

UPC



C6666081

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*1 INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666081
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666081		26PR

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MODEL 700™ M24

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SERIAL NO.



C6666081

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666081

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME - M24 0045132	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>4.5</u> <u>4</u> <u>4</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.022</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-29-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-29-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Windage 81 R 69 L</u>	<u>6-14-97</u>	<u>RW</u>
	A) MALFUNCTIONS		<u>6-14-97</u>	<u>RW</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>	<u>RW</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>	<u>RW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.60</u> <u>2.84</u> <u>2.71</u> <u>2.81</u> <u>2.75</u>	<u>6-18-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666081
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0646667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .214667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .224195

THE AMR FOR THIS RIFLE IS: .7543

CENTROIDAL DISTANCES

Ø TO 1 .416491
1 TO 2 .392226
1 TO 3 .5671

2
1
+
3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

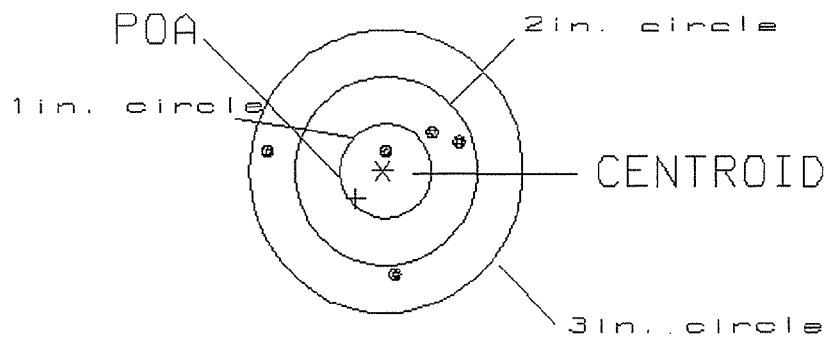
PATTERN #: 1

POA TO CENTROID: .417
 MIN RADIUS : .198
 MEAN RADIUS : .829
 MAX RADIUS : 1.317
 CENTROID X : .296
 CENTROID Y : .293

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666081

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= 1.58
 GS= 2.09

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

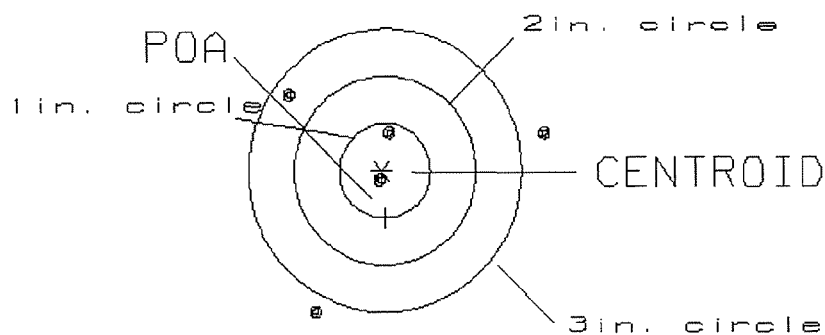
PATTERN #: 2

POA TO CENTROID: .498
 MIN RADIUS : .116
 MEAN RADIUS : 1.073
 MAX RADIUS : 1.818
 CENTROID X : -.039
 CENTROID Y : .497

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666001

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.81
 VS= 2.36
 GS= 3.18

2
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .159

MIN RADIUS : .176

MEAN RADIUS : .361

MAX RADIUS : .684

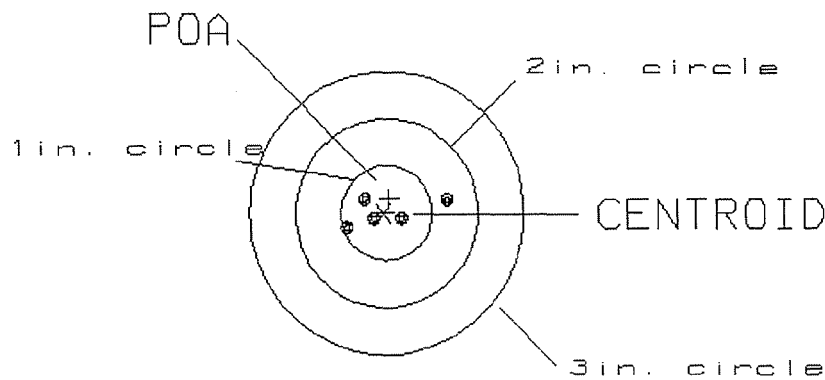
CENTROID X : -.063

CENTROID Y : -.146

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666001

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.10

4

VS= .36

5

GS= 1.15

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666081DATE 5-23-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.79	2.74	2.89	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.88	2.82	
PULL #3	2.82	2.70	2.83	
PULL #4	2.77	2.89	2.86	
PULL #5	2.82	2.94	2.88	
TOTAL	13.92	14.15	14.28	
AVG.	2.78	2.83	2.86	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	3.00	
PULL #2	3.13	3.00	
PULL #3	3.09	3.05	
PULL #4	3.04	3.07	
PULL #5	3.05	3.10	
TOTAL	15.28	15.22	
AVG.	3.06	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	3.93	4.1	4.08
PULL #2	3.94	3.98		4.09
PULL #3	3.93	4.01		4.08
PULL #4	4.08	4.10		3.94
PULL #5	3.93	4.07		4.06
TOTAL	19.84	20.09		20.25
AVG.	3.97	4.02		4.05