

UPC



C6666094

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
C6666094

46 ORDER NO.
25705

26PR

5705 C6666094

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6666094

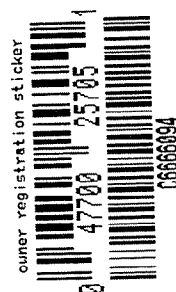
Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666094

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>4.5</u>	<u>5-30-97</u>	<u>JP</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3.5</u> <u>3.5</u>	<u>5-30-97</u>	<u>JP</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22.5</u> <u>22.5</u> <u>23</u>	<u>5-30-97</u>	<u>JP</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	<u>WIN L 74 R 76</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TAP</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.77</u> <u>2.61</u> <u>2.88</u> <u>2.89</u> <u>2.67</u>	<u>6-24-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045286

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666094
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.085$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.125$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.151162$

THE AMR FOR THIS RIFLE IS: 1.333

CENTROIDAL DISTANCES

0 TO	1	.161697
1 TO	2	.318159
1 TO	3	.295718

$1 + 2$ <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

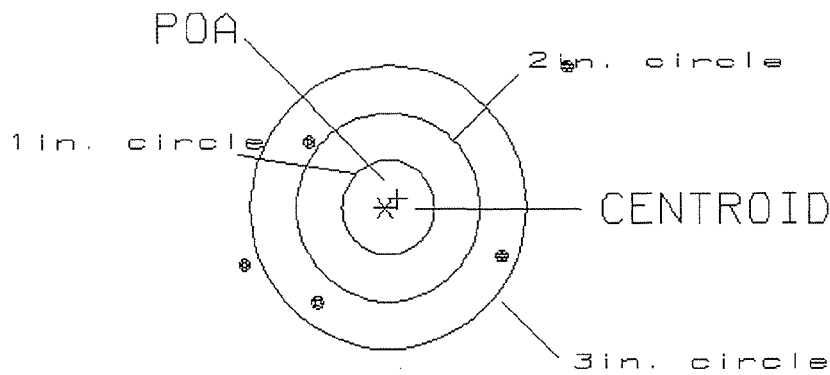
PATTERN #: 01

POA TO CENTROID: .161
MIN RADIUS : 1.086
MEAN RADIUS : 1.579
MAX RADIUS : 2.482
CENTROID X : -.135
CENTROID Y : -.089

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666094

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.52

0

VS= 2.53

0

GS= 4.12

3

REMINGTON CENTERFIRE ACCURACY TEST

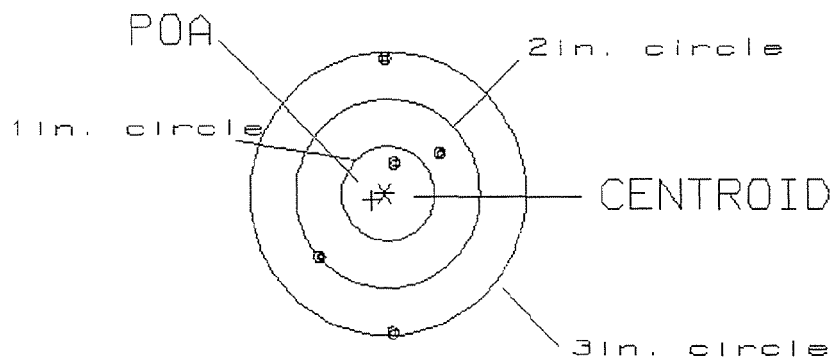
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: L 2 C
 POA TO CENTROID: .157
 MIN RADIUS : .310
 MEAN RADIUS : .984
 MAX RADIUS : 1.449
 CENTROID X : .140
 CENTROID Y : .071

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666094

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.34
 VS= 2.88
 GS= 2.89

1
 3
 5

REMINGTON CENTERFIRE ACCURACY TEST

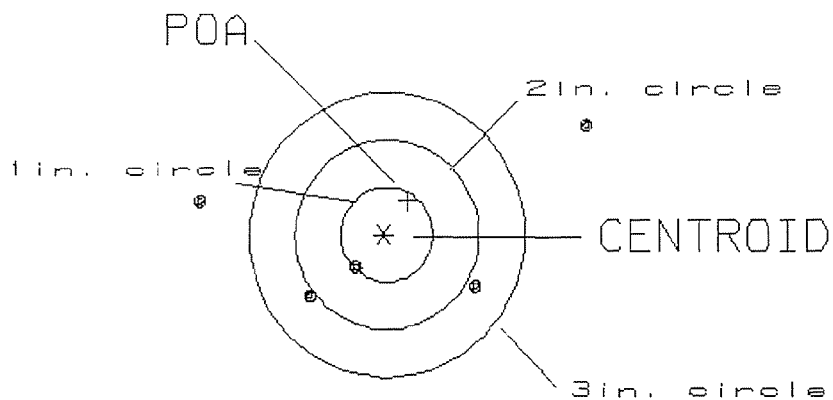
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .441
 MIN RADIUS : .421
 MEAN RADIUS : 1.437
 MAX RADIUS : 2.472
 CENTROID X : -.260
 CENTROID Y : -.357

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666094

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.23

1

US= 1.81

1

GS= 4.29

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666074

DATE 5-9-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.42	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.60	2.57		
PULL #3	2.60	2.44	2.74		
PULL #4	2.52	2.56	2.71		
PULL #5	2.70	2.11	2.59		
TOTAL	13.02	12.13	13.31		
AVG.	2.60	2.43	2.66		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.21		
PULL #2	3.15	3.06		
PULL #3	2.90	3.20		
PULL #4	3.11	3.15		
PULL #5	3.08	3.16		
TOTAL	15.32	15.78		
AVG.	3.06	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.93		3.91
PULL #2	3.94	4.03		3.88
PULL #3	4.09	3.94		3.84
PULL #4	4.04	4.02		3.87
PULL #5	4.03	3.93		3.80
TOTAL	20.18	19.85		19.30
AVG.	4.04	3.97		3.86