



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT:
INSTRUCTION BOOK
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
C6666096

48 ORDER NO
25705

23PR

5705 C6666096

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



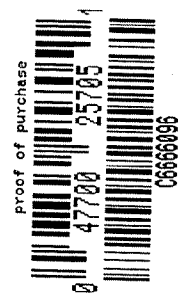
Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C.6666 096

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof		3-5-97	A.M.
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/6/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	5-5-97	JW
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	EK
	I) FIRING PIN INDENT	<u>22</u> <u>22</u> <u>21.5</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/25/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	JW
	M) IRON SIGHT ALIGNMENT		5-28-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	JW
640	GALLERY TEST AND TARGET	R-78 L-70	6-8-97	D/H
	A) MALFUNCTIONS		6-8-97	D/H
	B) PIERCED PRIMERS		6-8-97	D/H
645	INSPECT FOR LIVE AMMO		6-8-97	DPB
655	FINAL INSPECTION			
	A) HEADSPACE		6-12-97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.86</u> <u>2.57</u> <u>2.61</u> <u>2.64</u>	6-11-97	CIC
	FUNCTION		6-12-97	RP
660	PACK			

BARBER - M24 0045308

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666096
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0976667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .027
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .10133

THE AMR FOR THIS RIFLE IS: 1.13

CENTROIDAL DISTANCES

0 TO 1 .277656
1 TO 2 .593401
1 TO 3 .0537587

2 + 13 <----POA

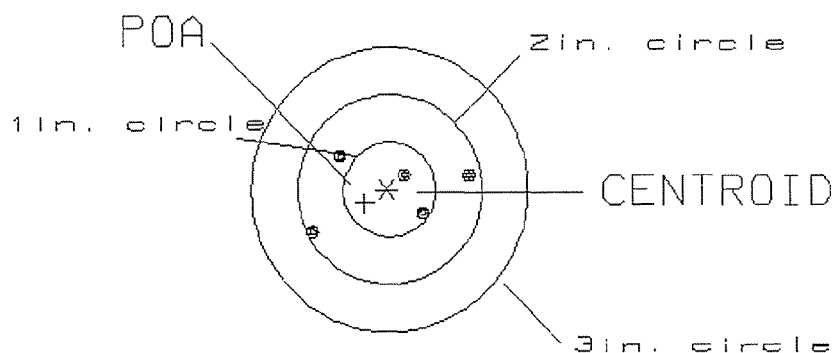
PATTERN #: 1

POA TO CENTROID: .278
 MIN RADIUS : .192
 MEAN RADIUS : .613
 MAX RADIUS : .910
 CENTROID X : .238
 CENTROID Y : .143

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666096

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.66

2

VS= .78

5

GS= 1.77

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

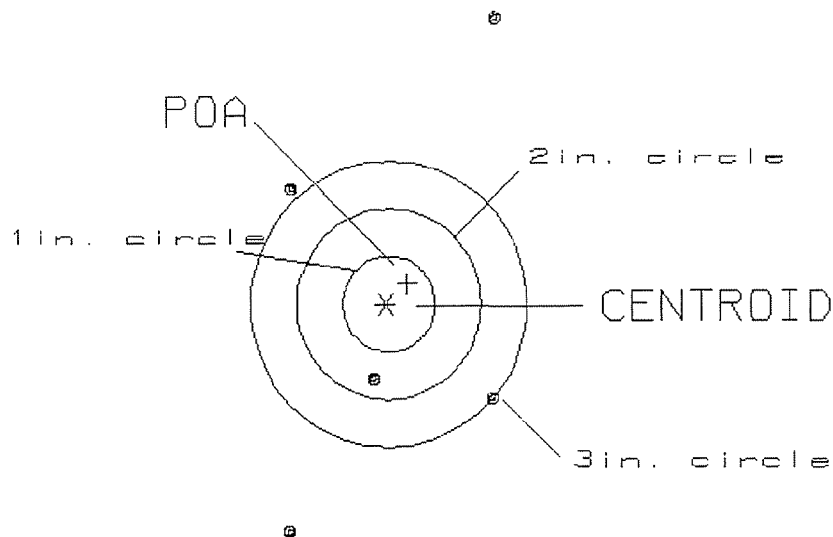
PATTERN #: 020

POA TO CENTROID: .318
 MIN RADIUS : .813
 MEAN RADIUS : 1.954
 MAX RADIUS : 3.254
 CENTROID X : -.236
 CENTROID Y : -.214

11 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6666096

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.19
 VS= 5.46
 GS= 5.88

0
 1
 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

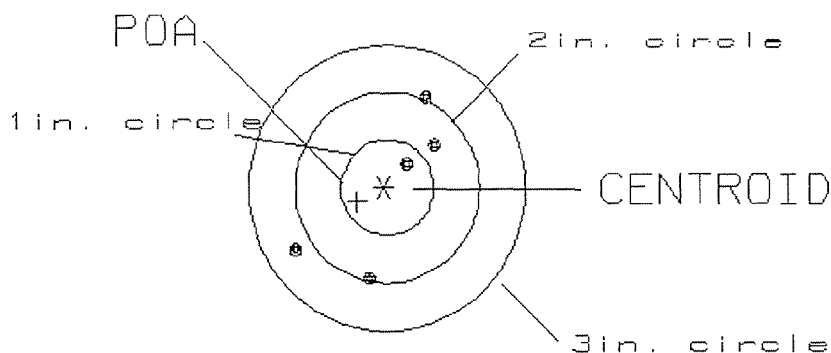
PATTERN #: U 3 C

POA TO CENTROID: .328
 MIN RADIUS : .322
 MEAN RADIUS : .824
 MAX RADIUS : 1.160
 CENTROID X : .291
 CENTROID Y : .152

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666096

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.46
 VS= 1.83
 GS= 2.10

1
 3
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666096DATE 4-21-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.44	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.40	2.36	
PULL #3	2.45	2.10	2.29	
PULL #4	2.45	2.39	2.35	
PULL #5	2.44	2.40	2.39	
TOTAL	12.30	11.73	11.74	
AVG.	2.46	2.35	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.00	
PULL #2	2.80	3.00	
PULL #3	3.02	2.93	
PULL #4	3.04	2.99	
PULL #5	3.04	2.98	
TOTAL	14.95	14.9	
AVG.	2.99	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.87	3.93		4.03
PULL #2	3.88	3.85		4.00
PULL #3	3.91	3.81		3.89
PULL #4	3.91	3.83		3.73
PULL #5	3.83	3.91		3.51
TOTAL	19.40	19.33		19.16
AVG.	3.88	3.87		3.83