

UPC



C66666077

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666077
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666077		23PR

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MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666077

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof		3-5-97	A.M.M.
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/6/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	5-5-97	RW
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	5-5-97	RW
	H) TRIGGER PULL TEST & RETAINABILITY		4-16-97	RW
	I) FIRING PIN INDENT	<u>21</u> <u>20.5</u> <u>21</u>	5-5-97	RW
	J) ASSEMBLE STOCK		4/24/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	RW
	M) IRON SIGHT ALIGNMENT		5-28-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	RW
640	GALLERY TEST AND TARGET	Right 79 Left 71	5-27-97	WB
	A) MALFUNCTIONS		6-7-97	WB
	B) PIERCED PRIMERS		6-7-97	WB
645	INSPECT FOR LIVE AMMO		6-7-97	RW
655	FINAL INSPECTION			
	A) HEADSPACE		6-13-97	RP
	B) TRIGGER PULL	<u>2.65</u> <u>2.76</u> <u>2.77</u> <u>2.81</u> <u>2.80</u>	6-11-97	CK
	FUNCTION		6-12-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666077
9 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0336667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.158333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .161873

THE AMR FOR THIS RIFLE IS: .9903

CENTROIDAL DISTANCES

0 TO 1 .151845
1 TO 2 .213771
1 TO 3 .319038

2
1 <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

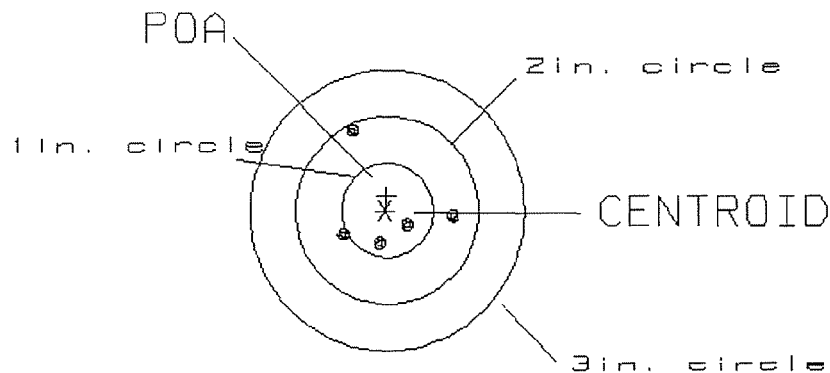
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .151
 MIN RADIUS : .287
 MEAN RADIUS : .577
 MAX RADIUS : .920
 CENTROID X : -.016
 CENTROID Y : -.151

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666077

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.24

2

VS= 1.23

5

GS= 1.43

5

REMINGTON CENTERFIRE ACCURACY TEST

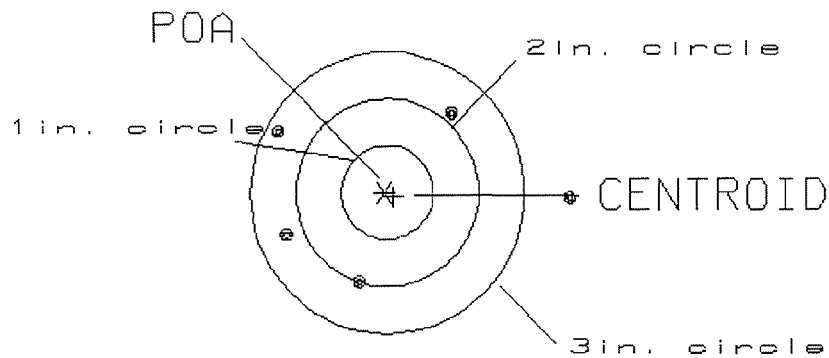
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .109
 MIN RADIUS : 1.022
 MEAN RADIUS : 1.324
 MAX RADIUS : 1.965
 CENTROID X : -.099
 CENTROID Y : .046

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666077

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.13

0

VS= 1.80

0

GS= 3.20

4

REMINGTON CENTERFIRE ACCURACY TEST

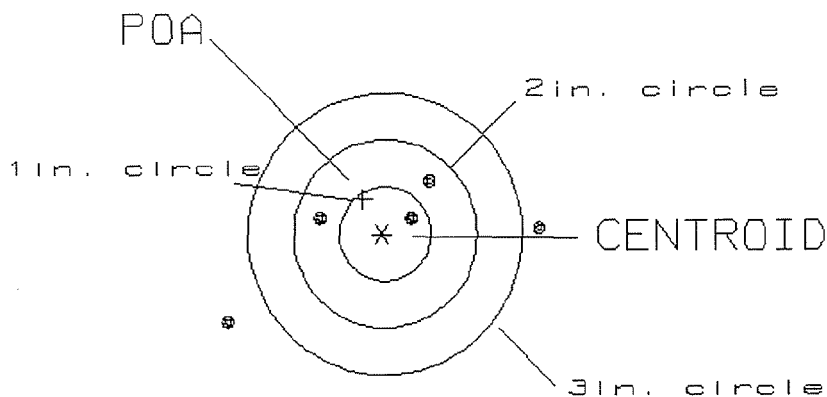
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .428
 MIN RADIUS : .297
 MEAN RADIUS : 1.070
 MAX RADIUS : 1.918
 CENTROID X : .216
 CENTROID Y : -.370

9 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666877

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.35

1

US= 1.51

3

GS= 3.50

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666077DATE 4-16-97

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.43	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.41	2.54	
PULL #3	2.50	2.41	2.54	
PULL #4	2.55	2.60	2.32	
PULL #5	2.65	2.54	2.50	
TOTAL	12.98	12.39	12.42	
AVG.	2.60	2.48	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.31	
PULL #2	3.47	3.48	
PULL #3	3.45	2.88	
PULL #4	3.39	3.51	
PULL #5	3.17	3.32	
TOTAL	16.74	16.50	
AVG.	3.35	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.06		4.11
PULL #2	3.98	4.13		3.91
PULL #3	4.05	4.11		3.96
PULL #4	3.95	4.06		3.97
PULL #5	4.14	3.92		4.01
TOTAL	20.21	20.28		19.96
AVG.	4.04	4.06		3.99