

UPC



C66666073

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666073
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666073		

Do Not Use

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MODEL 700™ M24
UPC



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SERIAL NO.

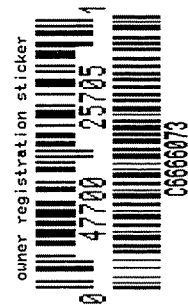
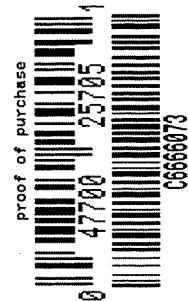


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 073

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof			
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/6/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	3 4 4.5 4	5-7-97	JW
	G) SAFETY OFF FORCE	4 4 3.5	5-7-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	ER
	I) FIRING PIN INDENT	22 22 22.5	5-7-97	JW
	J) ASSEMBLE STOCK		4/28/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
			6-20-97	RP
640	GALLERY TEST AND TARGET	WIN 6 70 R 79	6-12-97	TAD
	A) MALFUNCTIONS		6-12-97	TAD
	B) PIERCED PRIMERS		6-12-97	TAD
645	INSPECT FOR LIVE AMMO		6-12-97	TAD
655	FINAL INSPECTION		6-20-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	257 248 262 253 258	6-18-97	CK
	FUNCTION		6-20-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666073
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .162333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0466667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .168908

THE AMR FOR THIS RIFLE IS: 1.056

CENTROIDAL DISTANCES

0 TO 1 .272621
1 TO 2 .278298
1 TO 3 .627172

3
+ 2 <----POA
1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .273

MIN RADIUS : .831

MEAN RADIUS : 1.171

MAX RADIUS : 1.380

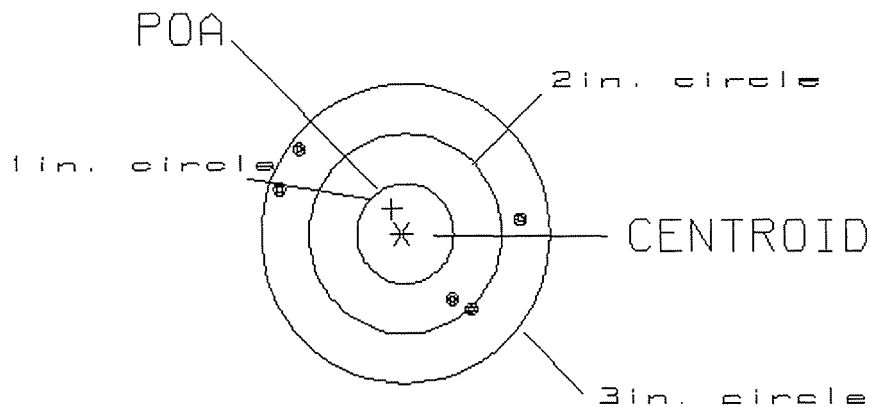
CENTROID X : .111

CENTROID Y : -.249

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666073.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.50

0

VS= 1.63

1

GS= 2.52

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .203

MIN RADIUS : .638

MEAN RADIUS : 1.075

MAX RADIUS : 1.478

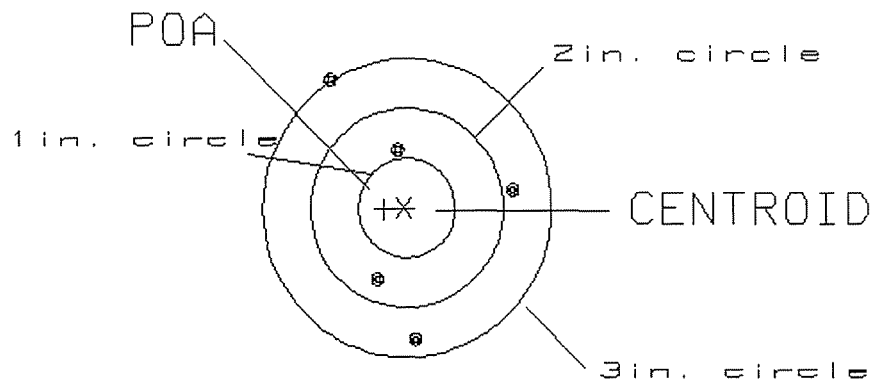
CENTROID X : .202

CENTROID Y : .014

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666073.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.94

0

VS= 2.54

2

GS= 2.68

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .413

MIN RADIUS : .451

MEAN RADIUS : .921

MAX RADIUS : 1.612

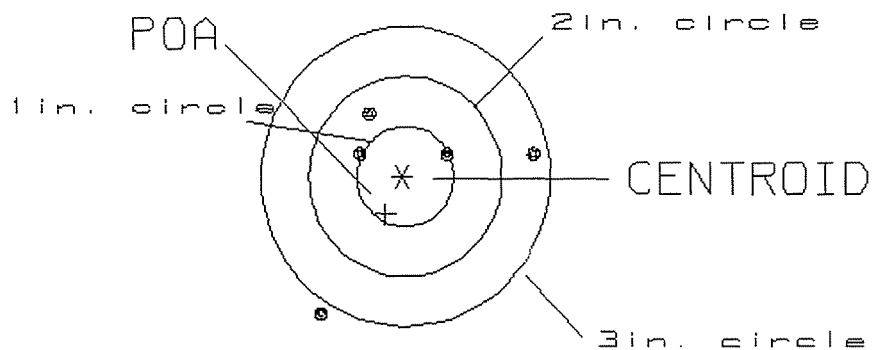
CENTROID X : .174

CENTROID Y : .375

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666073.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.21

2

VS= 1.97

3

GS= 2.72

4

Keshat 6-17-77

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666073
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .278667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.143333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .313368

THE AMR FOR THIS RIFLE IS: 1.32

CENTROIDAL DISTANCES

0 TO 1	.242161
1 TO 2	.29615
1 TO 3	.558187

2 1 <----POA

3

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .243

MIN RADIUS : .704

MEAN RADIUS : 1.547

MAX RADIUS : 2.467

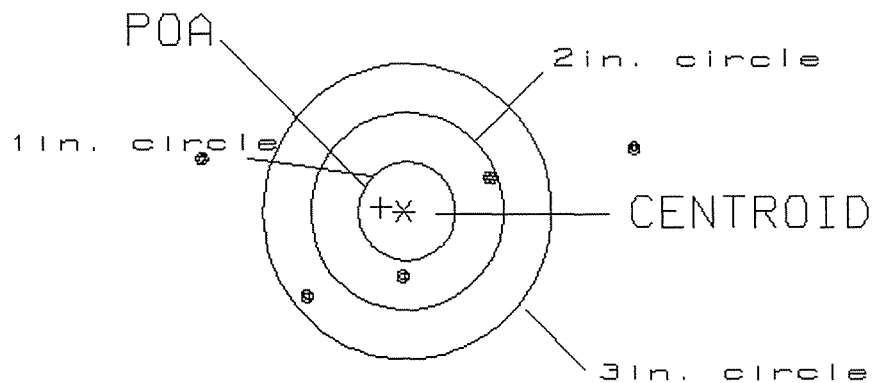
CENTROID X : .239

CENTROID Y : -.039

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666073

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.53

0

VS= 1.47

2

GS= 4.53

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .057

MIN RADIUS : .517

MEAN RADIUS : 1.283

MAX RADIUS : 2.109

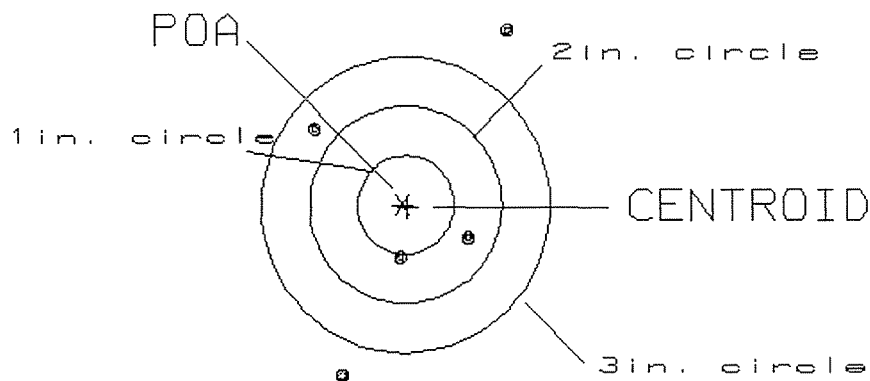
CENTROID X : -.049

CENTROID Y : .030

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666073

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.00

0

VS= 3.55

2

GS= 3.97

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .771

MIN RADIUS : .219

MEAN RADIUS : 1.131

MAX RADIUS : 2.212

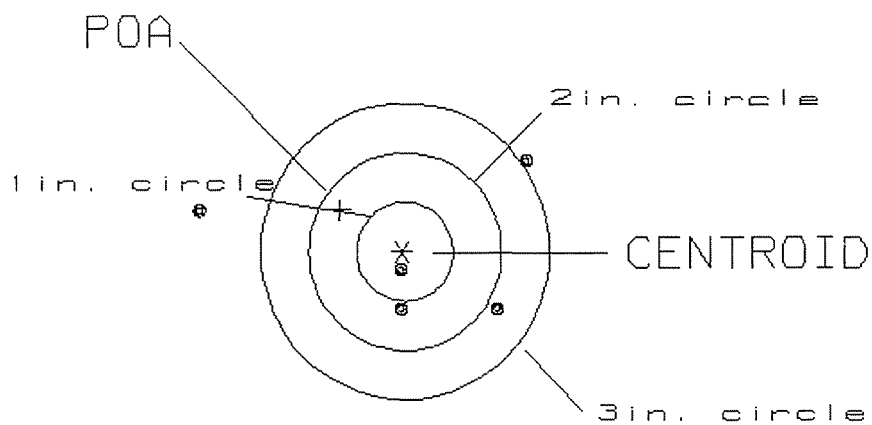
CENTROID X : .646

CENTROID Y : -.421

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666073

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.42

1

VS= 1.50

2

GS= 3.45

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666073DATE 4-21-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.45	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.50	2.50	
PULL #3	2.47	2.30	2.70	
PULL #4	2.62	2.53	2.63	
PULL #5	2.47	2.86	2.64	
TOTAL	12.47	12.64	12.76	
AVG.	2.49	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	2.74	
PULL #2	3.09	2.69	
PULL #3	3.32	3.04	
PULL #4	3.25	3.16	
PULL #5	3.20	2.97	
TOTAL	15.95	14.60	
AVG.	3.19	2.92	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.83		4.01
PULL #2	4.04	3.71		3.72
PULL #3	4.01	3.78		3.91
PULL #4	3.93	3.79		3.85
PULL #5	3.93	3.86		4.00
TOTAL	19.84	18.97		19.49
AVG.	3.97	3.79		3.90