

UPC



06099990

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666090
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 C6666090		26PR

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666090

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. #	BARBER - M24 0045237	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>3</u> <u>4</u> <u>4</u>	6-4-97	CL
CONT.					
	G) SAFETY OFF FORCE		<u>3</u> <u>3</u> <u>3</u>	6-4-97	CL
	H) TRIGGER PULL TEST & RETAINABILITY				
	I) FIRING PIN INDENT		<u>.021</u> <u>.021</u> <u>.022</u>	6-4-97	CL
	J) ASSEMBLE STOCK			5-28-97	RP
	K) ASSEMBLE SWIVEL STUDS			6-23-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES			5-28-97	RP
	M) IRON SIGHT ALIGNMENT			5-28-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			6-23-97	RP
640	GALLERY TEST AND TARGET		<i>Windage R 117 L 35</i>	6-17-97	TM
	A) MALFUNCTIONS			6-17-97	TM
	B) PIERCED PRIMERS			6-17-97	TM
645	INSPECT FOR LIVE AMMO			6-17-97	TM
655	FINAL INSPECTION				
	A) HEADSPACE			6-23-97	RP
	B) TRIGGER PULL		<u>2.76</u> <u>2.48</u> <u>2.45</u> <u>2.39</u> <u>2.31</u>	6-19-97	CL
	FUNCTION			6-23-97	RP
660	PACK				

BARBER - M24 0045238

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666080
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .244333

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .174

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .299958

THE AMR FOR THIS RIFLE IS: 1.515

CENTROIDAL DISTANCES

0 TO 1	.0632456
1 TO 2	.402952
1 TO 3	.451868

2
+1 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

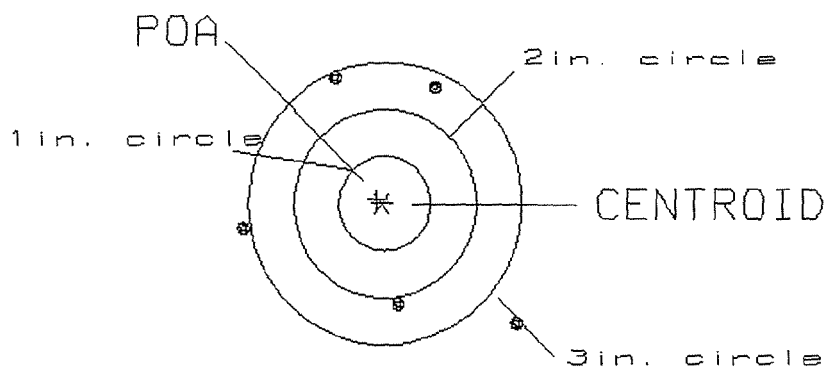
PATTERN #: 1

POA TO CENTROID: .063
 MIN RADIUS : 1.054
 MEAN RADIUS : 1.472
 MAX RADIUS : 1.926
 CENTROID X : .052
 CENTROID Y : -.036

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666000

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.00

0

VS= 2.66

0

GS= 3.32

3

REMINGTON CENTERFIRE ACCURACY TEST

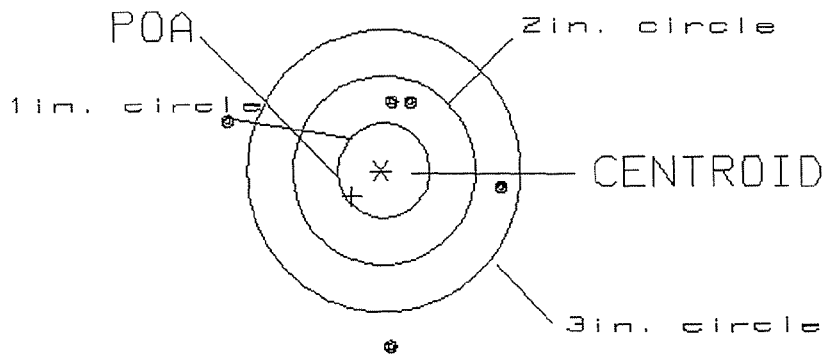
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .414
 MIN RADIUS : .735
 MEAN RADIUS : 1.298
 MAX RADIUS : 1.838
 CENTROID X : .313
 CENTROID Y : .271

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666000

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.05

0

VS= 2.57

2

GS= 3.12

3

REMINGTON CENTERFIRE ACCURACY TEST

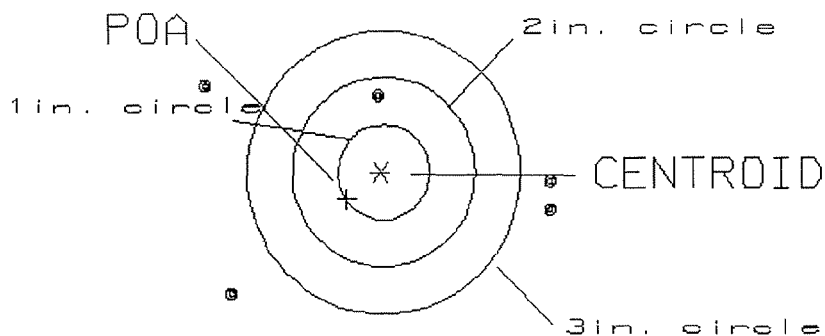
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .467
 MIN RADIUS : .825
 MEAN RADIUS : 1.774
 MAX RADIUS : 2.186
 CENTROID X : .368
 CENTROID Y : .287

18 Jun 1997

FILE:/H:\basic\Accuracy\Patterning\Centerfire_Patt/C66666000

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.82

0

VS= 2.23

1

GS= 4.04

1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6666 090DATE 5-24-97TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.63	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.65	2.67	
PULL #3	2.56	2.68	2.64	
PULL #4	2.57	2.71	2.65	
PULL #5	2.73	2.69	2.56	
TOTAL	13.05	13.36	13.14	
AVG.	2.61	2.67	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.00		
PULL #2	3.05	3.03		
PULL #3	3.04	3.10		
PULL #4	3.08	2.98		
PULL #5	3.03	3.07		
TOTAL	15.25	15.18		
AVG.	3.05	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.92	4.07	
PULL #2	3.97	3.86	4.04	
PULL #3	3.95	3.88	4.06	
PULL #4	3.94	3.92	4.07	
PULL #5	3.87	3.93	4.02	
TOTAL	19.71	19.51	20.31	
AVG.	3.94	3.90	4.06	

BARBER - M24 0045243

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666090
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .096
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .119667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .153415

THE AMR FOR THIS RIFLE IS: .9047

CENTROIDAL DISTANCES

0 TO 1 .156259
1 TO 2 .184938
1 TO 3 .51631

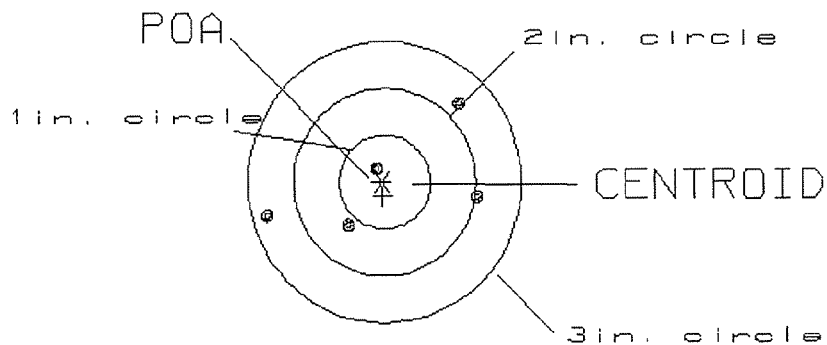
2
1
+ 3<----POA

PATTERN #: 010
 POA TO CENTROID: .156
 MIN RADIUS : .168
 MEAN RADIUS : .858
 MAX RADIUS : 1.328
 CENTROID X : -.009
 CENTROID Y : .156

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666090

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.28

1

VS= 1.39

2

GS= 2.39

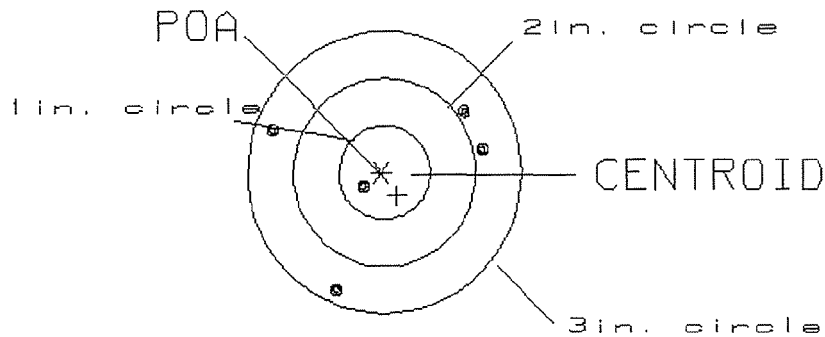
5

PATTERN #: 2
 POA TO CENTROID: .300
 MIN RADIUS : .226
 MEAN RADIUS : 1.020
 MAX RADIUS : 1.349
 CENTROID X : -.170
 CENTROID Y : .247

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666090

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.30

1

VS= 1.91

1

GS= 2.40

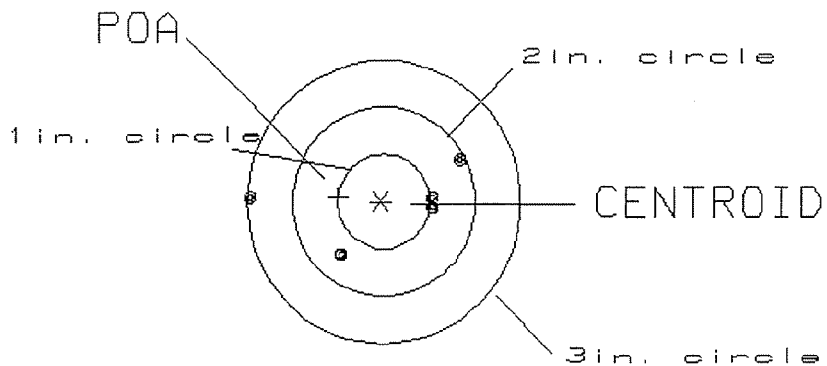
5

PATTERN #: 3
 POA TO CENTROID: .469
 MIN RADIUS : .496
 MEAN RADIUS : .836
 MAX RADIUS : 1.442
 CENTROID X : .467
 CENTROID Y : -.044

17 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666090

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 1.03
 GS= 2.35

1
 4
 5