

UPC



C6666076

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666076
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666076		

Do Not Use

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

BARBER - M24 0045071

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666076
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.048$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.00633333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.048416$

THE AMR FOR THIS RIFLE IS: 1.278

CENTROIDAL DISTANCES

Ø TO 1 .431561
1 TO 2 .567302
1 TO 3 .606935

1 + $\frac{3}{2}$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

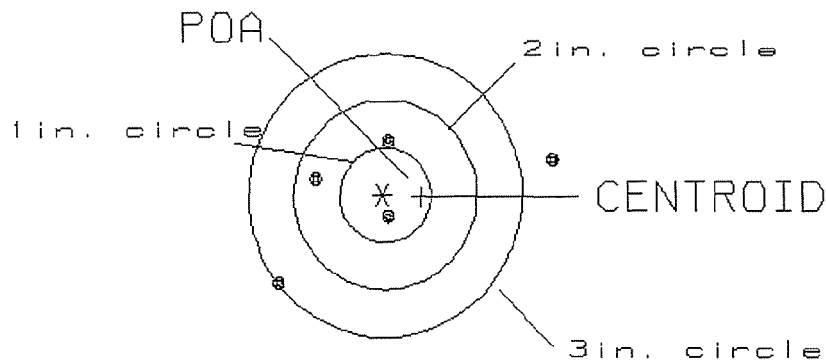
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .431
 MIN RADIUS : .179
 MEAN RADIUS : .992
 MAX RADIUS : 1.903
 CENTROID X : -.431
 CENTROID Y : .022

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666076

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.06

1

VS= 1.55

3

GS= 3.32

3

REMINGTON CENTERFIRE ACCURACY TEST

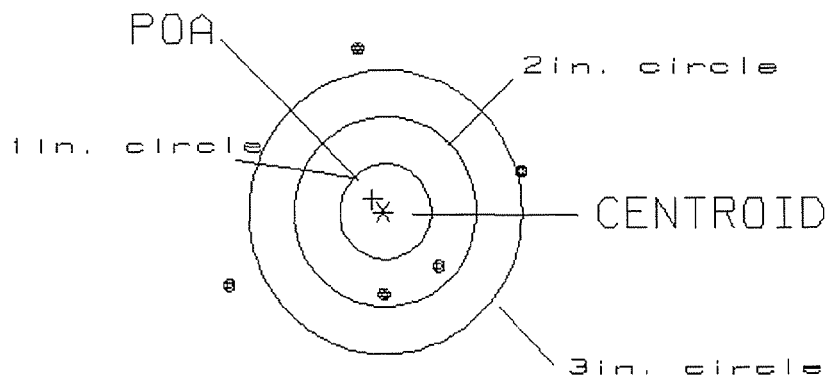
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0 2 0
 POA TO CENTROID: .175
 MIN RADIUS : .776
 MEAN RADIUS : 1.360
 MAX RADIUS : 1.894
 CENTROID X : .115
 CENTROID Y : -.132

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666076

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.23

0

VS= 2.55

2

GS= 3.44

2

REMINGTON CENTERFIRE ACCURACY TEST

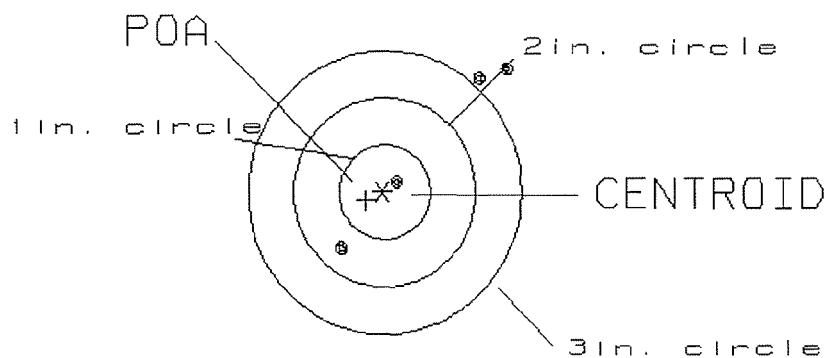
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .194
 MIN RADIUS : .200
 MEAN RADIUS : 1.481
 MAX RADIUS : 2.968
 CENTROID X : .172
 CENTROID Y : .091

23 Jun 1997

FILE:/Hbasic/Accuracy/Patterning/Centerfire_Patt/C6666076

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.43

1

VS= 3.46

2

GS= 4.87

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 16666076

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.68		2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.13		2.34	
PULL #3	2.42	2.53		2.35	
PULL #4	2.49	2.27		2.51	
PULL #5	2.12	2.39		2.41	
TOTAL	12.03	12.00		12.05	
AVG.	2.41	2.40		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.03		
PULL #2	3.18	3.15		
PULL #3	3.09	3.29		
PULL #4	3.26	3.23		
PULL #5	3.20	3.26		
TOTAL	15.99	15.96		
AVG.	3.20	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.05		4.14
PULL #2	4.08	3.98		3.96
PULL #3	3.97	3.97		3.99
PULL #4	4.08	4.00		4.05
PULL #5	4.06	4.00		3.99
TOTAL	20.28	20.00		20.13
AVG.	4.06	4.00		4.03

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 076

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WGT
618	Polish Barrel		3/21/97	WFD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP BARBER - M24 0045077	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4</u>	<u>5-8-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22.5</u> <u>23</u> <u>22</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Win. L 65 R 85</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.79</u> <u>2.43</u> <u>2.70</u> <u>2.71</u> <u>2.80</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			