



UPC



69099990

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666069

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AA
600	Proof			
607	Check Headspace		3/5/97	AA
610	Dis-assemble Gun		3/6/97	AA
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	5-5-97	JW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-17-97	EK
	I) FIRING PIN INDENT	<u>22.5</u> <u>22.5</u> <u>23</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4-35-97	RLW
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	JW
	M) IRON SIGHT ALIGNMENT		5-29-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-29-97	JW
640	GALLERY TEST AND TARGET	Right + 85 Left + 65	6-17-97	JW
	A) MALFUNCTIONS		6-17-97	JW
	B) PIERCED PRIMERS		6-17-97	JW
645	INSPECT FOR LIVE AMMO		6-17-97	AF
655	FINAL INSPECTION		6-20-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.85</u> <u>2.81</u> <u>2.65</u> <u>2.55</u> <u>2.84</u>	6-18-97	CR
	FUNCTION		6-20-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666069
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .612667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0496667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .614677

THE AMR FOR THIS RIFLE IS: 1.007

CENTROIDAL DISTANCES

0 TO 1 .720923
1 TO 2 .26025
1 TO 3 .222991

+ $\frac{2}{3} \leftarrow$ POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

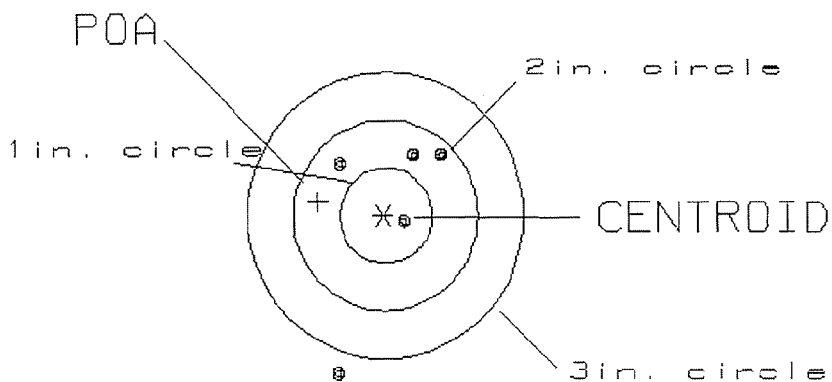
PATTERN #: 1

POA TO CENTROID: .721
 MIN RADIUS : .186
 MEAN RADIUS : .853
 MAX RADIUS : 1.761
 CENTROID X : .707
 CENTROID Y : -.141

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C56666069

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.13
 VS= 2.33
 GS= 2.58

1
 4
 4

REMINGTON CENTERFIRE ACCURACY TEST

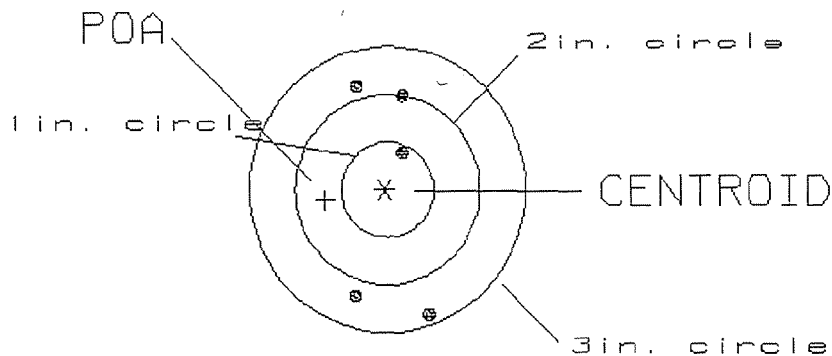
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .656
 MIN RADIUS : .451
 MEAN RADIUS : 1.018
 MAX RADIUS : 1.396
 CENTROID X : .646
 CENTROID Y : .112

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666069

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .83
 VS= 2.36
 GS= 2.49

1
 2
 5

REMINGTON CENTERFIRE ACCURACY TEST

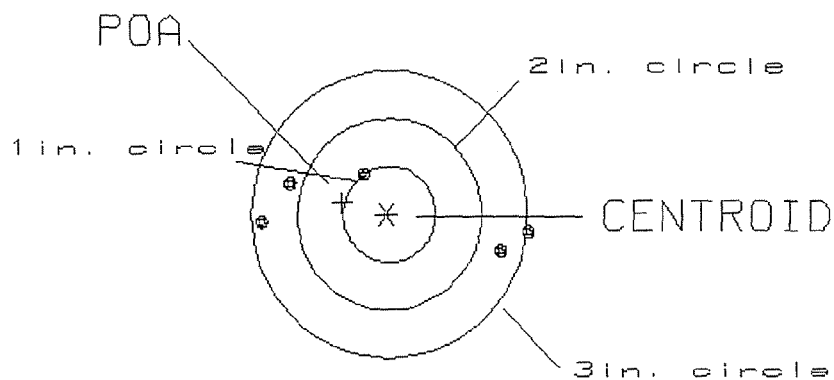
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .500
 MIN RADIUS : .501
 MEAN RADIUS : 1.151
 MAX RADIUS : 1.522
 CENTROID X : .485
 CENTROID Y : -.120

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666069

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85
 VS= .82
 GS= 2.85

0
 1
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666069DATE 4-17-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.61	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.68	2.46		
PULL #3	2.59	2.69	2.63		
PULL #4	2.54	2.72	2.41		
PULL #5	2.68	2.69	2.50		
TOTAL	12.96	13.39	12.52		
AVG.	2.59	2.68	2.50		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.82		
PULL #2	3.01	2.91		
PULL #3	3.01	2.98		
PULL #4	2.97	2.91		
PULL #5	2.96	2.59		
TOTAL	15.03	14.21		
AVG.	3.00	2.84		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.88	3.91	
PULL #2	3.86	3.58	3.93	
PULL #3	3.81	3.81	3.75	
PULL #4	3.88	3.93	3.77	
PULL #5	3.83	3.80	3.56	
TOTAL	19.24	19.00	18.92	
AVG.	3.83	3.80	3.78	

Do Not Use

VERY IMPORTANT
Instruction Book
Enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

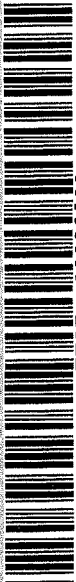
Reg. U.S. Pat. & Tm. Off. Patent Registered. Marked Deposited

SERIAL NO.
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46 ORDER NO.
25705

26PR

5705 C6666069



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



C6666069

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM