

BARBER - M24 0045339

UPC



66099999

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045339 M2400045378

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

VERY IMPORTANT:
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE!!!

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
C6666099

46 ORDER NO.
25705

26PR

5705 C6666099

ORDER 25705
MODEL 700™ M24
UPC



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SERIAL NO.



C6666099

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 099

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>GW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>GW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>235</u> <u>235</u> <u>24</u>	<u>5-8-97</u>	<u>GW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>GW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>GW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>GW</u>
640	GALLERY TEST AND TARGET	<u>L-81</u> <u>R-69</u>	<u>6-23-97</u>	<u>15</u>
	A) MALFUNCTIONS		<u>"</u>	<u>15</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>15</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>KT</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.58</u> <u>2.51</u> <u>2.55</u> <u>2.47</u> <u>2.53</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045345

Remington Test Lab, Ilion, N.Y.

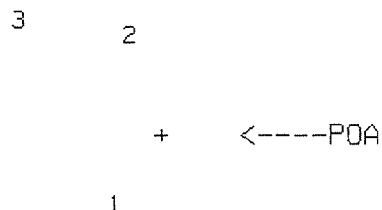
Centroidal distance calculations for Rifle # C6666099
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.504333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.325$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.599981$

THE AMR FOR THIS RIFLE IS: 1.215

CENTROIDAL DISTANCES

Ø TO 1 .563392
1 TO 2 1.13442
1 TO 3 1.39472



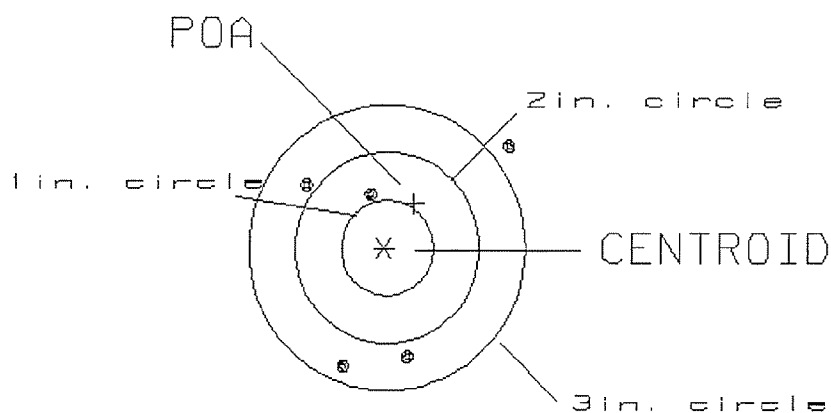
PATTERN #: 01

POA TO CENTROID: .563
 MIN RADIUS : .563
 MEAN RADIUS : 1.165
 MAX RADIUS : 1.675
 CENTROID X : -.321
 CENTROID Y : -.463

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666099

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

VS= 2.29

1

GS= 2.86

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

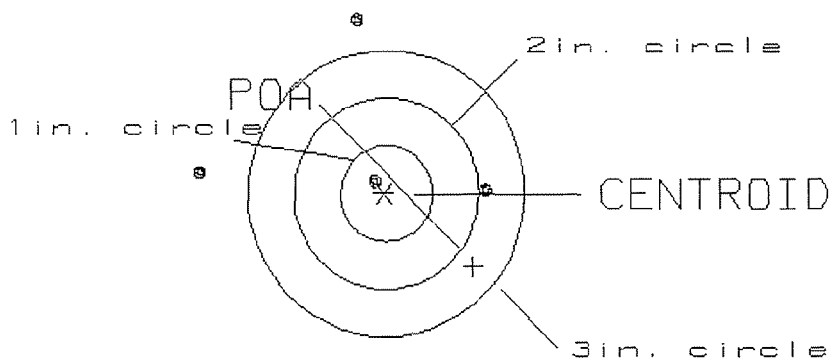
PATTERN #: 3

POA TO CENTROID: 1.240
 MIN RADIUS : .183
 MEAN RADIUS : 1.566
 MAX RADIUS : 2.677
 CENTROID X : -.971
 CENTROID Y : .771

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666099

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.47

1

VS= 4.10

1

GS= 4.45

2

BARBER - M24 0045348

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .703

MIN RADIUS : .369

MEAN RADIUS : .915

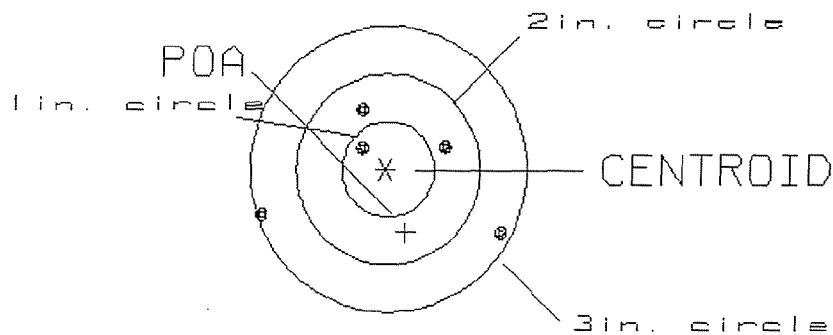
MAX RADIUS : 1.437

CENTROID X : -.221

CENTROID Y : .667

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666099

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.59

1

VS= 1.27

3

GS= 2.59

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 06666099

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.48	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.49	2.57	
PULL #3	2.51	2.38	2.56	
PULL #4	2.47	2.49	2.43	
PULL #5	2.52	2.56	2.43	
TOTAL	12.52	12.40	12.58	
AVG.	2.50	2.48	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.46	3.21	
PULL #2	2.93	2.83	
PULL #3	2.95	3.15	
PULL #4	3.07	3.25	
PULL #5	3.01	3.04	
TOTAL	15.42	15.48	
AVG.	3.08	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.45		4.18
PULL #2	3.86	3.85		3.90
PULL #3	4.19	4.06		3.87
PULL #4	3.95	3.91		3.91
PULL #5	4.02	3.96		4.02
TOTAL	20.09	20.23		19.88
AVG.	4.02	4.05		3.98