

UPC



C6666074

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN CHAMBER	

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666074
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666074		26PR

Do Not Use

Do

SERIAL NO.

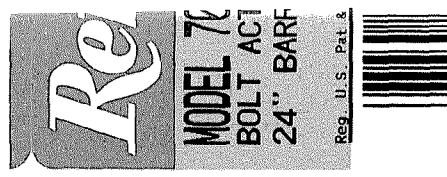


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MODEL 700™ M24
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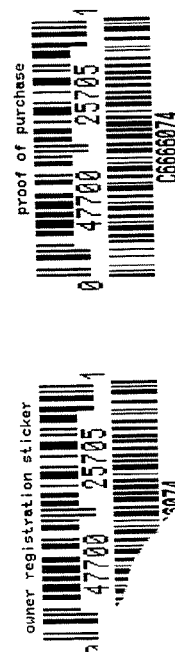


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 74

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/87	WJT
618	Polish Barrel		3/21/87	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-26-97</u>	<u>CK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>2.7</u> <u>3</u>	<u>6-26-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.020</u> <u>.020</u>	<u>6-26-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-27-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-26-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIND R 80 L 65</u>	<u>6-25-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-25-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-25-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-25-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.59</u> <u>2.64</u> <u>2.68</u> <u>2.62</u> <u>2.80</u>	<u>6-26-97</u>	<u>CR</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045037

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666074
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0293333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .06
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0667866

THE AMR FOR THIS RIFLE IS: .962

CENTROIDAL DISTANCES

0 TO 1 .0917061
1 TO 2 .0940213
1 TO 3 .281514

3 +¹² <----POA

REMINGTON CENTERFIRE ACCURACY TEST

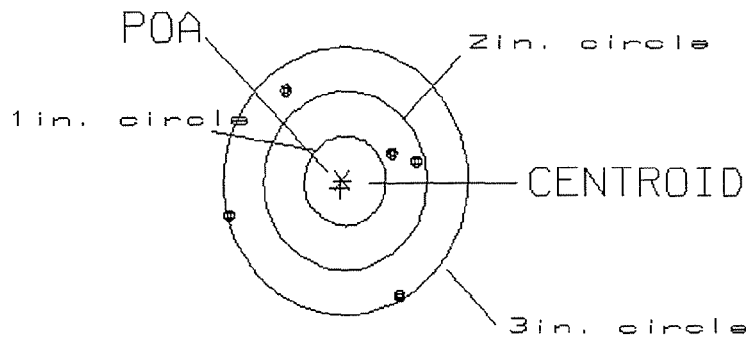
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .092
 MIN RADIUS : .659
 MEAN RADIUS : 1.143
 MAX RADIUS : 1.434
 CENTROID X : .029
 CENTROID Y : .087

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666074

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.30

0

VS= 2.31

2

GS= 2.69

5

REMINGTON CENTERFIRE ACCURACY TEST

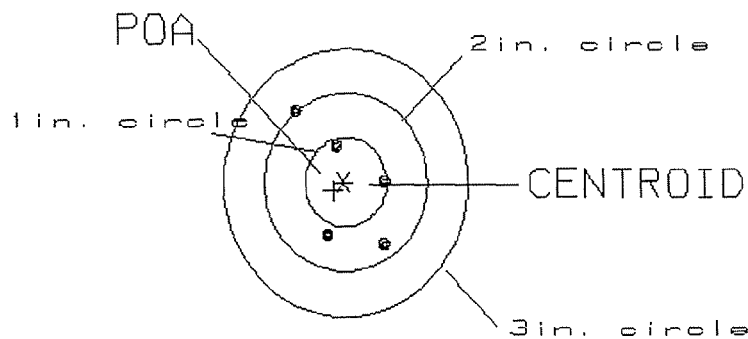
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .152
 MIN RADIUS : .373
 MEAN RADIUS : .665
 MAX RADIUS : 1.063
 CENTROID X : .123
 CENTROID Y : .089

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666074

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.12

2

VS= 1.49

4

GS= 1.87

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

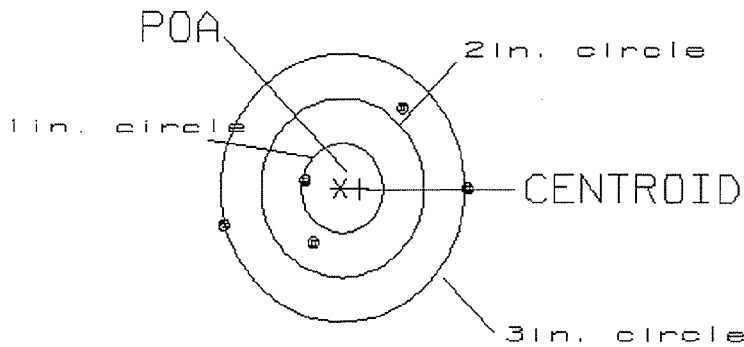
PATTERN #: 3

POA TO CENTROID: .240
 MIN RADIUS : .456
 MEAN RADIUS : 1.078
 MAX RADIUS : 1.531
 CENTROID X : -.240
 CENTROID Y : .004

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666074

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.99

1

VS= 1.51

2

GS= 3.01

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666074DATE 5-21-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.67	2.86	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.67	2.85	
PULL #3	2.59	2.69	2.91	
PULL #4	2.49	2.58	2.57	
PULL #5	2.51	2.71	2.81	
TOTAL	12.59	13.36	14.00	
AVG.	2.52	2.67	2.80	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	2.96	
PULL #2	2.96	3.14	
PULL #3	3.08	3.16	
PULL #4	3.18	3.14	
PULL #5	3.11	3.23	
TOTAL	15.37	15.63	
AVG.	3.07	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.15	4.11	
PULL #2	3.99	4.18	3.96	
PULL #3	4.00	4.19	4.10	
PULL #4	4.04	4.19	3.98	
PULL #5	4.13	4.19	4.12	
TOTAL	20.08	20.90	20.22	
AVG.	4.02	4.18	4.05	