

UPC



08099990

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666080

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-4-97</u>	<u>CL</u>
CONT.				
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>6-4-97</u>	<u>CL</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.022</u> <u>.021</u>	<u>6-4-97</u>	<u>CL</u>
	J) ASSEMBLE STOCK		<u>5-29-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L 55</u> <u>R 95</u>	<u>6-18-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-18-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-18-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>TM</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.43</u> <u>2.42</u> <u>2.46</u> <u>2.40</u> <u>2.53</u>	<u>6-25-97</u>	<u>CR.</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666080
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.00966667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.207667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.207892$

THE AMR FOR THIS RIFLE IS: 1.013

CENTROIDAL DISTANCES

0 TO 1	.254566
1 TO 2	.164295
1 TO 3	.0120416

B_2
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .255

MIN RADIUS : .400

MEAN RADIUS : 1.062

MAX RADIUS : 1.901

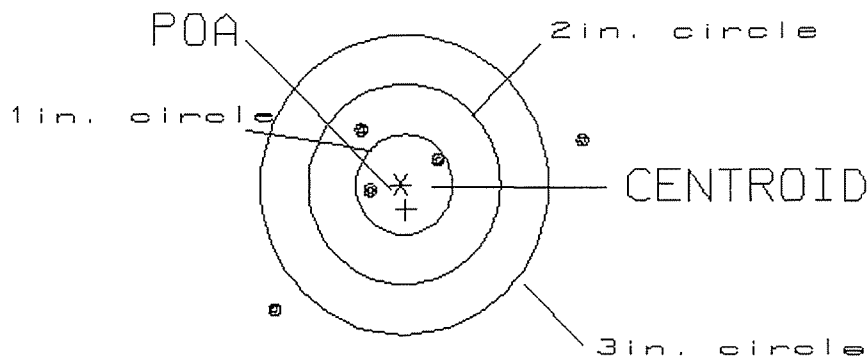
CENTROID X : -.048

CENTROID Y : .250

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666080

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.20

2

VS= 1.77

3

GS= 3.61

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .134

MIN RADIUS : .572

MEAN RADIUS : 1.043

MAX RADIUS : 1.589

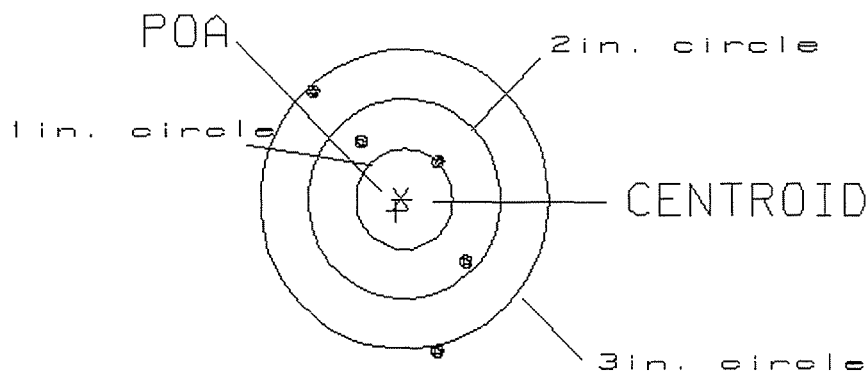
CENTROID X : .055

CENTROID Y : .122

24 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6666080

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.56

0

VS= 2.61

3

GS= 2.92

4

REMINGTON CENTERFIRE ACCURACY TEST

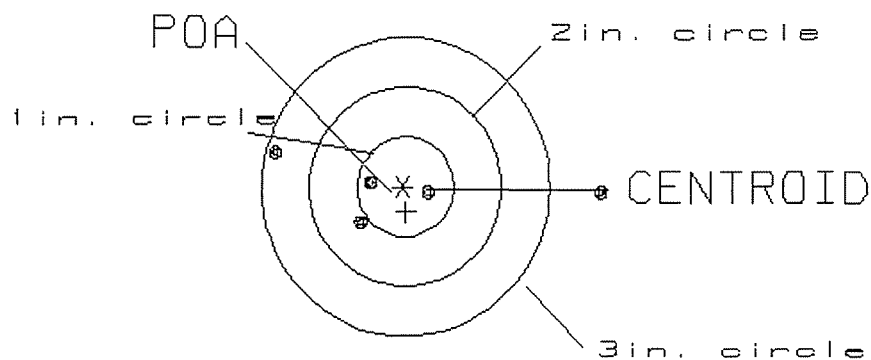
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .254
 MIN RADIUS : .272
 MEAN RADIUS : .934
 MAX RADIUS : 1.995
 CENTROID X : -.036
 CENTROID Y : .251

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666080

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.40

2

VS= .67

3

GS= 3.42

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666080
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .125
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.011
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .125483

THE AMR FOR THIS RIFLE IS: 1.587

CENTROIDAL DISTANCES

0 TO 1	.451666
1 TO 2	.583042
1 TO 3	.614096

2
+ |<----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .452

MIN RADIUS : .778

MEAN RADIUS : 1.371

MAX RADIUS : 2.138

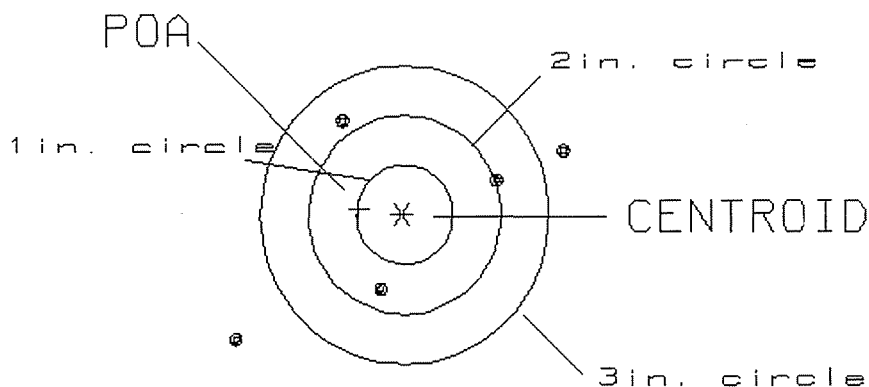
CENTROID X : .449

CENTROID Y : -.049

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666000.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.41

0

VS= 2.11

1

GS= 3.90

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .349

MIN RADIUS : 1.219

MEAN RADIUS : 2.091

MAX RADIUS : 2.912

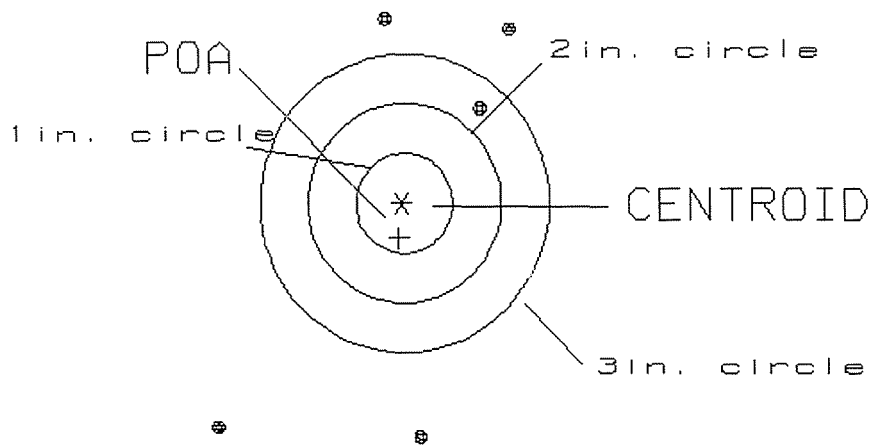
CENTROID X : .022

CENTROID Y : .348

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666000.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.99

0

VS= 4.20

0

GS= 5.01

1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .346

MIN RADIUS : .260

MEAN RADIUS : 1.300

MAX RADIUS : 2.314

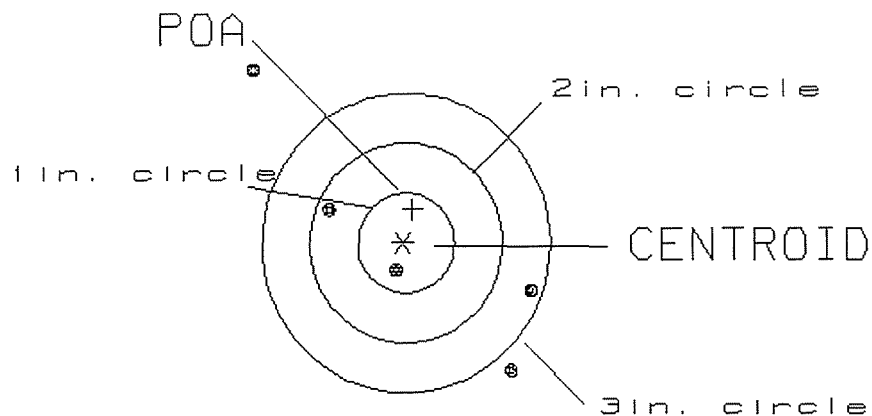
CENTROID X : -.096

CENTROID Y : -.332

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666080.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.85

1

VS= 3.01

2

GS= 4.02

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. 56666080DATE 5-22-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.60	2.86	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.78	2.80	2.86	
PULL #3	2.76	2.83	2.80	
PULL #4	2.78	2.59	2.89	
PULL #5	2.72	2.65	2.56	
TOTAL	13.71	13.47	13.97	
AVG.	2.74	2.69	2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	2.96	
PULL #2	3.15	2.99	
PULL #3	3.07	3.13	
PULL #4	3.05	3.00	
PULL #5	3.12	3.15	
TOTAL	15.48	15.23	
AVG.	3.10	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	3.96		4.00
PULL #2	4.14	3.86		4.07
PULL #3	4.16	3.93		4.05
PULL #4	3.88	4.01		4.27
PULL #5	4.24	3.96		3.94
TOTAL	20.47	19.73		20.34
AVG.	4.09	3.94		4.07

Do Not Use

Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666080
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666080		26PR

Do Not Use

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MODEL 700™ M24
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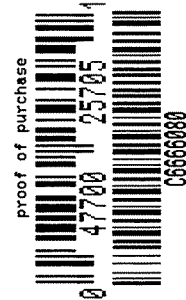
SERIAL NO.



MODEL 700™ M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM