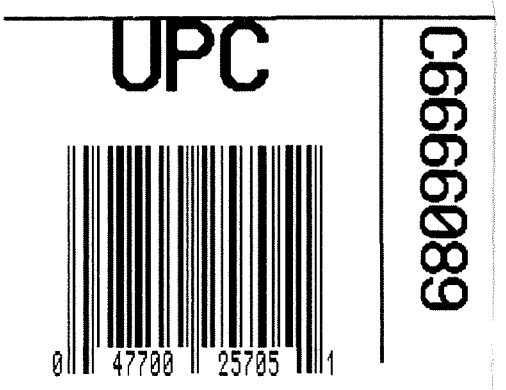
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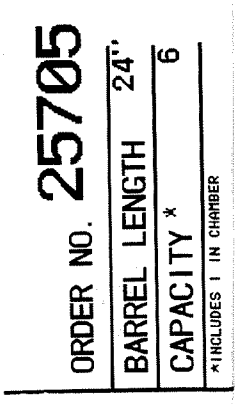

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

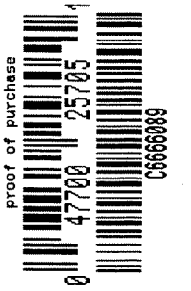

Remington®
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
SERIAL NO.
C6666089
46
ORDER NO.
25705
26PR
5705 C6666089

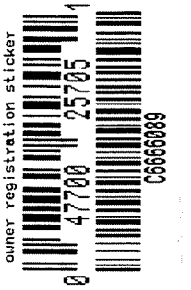
Do Not Use


ORDER 25705
MODEL 700™ M24
UPC
0 47700 25705 1
SERIAL NO.
06666089

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS





46 FORM

M-24

ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6666089

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

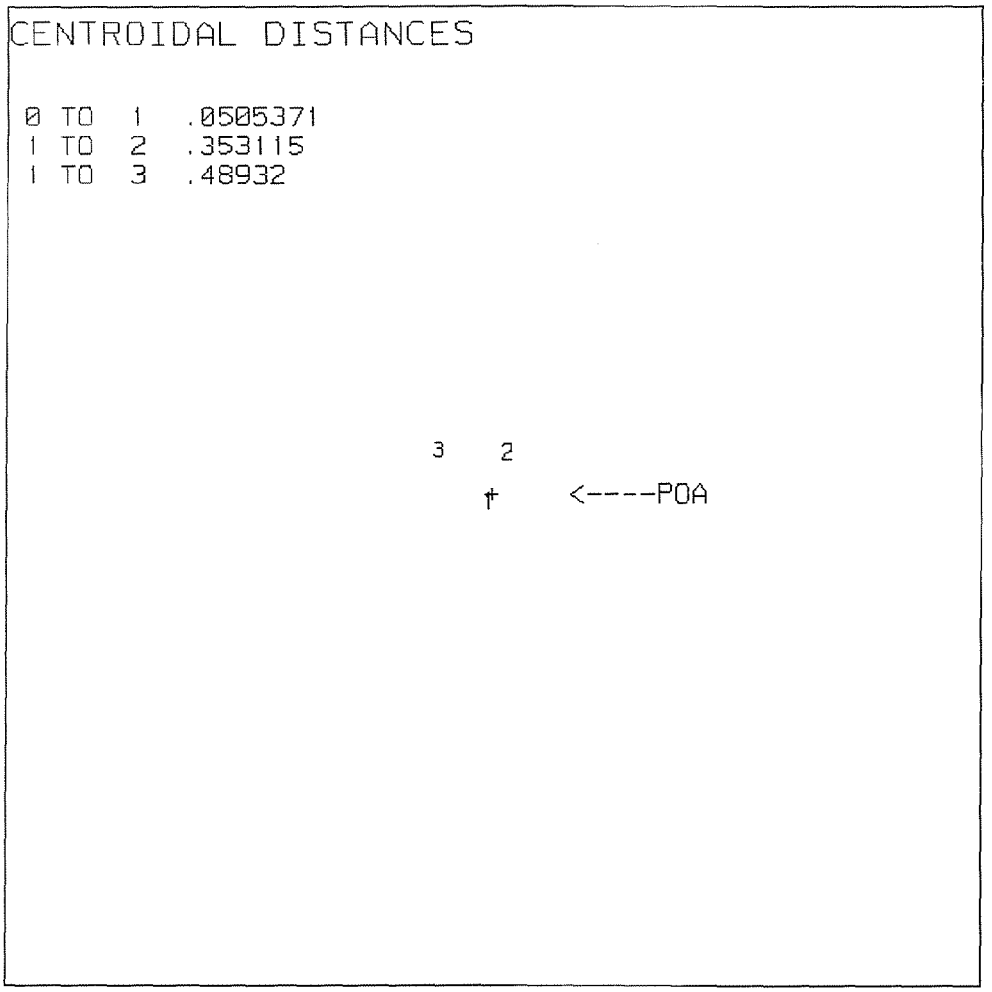
OP. #	OP BARBER - M24 0045225	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	4 4 4	6-23-97	CK
	G) SAFETY OFF FORCE	3 3 3	6-23-97	CK
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	.022 .022 .021	6-23-97	CK
	J) ASSEMBLE STOCK		5-28-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-24-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	RP
	M) IRON SIGHT ALIGNMENT		5-28-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-24-97	RP
640	GALLARY TEST AND TARGET	R 85 L 75	6-21-97	JW
	A) MALFUNCTIONS		6-21-97	JW
	B) PIERCED PRIMERS		6-21-97	JW
645	INSPECT FOR LIVE AMMO		6-21-97	TM
655	FINAL INSPECTION			
	A) HEADSPACE		6-24-97	RP
	B) TRIGGER PULL	2.66 2.73 2.88 2.88 2.87	6-23-97	CK
	FUNCTION		6-24-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666089
21 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0976667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .180333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .205083

THE AMR FOR THIS RIFLE IS: 1.093

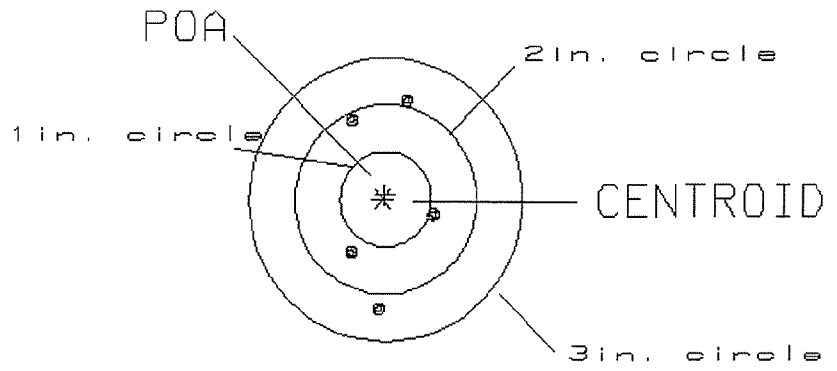


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.050
MIN RADIUS :	.573
MEAN RADIUS :	.846
MAX RADIUS :	1.110
CENTROID X :	-.023
CENTROID Y :	-.045

21 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG6666089

CENTERFIRE PATTERN # 1



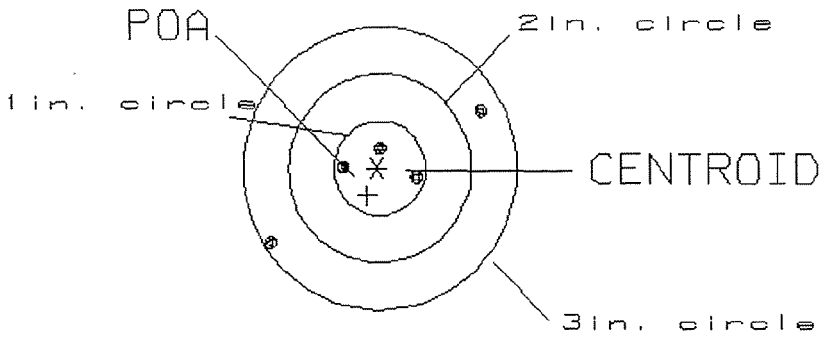
# OF SHOTS= 5	# IN CIRCLE
HS= .92	0
VS= 2.11	3
GS= 2.13	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		2
POA TO CENTROID:		.302
MIN RADIUS	:	.244
MEAN RADIUS	:	.720
MAX RADIUS	:	1.370
CENTROID X	:	.100
CENTROID Y	:	.286

21 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666089

CENTERFIRE PATTERN # 2



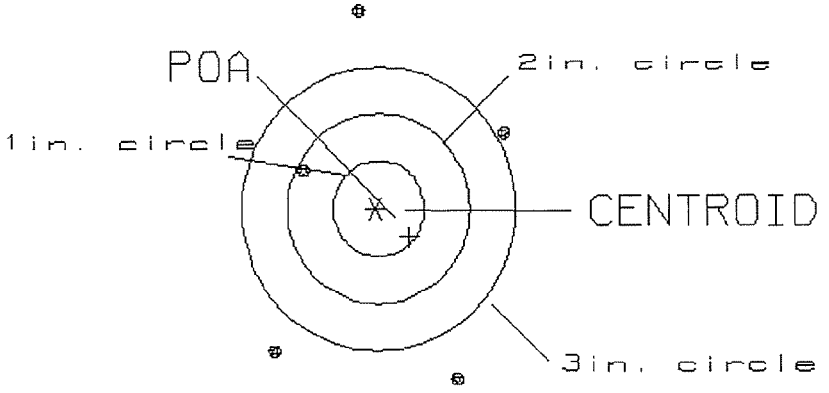
# OF SHOTS= 5	# IN CIRCLE
HS= 2.21	3
VS= 1.31	3
GS= 2.57	5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.476
MIN RADIUS :	.980
MEAN RADIUS :	1.712
MAX RADIUS :	2.125
CENTROID X :	-.370
CENTROID Y :	.300

21 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666089

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.47	0
VS= 3.92	1
GS= 4.06	1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666089
DATE 5-23.97
TESTER A. P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.57	2.50		MIN. SETTING,
PULL #2	2.49	2.46	2.54		NO AVG. OF 5
PULL #3	2.46	2.42	2.55		READINGS ACCEPT-
PULL #4	2.45	2.42	2.51		ABLE LESS THAN 2#
PULL #5	2.46	2.51	2.59		
TOTAL	12.30	12.38	12.69		
AVG.	2.46	2.48	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.09		
PULL #2	3.18	3.12		
PULL #3	3.16	3.22		
PULL #4	3.14	3.13		
PULL #5	3.13	3.07		
TOTAL	15.72	15.63		
AVG.	3.14	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.04		3.98
PULL #2	4.13	4.06		3.88
PULL #3	3.82	4.06		3.89
PULL #4	4.15	4.18		3.98
PULL #5	4.10	4.14		3.99
TOTAL	20.32	20.48		19.72
AVG.	4.07	4.10		3.94