

UPC



C66666064

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6666064

46
ORDER NO.

25705



26PR

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666064

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	AC
600	Proof			
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	9W
	G) SAFETY OFF FORCE	<u>25</u> <u>25</u> <u>25</u>	5-9-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY		5-3-97	EK
	I) FIRING PIN INDENT	<u>21</u> <u>21</u> <u>21</u>	5-9-97	9W
	J) ASSEMBLE STOCK		5-6-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	<u>L-86</u> <u>R-64</u>	6-18-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-18-97	9W
655	FINAL INSPECTION		6-26-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2532.68</u> <u>247</u> <u>2.66</u> <u>270</u>	6-26-97	CR.
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666064
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0256667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .003
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0258414

THE AMR FOR THIS RIFLE IS: .9633

CENTROIDAL DISTANCES

0 TO 1 .123422
1 TO 2 .256462
1 TO 3 .0706116

2
31 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

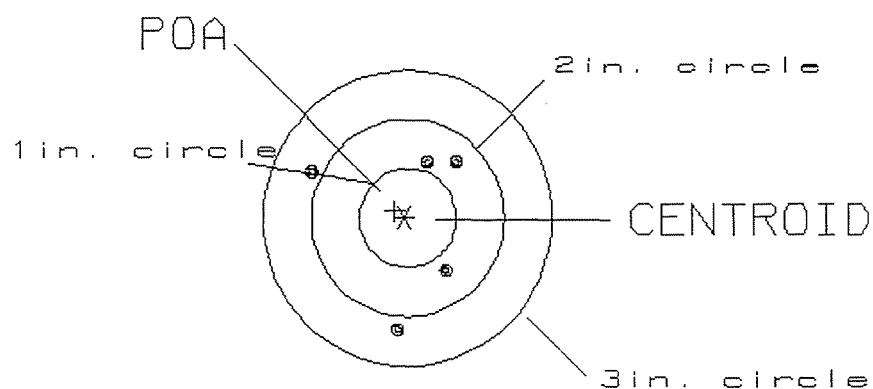
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .123
 MIN RADIUS : .602
 MEAN RADIUS : .854
 MAX RADIUS : 1.135
 CENTROID X : .103
 CENTROID Y : -.068

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

VS= 1.71

3

GS= 1.84

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

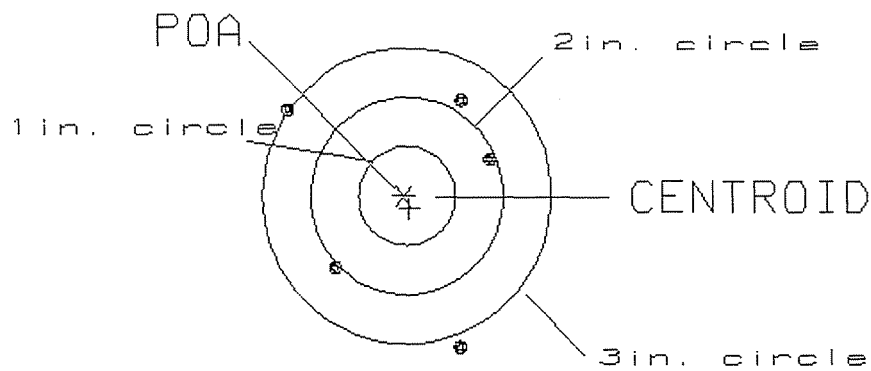
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .143
MIN RADIUS : .931
MEAN RADIUS : 1.246
MAX RADIUS : 1.666
CENTROID X : -.060
CENTROID Y : .130

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.04
VS= 2.54
GS= 3.04

0
1
3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .063

MIN RADIUS : .508

MEAN RADIUS : .790

MAX RADIUS : 1.281

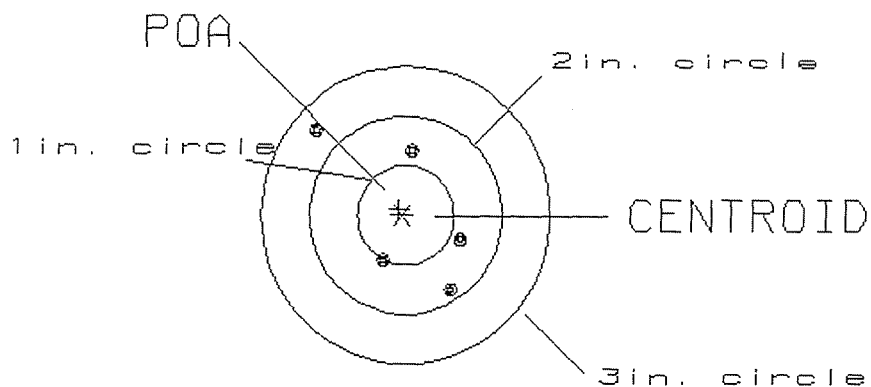
CENTROID X : .034

CENTROID Y : -.053

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666064

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.49

0

VS= 1.64

4

GS= 2.17

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666064
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.568333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.390333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.689466$

THE AMR FOR THIS RIFLE IS: 1.476

CENTROIDAL DISTANCES

0 TO 1	.928854
1 TO 2	.346244
1 TO 3	.965916

1
2
3 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

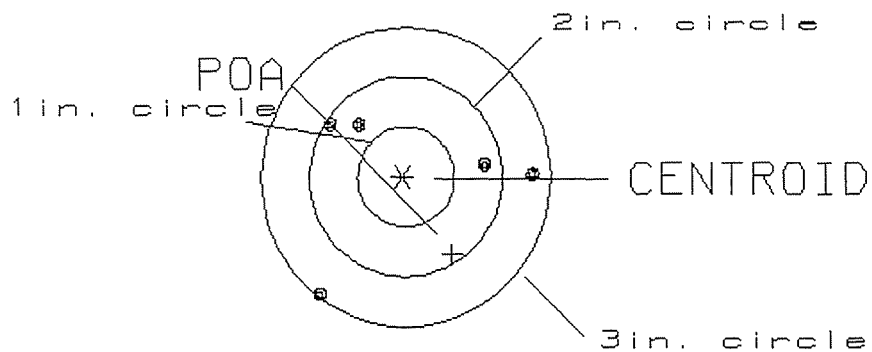
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .929
 MIN RADIUS : .694
 MEAN RADIUS : 1.066
 MAX RADIUS : 1.497
 CENTROID X : -.512
 CENTROID Y : .775

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.22

0

VS= 1.77

3

GS= 2.56

5

REMINGTON CENTERFIRE ACCURACY TEST

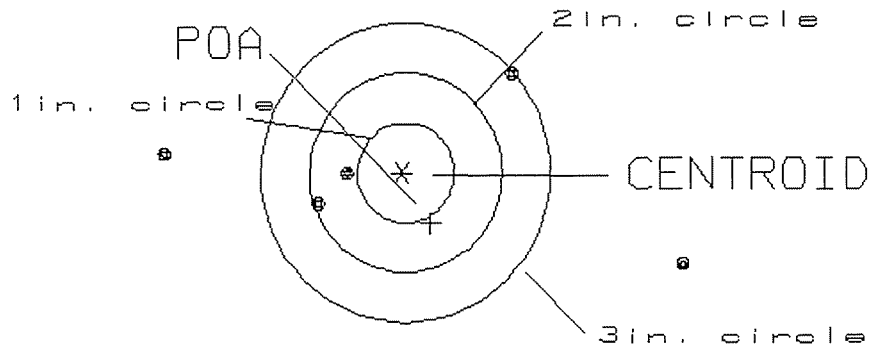
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .585
 MIN RADIUS : .614
 MEAN RADIUS : 1.719
 MAX RADIUS : 3.008
 CENTROID X : -.294
 CENTROID Y : .506

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666064

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 5.35

0

VS= 1.99

2

GS= 5.48

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

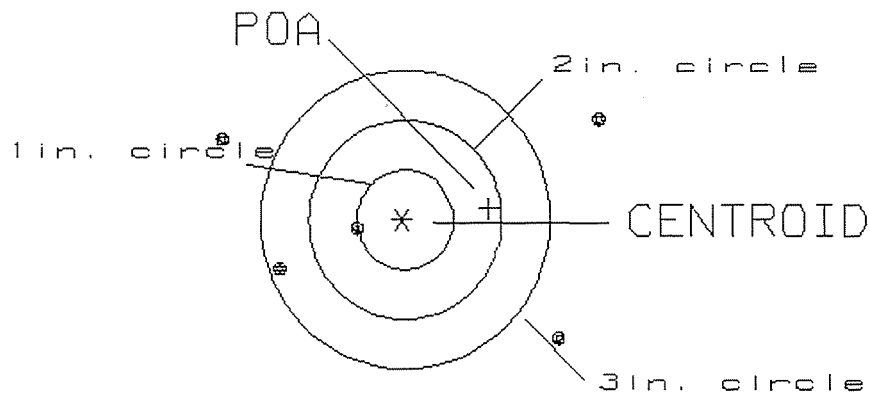
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .906
MIN RADIUS : .465
MEAN RADIUS : 1.642
MAX RADIUS : 2.271
CENTROID X : -.899
CENTROID Y : -.110

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666064

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.91

1

VS= 2.23

1

GS= 4.03

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666064DATE 5-3-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.52	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.63	2.51	
PULL #3	2.49	2.62	2.52	
PULL #4	2.55	2.56	2.54	
PULL #5	2.54	2.44	2.50	
TOTAL	12.51	12.77	12.67	
AVG.	2.50	2.55	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	2.96	
PULL #2	2.88	2.80	
PULL #3	2.81	2.69	
PULL #4	2.72	2.79	
PULL #5	2.84	2.72	
TOTAL	14.26	13.96	
AVG.	2.85	2.79	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.95		4.00
PULL #2	4.12	3.87		4.03
PULL #3	4.08	3.91		4.03
PULL #4	4.08	4.03		3.96
PULL #5	4.05	3.93		4.01
TOTAL	20.25	19.69		20.03
AVG.	4.05	3.94		4.01