

BARBER - M24 0045054

UPC



C6666075

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0045093

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666075

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof			
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/5/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WST
618	Polish Barrel		3/3/97	WST
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	5-7-97	QW
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-7-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>23</u>	5-7-97	QW
	J) ASSEMBLE STOCK		4-28-97	EW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	WIND 485 R 70	6-12-97	TAD
	A) MALFUNCTIONS		6-12-97	TAD
	B) PIERCED PRIMERS		6-12-97	TAD
645	INSPECT FOR LIVE AMMO		6-12-97	TAD
655	FINAL INSPECTION		6-16-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.86</u> <u>2.81</u> <u>2.87</u> <u>2.81</u> <u>2.83</u>	6-12-97	CA
	FUNCTION		6-16-97	RP
660	PACK			

BARBER - M24 0045058

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666075
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .124667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0276667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .1277

THE AMR FOR THIS RIFLE IS: 1.086

CENTROIDAL DISTANCES

0 TO 1 .299536
1 TO 2 .172792
1 TO 3 .590859

1
+² <----POA
3

BARBER - M24 0045059

REMINGTON CENTERFIRE ACCURACY TEST

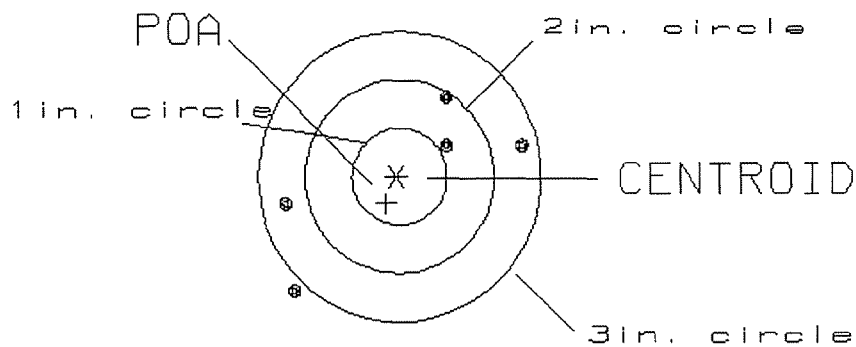
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .300
MIN RADIUS : .629
MEAN RADIUS : 1.157
MAX RADIUS : 1.652
CENTROID X : .109
CENTROID Y : .279

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666075

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.48

0

VS= 2.00

2

GS= 2.85

4

BARBER - M24 0045060

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .132

MIN RADIUS : .364

MEAN RADIUS : 1.371

MAX RADIUS : 2.066

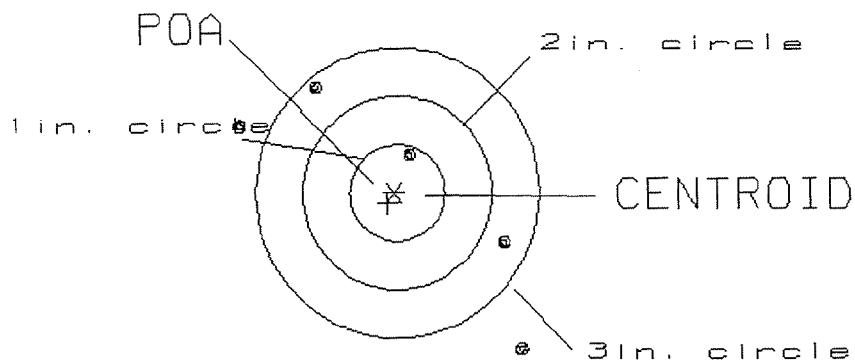
CENTROID X : .073

CENTROID Y : .110

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666075

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.96

1

VS= 2.71

1

GS= 3.76

3

BARBER - M24 0045061

REMINGTON CENTERFIRE ACCURACY TEST

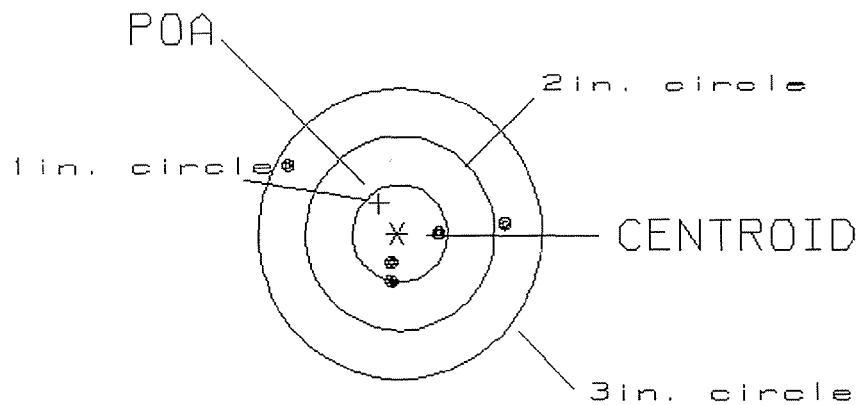
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .361
MIN RADIUS : .345
MEAN RADIUS : .730
MAX RADIUS : 1.361
CENTROID X : .192
CENTROID Y : -.306

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666075

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.23

2

VS= 1.18

3

GS= 2.31

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666075

DATE 4-18-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.56	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.60	2.61	
PULL #3	2.45	2.53	2.49	
PULL #4	2.48	2.39	2.44	
PULL #5	2.54	2.56	2.59	
TOTAL	12.55	12.64	12.64	
AVG.	2.51	2.53	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.21	
PULL #2	3.21	3.15	
PULL #3	2.97	3.17	
PULL #4	3.05	3.05	
PULL #5	3.21	3.05	
TOTAL	15.58	15.63	
AVG.	3.12	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	4.16		4.13
PULL #2	4.06	4.00		3.90
PULL #3	4.11	3.94		3.85
PULL #4	4.04	3.96		4.21
PULL #5	4.04	3.94		4.01
TOTAL	20.23	20.00		20.10
AVG.	4.05	4.00		4.02

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666075
46		ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		24PR
 5705 C6666075		

Do Not Use

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

