

BARBER - M24 0045175

UPC



C6666085

INCLUDES 1 IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045175 45214

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

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Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666085
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666085		26PR

Do Not Use

SERIAL NO.

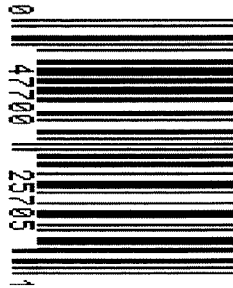


0666085



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

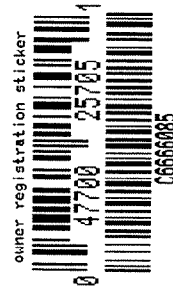
ORDER 25705
MODEL 700™ M24
UPC

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666085

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/21/97	WJT
618	Polish Barrel		3/21/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME - M24 0045181	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23</u> <u>23</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	R 86 L 64 R 72 L 78	<u>6-23-97</u>	<u>KT</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>KT</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>KT</u>
			<u>6-25-97</u>	<u>KT</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.83</u> <u>2.67</u> <u>2.64</u> <u>2.59</u> <u>2.56</u>	<u>6-26-97</u>	<u>CK</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666085

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.69	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.66	2.65		
PULL #3	2.47	2.63	2.49		
PULL #4	2.51	2.55	2.58		
PULL #5	2.81	2.57	2.67		
TOTAL	12.71	13.10	13.05		
AVG.	2.54	2.62	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	3.21		
PULL #2	3.25	3.19		
PULL #3	3.29	3.27		
PULL #4	3.18	3.24		
PULL #5	3.26	3.20		
TOTAL	15.88	16.11		
AVG.	3.18	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.42		4.14
PULL #2	3.80	4.20		3.95
PULL #3	3.89	4.12		3.91
PULL #4	4.12	4.02		4.26
PULL #5	4.10	4.15		4.28
TOTAL	20.25	20.91		20.54
AVG.	4.05	4.18		4.11

BARBER - M24 0045183

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666085
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.209
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.383333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .436607

THE AMR FOR THIS RIFLE IS: 1.429

CENTROIDAL DISTANCES

0 TO 1	.801624
1 TO 2	.862427
1 TO 3	.482933

1 3 + <----POA
z

REMINGTON CENTERFIRE ACCURACY TEST

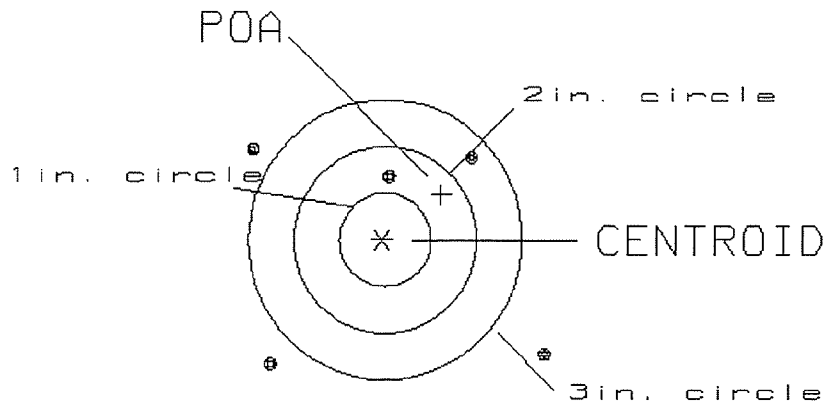
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .801
 MIN RADIUS : .636
 MEAN RADIUS : 1.538
 MAX RADIUS : 2.132
 CENTROID X : -.645
 CENTROID Y : -.476

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666085

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.24
 VS= 2.26
 GS= 3.92

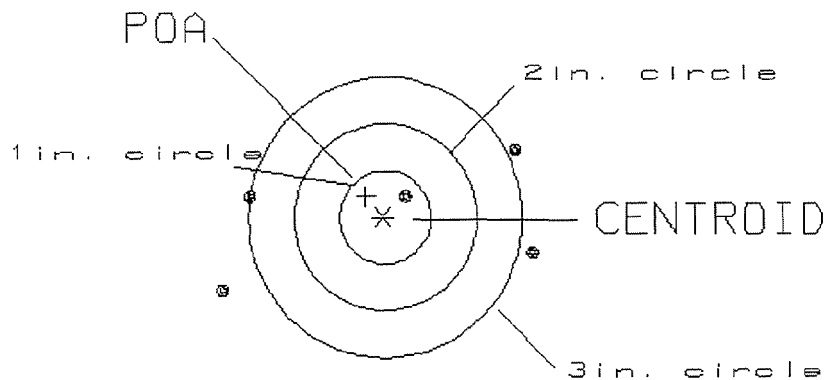
0
 1
 2

PATTERN #: 2
 POA TO CENTROID: .291
 MIN RADIUS : .266
 MEAN RADIUS : 1.392
 MAX RADIUS : 1.955
 CENTROID X : .181
 CENTROID Y : -.228

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666085

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.44

1

VS= 1.54

1

GS= 3.54

2

REMINGTON CENTERFIRE ACCURACY TEST

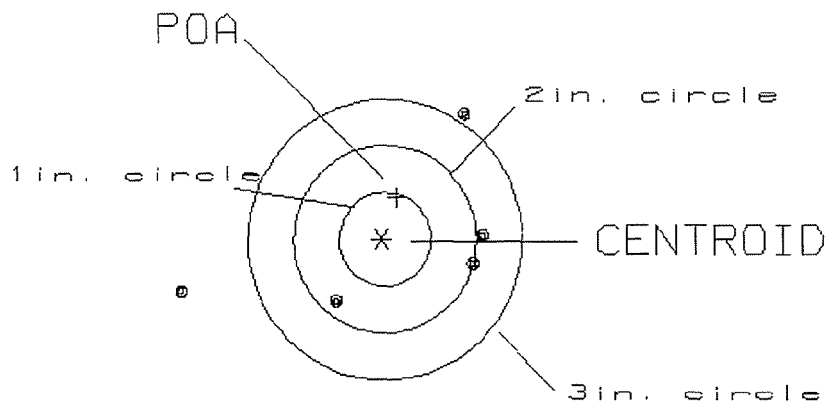
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .475
 MIN RADIUS : .849
 MEAN RADIUS : 1.357
 MAX RADIUS : 2.299
 CENTROID X : -.163
 CENTROID Y : -.446

23 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6666085

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 1.99

2

GS= 3.59

3

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666085
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0293333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .367333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .368503

THE AMR FOR THIS RIFLE IS: 1.018

CENTROIDAL DISTANCES

0 TO 1 .487906
1 TO 2 1.11179
1 TO 3 .441277

2
1
3 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

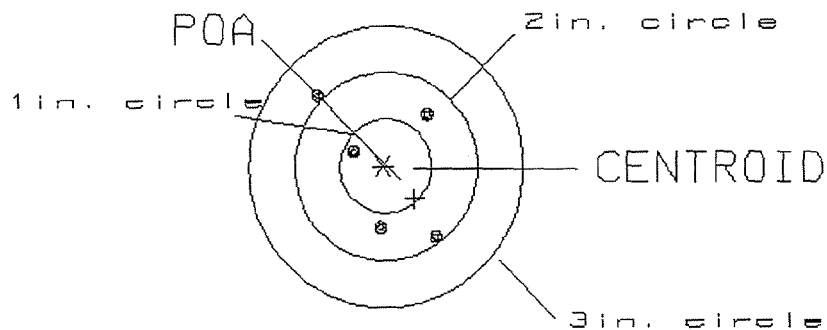
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .488
 MIN RADIUS : .335
 MEAN RADIUS : .747
 MAX RADIUS : 1.044
 CENTROID X : -.346
 CENTROID Y : .344

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666085.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.33

1

VS= 1.50

4

GS= 2.00

5

REMINGTON CENTERFIRE ACCURACY TEST

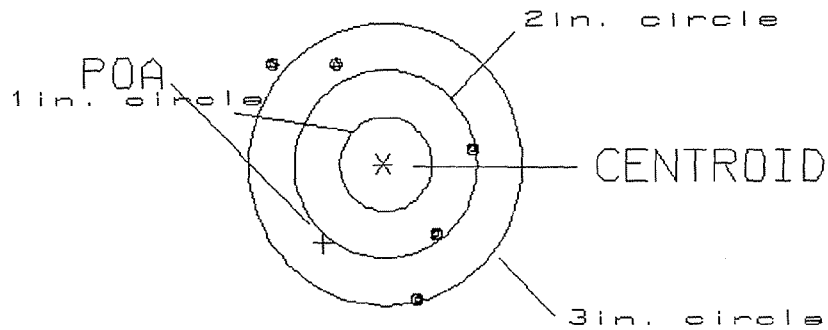
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.059
 MIN RADIUS : .919
 MEAN RADIUS : 1.227
 MAX RADIUS : 1.630
 CENTROID X : .651
 CENTROID Y : .836

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666085.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18
 VS= 2.48
 GS= 2.93

0
 2
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .231

MIN RADIUS : .365

MEAN RADIUS : 1.080

MAX RADIUS : 2.126

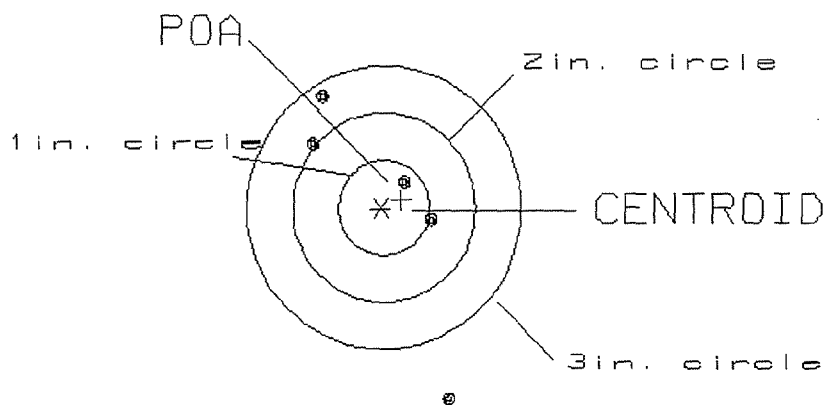
CENTROID X : -.217

CENTROID Y : -.078

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66660085.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 3.13

2

GS= 3.44

4