

UPC



C66666057

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6666057

48 ORDER NO.
25705

26PR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marks Registered Marque Déposée

5705 C6666057

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



C6666057

Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666057

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof			
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/5/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-7-97	JW
	G) SAFETY OFF FORCE	25 <u>3</u> <u>3</u>	5-7-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	EX
	I) FIRING PIN INDENT	<u>23.5</u> <u>23.5</u> <u>24</u>	5-7-97	JW
	J) ASSEMBLE STOCK		4-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-23-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	JW
	M) IRON SIGHT ALIGNMENT		5-24-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-29-97	JW
640	GALLERY TEST AND TARGET	L-59 R. 91	6-17-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-17-97	DES
655	FINAL INSPECTION		6-23-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.70</u> <u>2.65</u> <u>2.71</u> <u>2.72</u> <u>2.72</u>	6-18-97	CK
	FUNCTION		6-23-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666057
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.242333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.275
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .366538

THE AMR FOR THIS RIFLE IS: 1.193

CENTROIDAL DISTANCES

0 TO 1	.60144
1 TO 2	.91277
1 TO 3	.731194

1 +³ <----POA

2

REMINGTON CENTERFIRE ACCURACY TEST

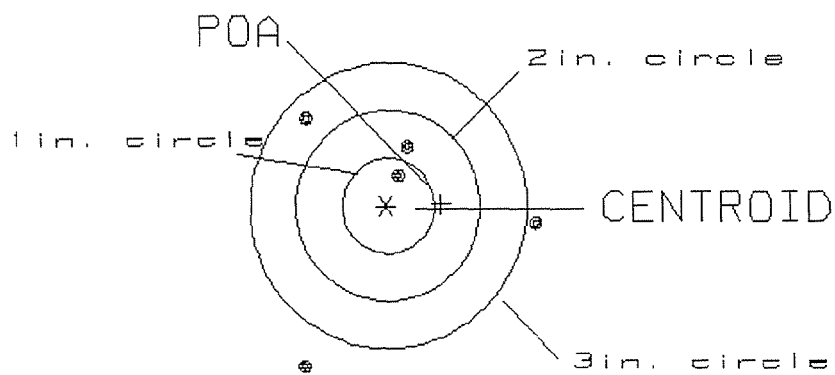
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .601
 MIN RADIUS : .311
 MEAN RADIUS : 1.146
 MAX RADIUS : 1.919
 CENTROID X : -.601
 CENTROID Y : -.023

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666057

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.53
 VS= 2.58
 GS= 2.96

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

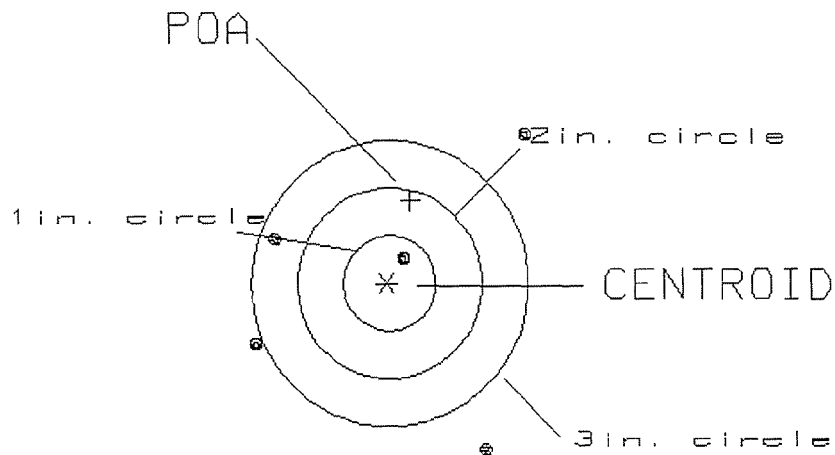
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .902
 MIN RADIUS : .296
 MEAN RADIUS : 1.480
 MAX RADIUS : 2.163
 CENTROID X : -.251
 CENTROID Y : -.866

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666057

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.91
 VS= 3.28
 GS= 3.65

1
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

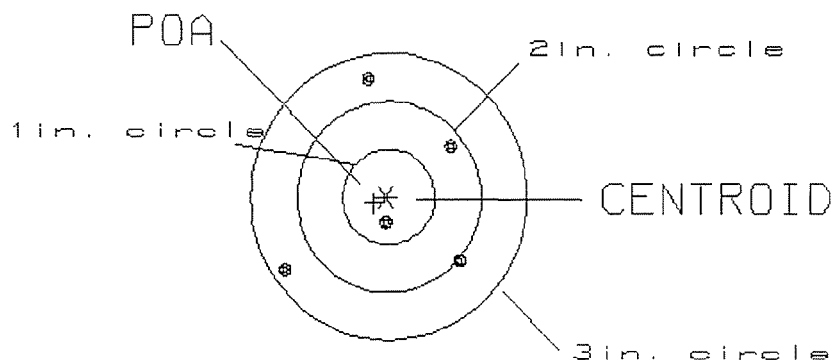
PATTERN #: 3

POA TO CENTROID: .141
 MIN RADIUS : .299
 MEAN RADIUS : .954
 MAX RADIUS : 1.353
 CENTROID X : .125
 CENTROID Y : .064

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666057

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.88

1

VS= 1.95

2

GS= 2.19

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666057DATE 4-18-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.44	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.56	2.77	
PULL #3	2.61	2.56	2.72	
PULL #4	2.57	2.57	2.76	
PULL #5	2.58	2.55	2.72	
TOTAL	13.02	12.68	13.60	
AVG.	2.60	2.54	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.01	
PULL #2	3.01	2.95	
PULL #3	3.04	2.91	
PULL #4	2.99	2.91	
PULL #5	2.96	2.89	
TOTAL	15.07	14.67	
AVG.	3.01	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.99		4.03
PULL #2	3.93	3.84		3.89
PULL #3	3.91	3.95		3.87
PULL #4	3.93	3.89		3.94
PULL #5	3.89	19.56		3.88
TOTAL	19.70	19.56		19.61
AVG.	3.94	3.91		3.92