

UPC



C6666070

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666070

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WGT
618	Polish Barrel		3/19/97	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4.5</u> <u>4</u>	<u>6-4-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-66</u> <u>R-84</u>	<u>6-18-97</u>	<u>NE</u>
	A) MALFUNCTIONS		<u>"</u>	<u>NE</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NE</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>W</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.61</u> <u>2.45</u> <u>2.44</u> <u>2.41</u> <u>2.37</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

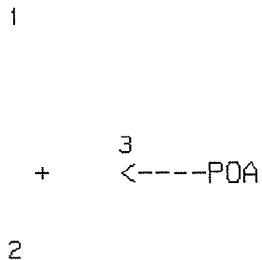
Centroidal distance calculations for Rifle # C6666070
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0596667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .237667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .245042

THE AMR FOR THIS RIFLE IS: 1.272

CENTROIDAL DISTANCES

0 TO 1 1.07305
1 TO 2 1.58704
1 TO 3 1.14881



REMINGTON CENTERFIRE ACCURACY TEST

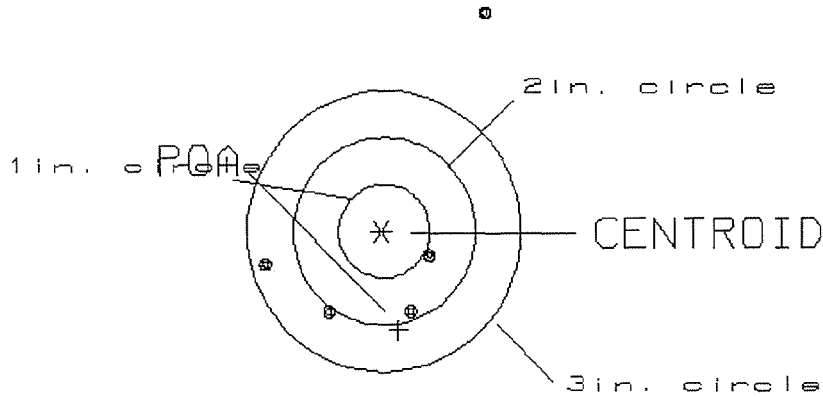
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
 POA TO CENTROID: 1.073
 MIN RADIUS : .572
 MEAN RADIUS : 1.298
 MAX RADIUS : 2.578
 CENTROID X : -.196
 CENTROID Y : 1.055

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666878

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.38

0

VS= 3.22

2

GS= 3.64

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .563

MIN RADIUS : .248

MEAN RADIUS : 1.455

MAX RADIUS : 2.224

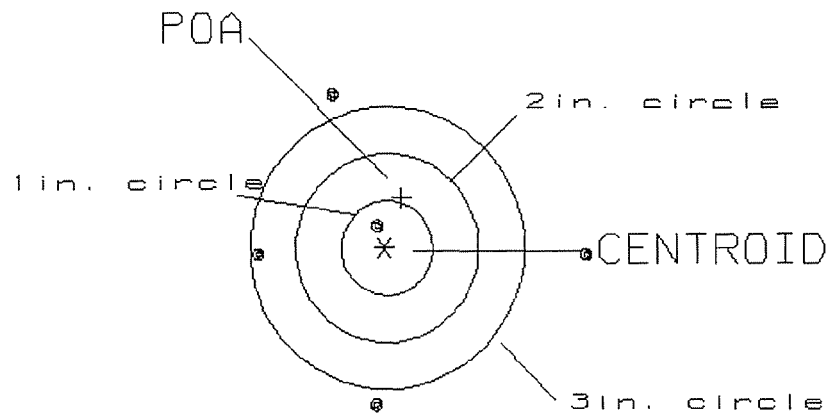
CENTROID X : -.185

CENTROID Y : -.532

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666070

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.63

1

VS= 3.27

1

GS= 3.63

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

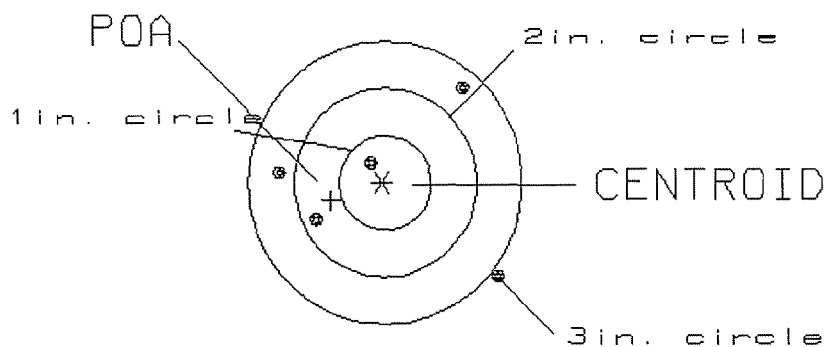
PATTERN #: 3

POA TO CENTROID: .591
 MIN RADIUS : .269
 MEAN RADIUS : 1.062
 MAX RADIUS : 1.590
 CENTROID X : .560
 CENTROID Y : .190

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666070

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.47
 VS= 1.99
 GS= 2.69

1
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666070DATE 5-23-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.28	2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	3.43	2.30	2.47	
PULL #3	2.29	2.37	2.80	
PULL #4	2.27	2.46	2.41	
PULL #5	2.18	2.44	2.44	
TOTAL	12.55	11.84	12.43	
AVG.	2.51	2.37	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.95	2.97		
PULL #2	3.01	2.97		
PULL #3	3.09	2.95		
PULL #4	2.94	2.86		
PULL #5	2.96	2.95		
TOTAL	14.95	14.70		
AVG.	2.99	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.89		4.04
PULL #2	3.87	3.92		4.18
PULL #3	4.02	3.95		3.95
PULL #4	3.91	3.85		3.99
PULL #5	3.90	3.91		3.98
TOTAL	19.69	19.52		20.14
AVG.	3.94	3.90		4.03

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666070
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		26PR
		
5705 C6666070		

Do Not Use

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MODEL 700™ M24

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SERIAL NO.

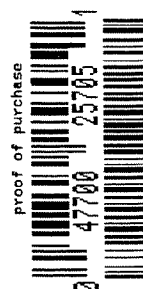


06666070

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM