

UPC



C6666083

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666083

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OPBARBER - M24 0045153	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3.5</u> <u>3</u>	<u>6-4-97</u>	<u>CK</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	<u>6-4-97</u>	<u>CK</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0206</u> <u>.022</u> <u>.022</u>	<u>6-4-97</u>	<u>CK</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Windage 85R 65L</u>	<u>6-14-97</u>	<u>RP</u>
	A) MALFUNCTIONS		<u>6-14-97</u>	<u>RP</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>	<u>RP</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>	<u>RP</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.66</u> <u>2.95</u> <u>2.45</u> <u>2.48</u> <u>2.43</u>	<u>6-24-97</u>	<u>CK</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666083
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .093
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .303
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .316951

THE AMR FOR THIS RIFLE IS: .9633

CENTROIDAL DISTANCES

Ø TO 1 .727996
1 TO 2 .492447
1 TO 3 1.01437

1
2
+ 3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

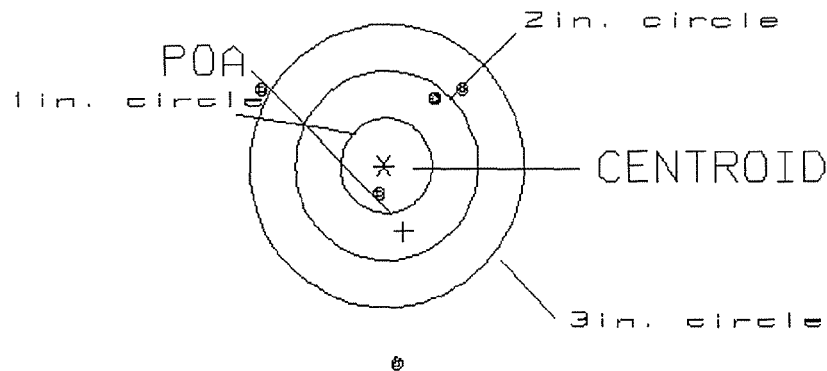
PATTERN #: 1

POA TO CENTROID: .727
 MIN RADIUS : .318
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.052
 CENTROID X : -.223
 CENTROID Y : .693

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666083

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.22

1

VS= 2.86

2

GS= 3.21

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

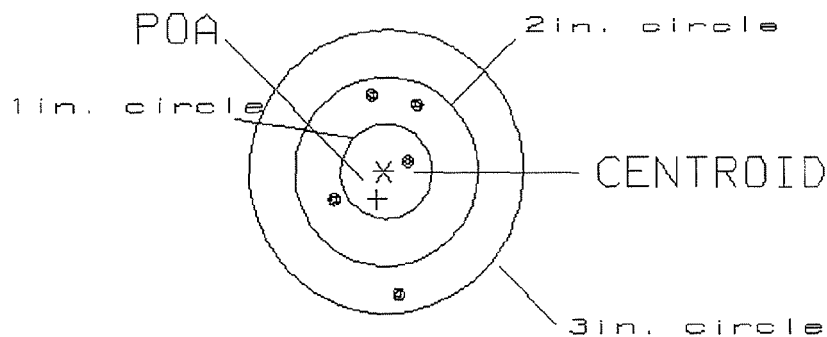
PATTERN #: 2

POA TO CENTROID: .302
 MIN RADIUS : .254
 MEAN RADIUS : .753
 MAX RADIUS : 1.343
 CENTROID X : .067
 CENTROID Y : .295

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666083

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .88

1

VS= 2.14

4

GS= 2.15

5

REMINGTON CENTERFIRE ACCURACY TEST

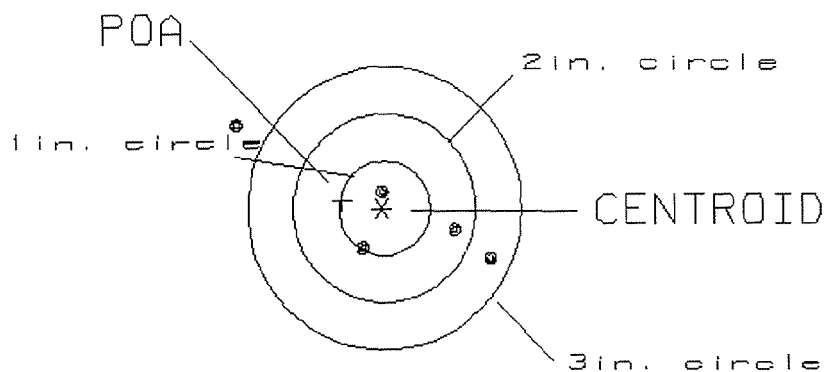
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .442
 MIN RADIUS : .205
 MEAN RADIUS : .931
 MAX RADIUS : 1.886
 CENTROID X : .435
 CENTROID Y : -.079

18 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.84

2

VS= 1.42

3

GS= 3.17

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666083DATE 5-21-97TESTER A. P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.36	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.40	2.56	
PULL #3	2.56	2.36	2.60	
PULL #4	2.49	2.33	2.61	
PULL #5	2.51	2.51	2.63	
TOTAL	12.86	11.96	12.98	
AVG.	2.57	2.39	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.60	2.96	
PULL #2	3.17	2.98	
PULL #3	2.89	3.03	
PULL #4	3.09	2.88	
PULL #5	3.03	3.05	
TOTAL	15.18	14.90	
AVG.	3.04	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.01		3.98
PULL #2	3.88	4.12		4.14
PULL #3	3.95	3.97		3.98
PULL #4	4.04	3.98		3.90
PULL #5	3.96	4.05		4.01
TOTAL	19.78	20.13		20.01
AVG.	3.96	4.03		4.00

Do Not Use

Remington.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.	
	
5705 C6666083	
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
SERIAL NO. C6666083	
46	ORDER NO. 25705
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Do Not Use

ORDER 25705
MODEL 700™ M24
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ORDER 25705
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SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM