

BARBER - M24 0045191

UPC



C6666087

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045191 M2400045230

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666087
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666087		

40 1 000

Do Not Use

SERIAL NO



06666087

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666087

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof			
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/5/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-7-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>3.5</u> <u>4</u>	5-7-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	EX
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>22</u>	5-7-97	JW
	J) ASSEMBLE STOCK		4-30-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-23-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	JW
	M) IRON SIGHT ALIGNMENT		5-29-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-29-97	JW
640	GALLERY TEST AND TARGET	L-79 B-71	6-17-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-17-97	JW
655	FINAL INSPECTION		6-23-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.88</u> <u>2.52</u> <u>2.54</u> <u>2.64</u> <u>2.69</u>	6-18-97	CK
	FUNCTION		6-23-97	RP
660	PACK			

BARBER - M24 0045198

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666087
17 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.821667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.415333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.920673$

THE AMR FOR THIS RIFLE IS: 1.169

CENTROIDAL DISTANCES

0 TO 1	$.91949$
1 TO 2	$.124169$
1 TO 3	$.133004$

+ <----POA

3^{12}

REMINGTON CENTERFIRE ACCURACY TEST

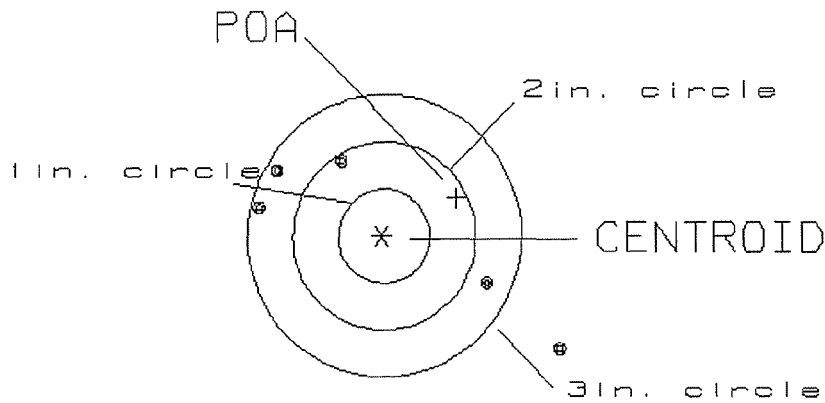
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .919
 MIN RADIUS : .920
 MEAN RADIUS : 1.443
 MAX RADIUS : 2.302
 CENTROID X : -.825
 CENTROID Y : -.406

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666087

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.34
 VS= 1.99
 GS= 3.66

0
 1
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .796

MIN RADIUS : .207

MEAN RADIUS : .762

MAX RADIUS : 1.375

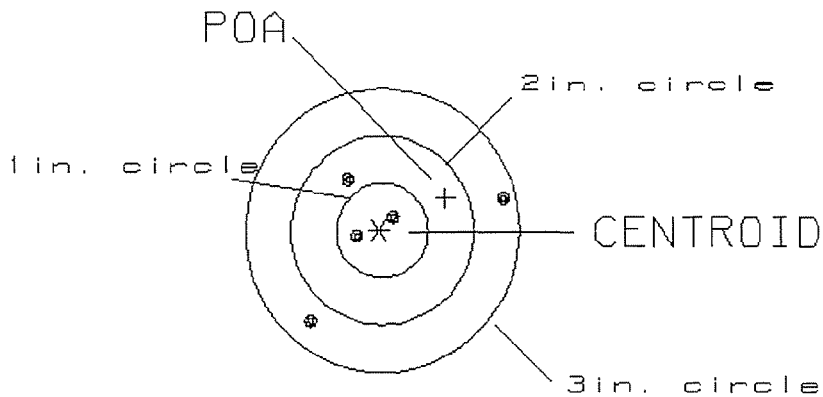
CENTROID X : -.718

CENTROID Y : -.343

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666087

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.10

2

VS= 1.51

3

GS= 2.45

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

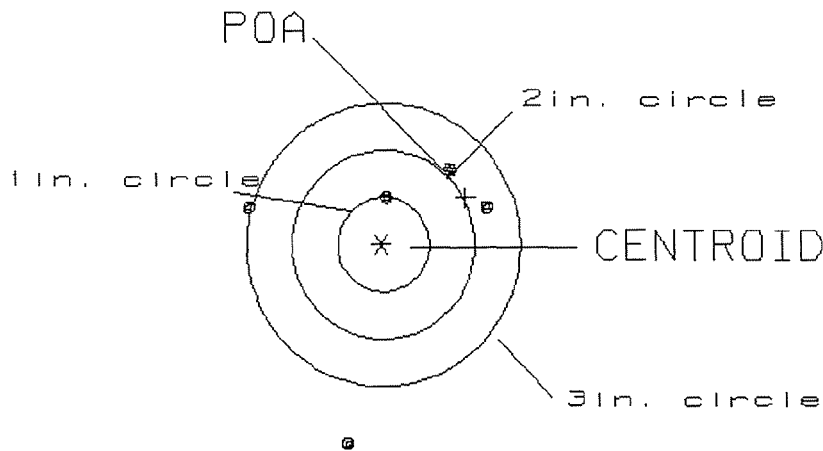
PATTERN #: 030

POA TO CENTROID: 1.047
 MIN RADIUS : .521
 MEAN RADIUS : 1.302
 MAX RADIUS : 2.177
 CENTROID X : -.922
 CENTROID Y : -.497

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666007

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.60
 VS= 2.95
 GS= 3.15

0
 1
 3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666087

DATE 4-21-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.41	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.29	2.42	
PULL #3	2.38	2.09	2.47	
PULL #4	2.42	2.35	2.56	
PULL #5	2.38	2.14	2.53	
TOTAL	12.07	11.28	12.44	
AVG.	2.41	2.26	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	2.99	
PULL #2	3.22	3.30	
PULL #3	3.14	3.41	
PULL #4	2.77	3.40	
PULL #5	3.10	3.33	
TOTAL	15.34	16.43	
AVG.	3.07	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.07		4.10
PULL #2	4.20	4.07		3.92
PULL #3	4.17	4.11		3.93
PULL #4	3.91	4.09		3.50
PULL #5	4.06	3.38		3.49
TOTAL	20.45	19.72		18.94
AVG.	4.09	3.94		3.79