

BARBER - M24 0044821

UPC



~~68666058~~

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 ~~0044821~~ 0044860

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. C6666058	46	ORDER NO. 25705	26PR
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5705 C6666058

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO

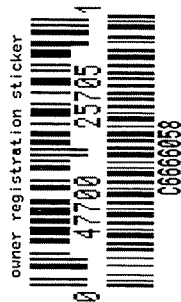
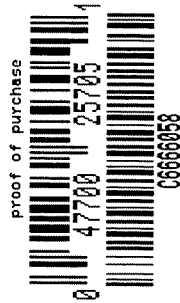
C6666058

BARBER - M24 0044824

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 058

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/87	WJT
618	Polish Barrel		3/21/87	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
	BARBER - M24 0044826			
625	F) SAFETY ON FORCE	<u>3⁵</u> <u>3⁵</u> <u>3</u>	<u>5-8-97</u>	<u>9W</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3⁵</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23⁵</u> <u>22⁵</u> <u>23⁵</u>	<u>5-8-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Win.</u> <u>L 79</u> <u>R 71</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TBD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RW</u>
	B) TRIGGER PULL	<u>2.84</u> <u>2.75</u> <u>2.49</u> <u>2.60</u> <u>2.45</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-26-97</u>	<u>RW</u>
660	PACK			

BARBER - M24 0044827

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666058
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0276667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.302
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .303265

THE AMR FOR THIS RIFLE IS: 1.045

CENTROIDAL DISTANCES

0 TO 1 .546265
1 TO 2 .535392
1 TO 3 .428939

+ <----POA
23
1

BARBER - M24 0044828

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

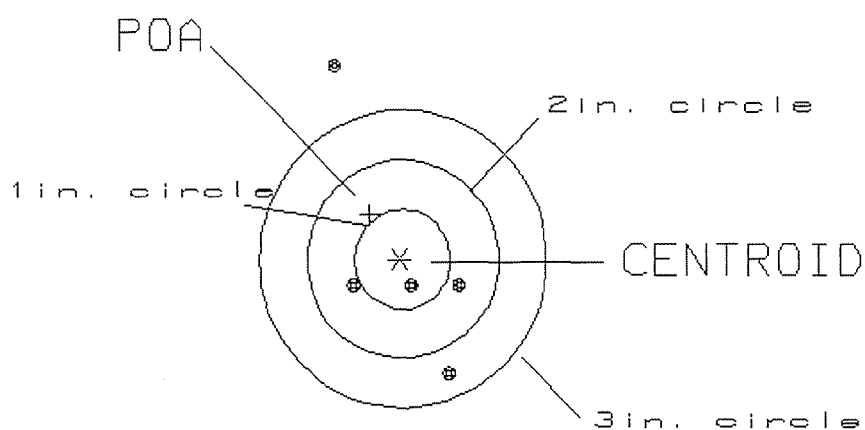
PATTERN #: 1

POA TO CENTROID: .546
MIN RADIUS : .237
MEAN RADIUS : .949
MAX RADIUS : 2.057
CENTROID X : .314
CENTROID Y : -.447

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666058

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.26

1

VS= 3.07

3

GS= 3.29

4

BARBER - M24 0044829

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

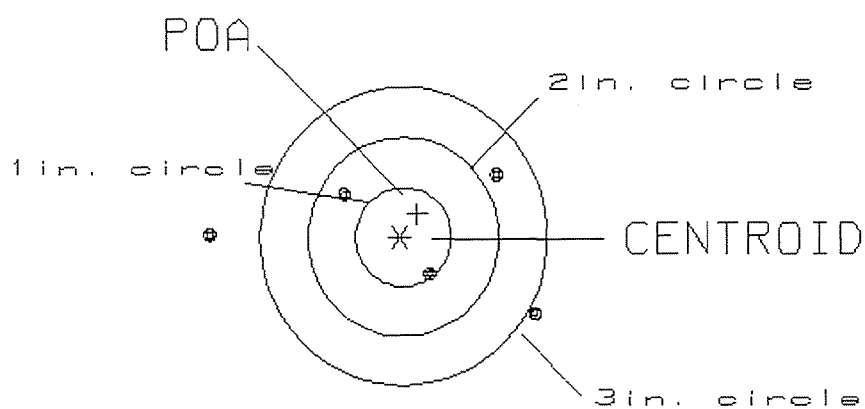
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .288
MIN RADIUS : .417
MEAN RADIUS : 1.176
MAX RADIUS : 2.006
CENTROID X : -.175
CENTROID Y : -.229

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666058

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.40

1

VS= 1.34

2

GS= 3.48

3

BARBER - M24 0044830

REMINGTON CENTERFIRE ACCURACY TEST

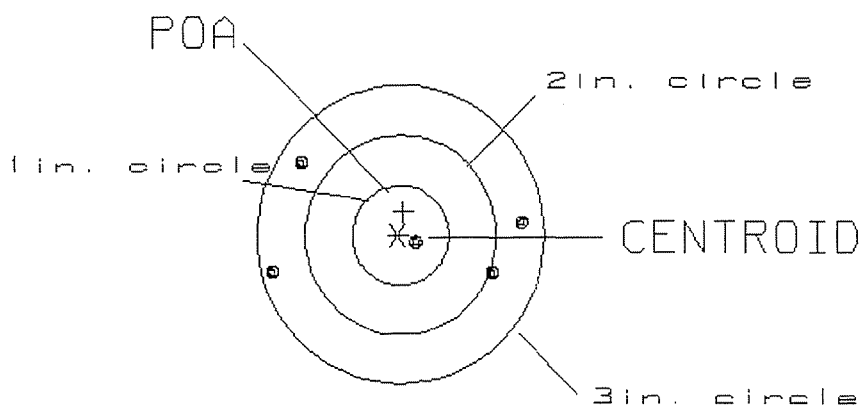
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: .237
MIN RADIUS : .169
MEAN RADIUS : 1.009
MAX RADIUS : 1.387
CENTROID X : -.056
CENTROID Y : -.230

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666058

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.60

1

VS= 1.14

2

GS= 2.65

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666058DATE 12/10/86TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.38		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.56		2.40	
PULL #3	2.46	2.37		2.46	
PULL #4	2.51	2.48		2.33	
PULL #5	2.42	2.47		2.48	
TOTAL	12.32	12.26		11.89	
AVG.	2.46	2.45		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.33		
PULL #2	3.28	3.10		
PULL #3	3.32	3.28		
PULL #4	3.23	3.15		
PULL #5	3.31	3.25		
TOTAL	16.25	16.11		
AVG.	3.25	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.00		4.22
PULL #2	4.15	3.97		4.07
PULL #3	4.00	4.02		4.07
PULL #4	4.04	4.04		4.06
PULL #5	4.11	3.91		4.13
TOTAL	20.39	19.94		20.55
AVG.	4.08	3.99		4.11