

UPC



C6666062

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666062

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		3-5-97	AMM
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/6/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WPT
618	Polish Barrel		3/3/97	WPT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-6-97	FW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-6-97	FW
	H) TRIGGER PULL TEST & RETAINABILITY		4-17-97	FK
	I) FIRING PIN INDENT	<u>24</u> <u>23.5</u> <u>23.5</u>		
	J) ASSEMBLE STOCK		4-28-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-6-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	FW
	M) IRON SIGHT ALIGNMENT		5-27-97	FW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	FW
640	GALLERY TEST AND TARGET	Dist R48 L102		
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-6-97	RW
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.75</u> <u>2.75</u> <u>2.71</u> <u>2.74</u> <u>2.70</u>	6-6-97	CK
	FUNCTION		6-6-97	RW
660	PACK		6-11-97	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666062DATE 4-17-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.56	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.59	2.39	
PULL #3	2.61	2.58	2.42	
PULL #4	2.59	2.57	2.41	
PULL #5	2.69	2.58	2.43	
TOTAL	13.11	12.88	12.23	
AVG.	2.62	2.58	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.13	
PULL #2	3.13	3.00	
PULL #3	3.15	3.01	
PULL #4	3.08	3.01	
PULL #5	3.06	3.15	
TOTAL	15.64	15.3	
AVG.	3.13	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.98		4.22
PULL #2	4.05	3.85		4.04
PULL #3	4.05	4.01		4.08
PULL #4	4.03	4.02		4.06
PULL #5	4.05	4.04		4.07
TOTAL	20.24	19.90		20.47
AVG.	4.05	3.98		4.09

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666062
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .760667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .385
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .852548

THE AMR FOR THIS RIFLE IS: 1.189

CENTROIDAL DISTANCES

0 TO 1	1.00659
1 TO 2	.528973
1 TO 3	.613029

1
2
+ < ³ ---POA

REMINGTON CENTERFIRE ACCURACY TEST

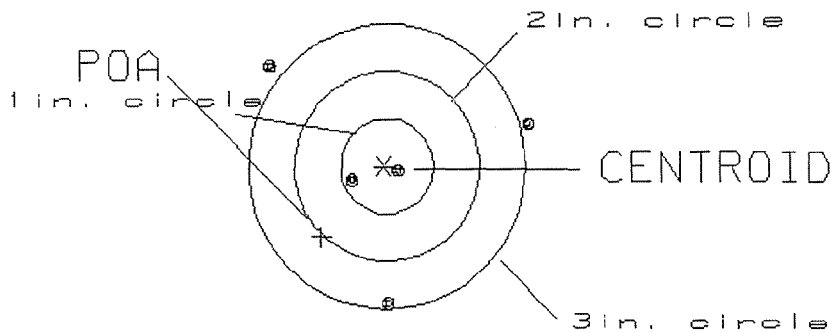
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: 1.007
 MIN RADIUS : .093
 MEAN RADIUS : 1.027
 MAX RADIUS : 1.632
 CENTROID X : .678
 CENTROID Y : .744

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666062

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 VS= 2.48
 GS= 2.81

2
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

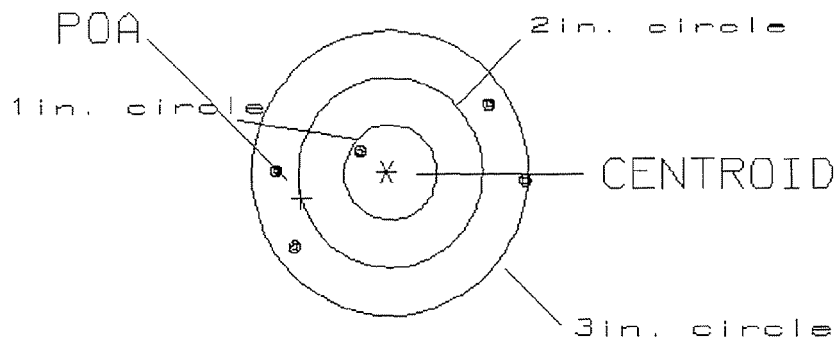
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .973
 MIN RADIUS : .336
 MEAN RADIUS : 1.118
 MAX RADIUS : 1.499
 CENTROID X : .932
 CENTROID Y : .280

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666062

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.71
 VS= 1.48
 GS= 2.71

1
 1
 5

REMINGTON CENTERFIRE ACCURACY TEST

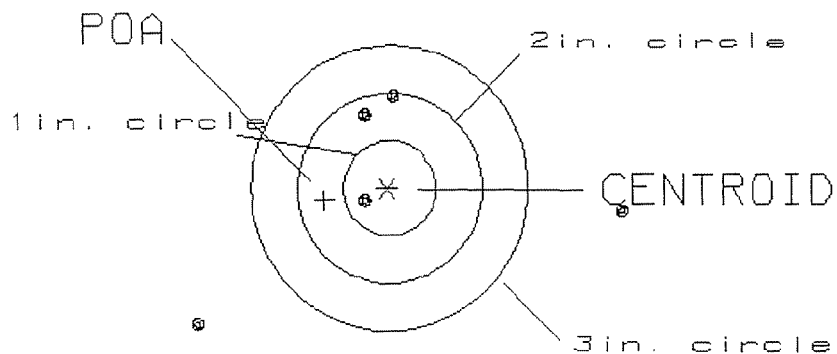
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .685
 MIN RADIUS : .255
 MEAN RADIUS : 1.421
 MAX RADIUS : 2.528
 CENTROID X : .672
 CENTROID Y : .131

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666062

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.57
 VS= 2.42
 GS= 4.74

1
 3
 3

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée

SERIAL NO. C6666062

46 ORDER NO. 25705

23PR

5705 C6666062

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

