

UPC



C66666055

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6666055

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666053

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-4-97	AP
600	Proof		3-5-97	AMM
607	Check Headspace		3-5-97	AP
610	Dis-assemble Gun		3-5-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>35</u> <u>35</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>25</u> <u>2</u> <u>25</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	ER
	I) FIRING PIN INDENT	<u>205</u> <u>205</u> <u>205</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-3-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	R 95 2 55	6-2-97	JW
	A) MALFUNCTIONS		6-2-97	JW
	B) PIERCED PRIMERS		6-2-97	JW
645	INSPECT FOR LIVE AMMO		6-2-97	JW
655	FINAL INSPECTION		6-9-97	SW
	A) HEADSPACE		6-9-97	SW
	B) TRIGGER PULL	<u>2.42</u> <u>2.39</u> <u>2.41</u> <u>2.40</u> <u>2.42</u>	6-6-97	CK
	FUNCTION		6-9-97	SW
660	PACK		6-11-97	DA

BARBER - M24 0044794

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666055
3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.325$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.436667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.544337$

THE AMR FOR THIS RIFLE IS: $.971$

CENTROIDAL DISTANCES

Ø TO 1	.557072
1 TO 2	.422428
1 TO 3	.165557

3
1
2
←----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

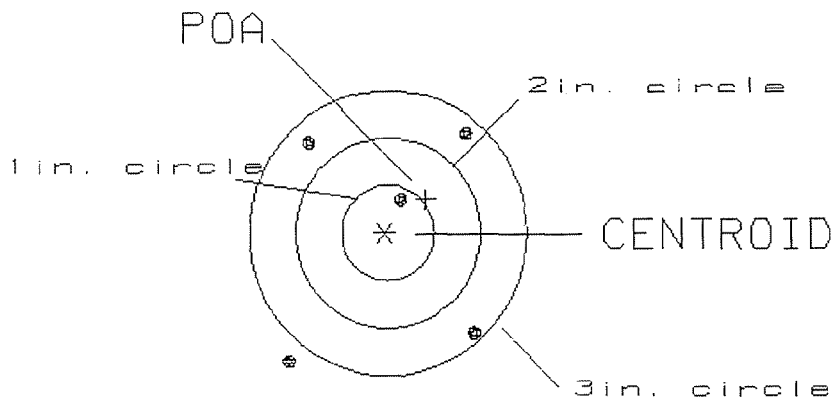
PATTERN #: 1

POA TO CENTROID: .557
 MIN RADIUS : .407
 MEAN RADIUS : 1.237
 MAX RADIUS : 1.722
 CENTROID X : -.435
 CENTROID Y : -.348

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666055

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96

1

VS= 2.46

1

GS= 3.08

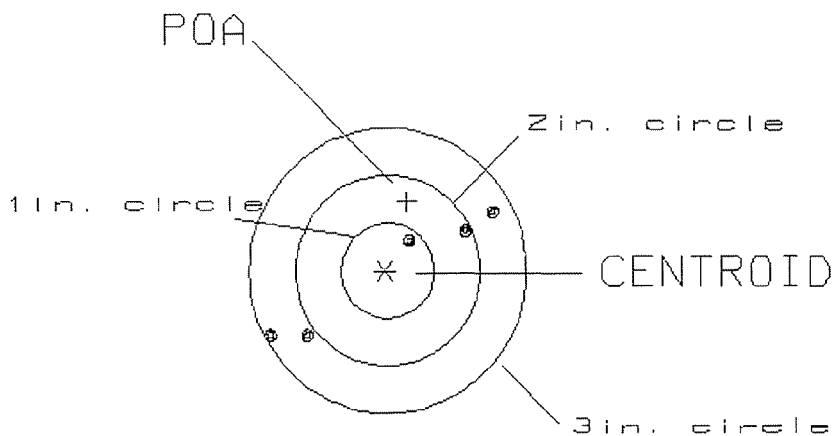
4

PATTERN #: 2
 POA TO CENTROID: .756
 MIN RADIUS : .375
 MEAN RADIUS : 1.026
 MAX RADIUS : 1.455
 CENTROID X : -.233
 CENTROID Y : -.719

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666055

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.38
 VS= 1.36
 GS= 2.74

1
 2
 5

REMINGTON CENTERFIRE ACCURACY TEST

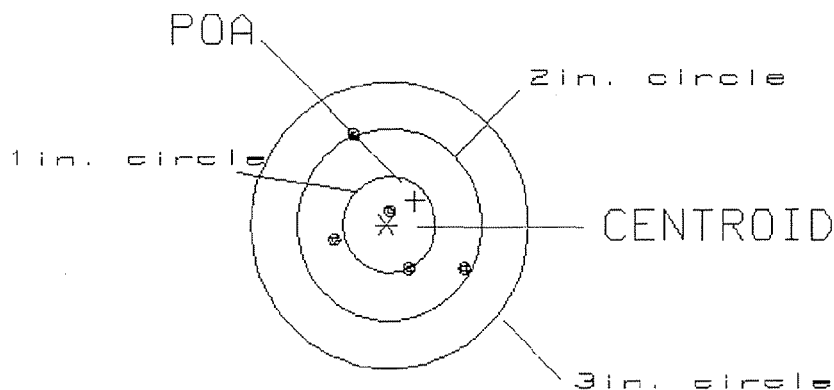
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .391
 MIN RADIUS : .191
 MEAN RADIUS : .650
 MAX RADIUS : .986
 CENTROID X : -.307
 CENTROID Y : -.243

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666055

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.41
 VS= 1.37
 GS= 1.82

1
 5
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666055DATE 5-2-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.56	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.62	2.70	
PULL #3	2.52	2.60	2.66	
PULL #4	2.59	2.62	2.71	
PULL #5	2.60	2.62	2.69	
TOTAL	12.94	13.02	13.47	
AVG.	2.59	2.60	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.09	
PULL #2	3.21	3.19	
PULL #3	3.19	3.08	
PULL #4	3.11	3.18	
PULL #5	3.13	3.19	
TOTAL	15.83	15.73	
AVG.	3.17	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96			3.93
PULL #2	4.00			4.03
PULL #3	3.77			4.05
PULL #4	3.93			4.03
PULL #5	3.95			4.05
TOTAL	19.61			20.09
AVG.	3.92			4.02