

UPC



C6666106

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\* INCLUDES 1 IN CHARGE

Do Not Use

VERY IMPORTANT  
INSTRUCTION: Read  
this label to assure  
safe use of this  
weapon.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marcação Depositada.

SERIAL NO. C6666106

ORDER NO. 25705

27PR

5705 C6666106

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



Do Not Use

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



96 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666106

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |         |         |
| 600          | Proof                                                          |          |         |         |
| 607          | Check Headspace                                                |          |         |         |
| 610          | Dis-assemble Gun                                               |          |         |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |         |
|              | Magnaflux Bolt                                                 |          |         |         |
| 615          | Rollmark Caliber                                               |          |         |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/20/97 | WJT     |
| 618          | Polish Barrel                                                  |          | 3/20/97 | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |         |
|              | Apply Coating (Bolt)                                           |          |         |         |
| 525          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |         |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |         |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |         |         |
|              | D) Oil Firing Pin Ass'y                                        |          |         |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |         |

| OP. # | OP. NAME                                                        | READINGS                                                    | DATE    | INITIAL |
|-------|-----------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                              | <u>4</u> <u>4</u> <u>4</u>                                  | 5-7-97  | 9W      |
| CONT. |                                                                 |                                                             |         |         |
|       | G) SAFETY OFF FORCE                                             | <u>3</u> <u>2.5</u> <u>2.5</u>                              | 5-7-97  | 9W      |
|       |                                                                 |                                                             |         |         |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                             |         |         |
|       |                                                                 |                                                             |         |         |
|       | I) FIRING PIN INDENT                                            | <u>21.5</u> <u>22.5</u> <u>22.5</u>                         | 5-7-97  | 9W      |
|       |                                                                 |                                                             |         |         |
|       | J) ASSEMBLE STOCK                                               |                                                             |         |         |
|       |                                                                 |                                                             |         |         |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                             | 6-26-97 | RP      |
|       |                                                                 |                                                             |         |         |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                             | 5-27-97 | RP      |
|       |                                                                 |                                                             |         |         |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                             | 5-27-97 | RP      |
|       |                                                                 |                                                             |         |         |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                             | 6-26-97 | RP      |
| 640   | GALLERY TEST AND TARGET                                         | L 84   R 66                                                 | 6-24-97 | UT      |
|       | A) MALFUNCTIONS                                                 |                                                             |         | KT      |
|       | B) PIERCED PRIMERS                                              |                                                             |         | KT      |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                             | 6/24/97 | AF      |
| 655   | FINAL INSPECTION                                                |                                                             |         |         |
|       | A) HEADSPACE                                                    |                                                             | 6-26-97 | RP      |
|       | B) TRIGGER PULL                                                 | <u>2.87</u> <u>2.88</u> <u>2.74</u> <u>2.80</u> <u>2.66</u> | 6-25-97 | CR      |
|       | FUNCTION                                                        |                                                             | 6-26-97 | RP      |
| 660   | PACK                                                            |                                                             |         |         |

**BARBER - M24 0045393**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666106  
24 Jun 1997

*Can't Find Label*

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.193333$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.02$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.194365$   
THE AMR FOR THIS RIFLE IS:  $.8573$

**CENTROIDAL DISTANCES**

|        |         |
|--------|---------|
| 0 TO 1 | .194587 |
| 1 TO 2 | .290395 |
| 1 TO 3 | .816081 |

3      1  
      +2    <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .194

MIN RADIUS : .379

MEAN RADIUS : .729

MAX RADIUS : 1.247

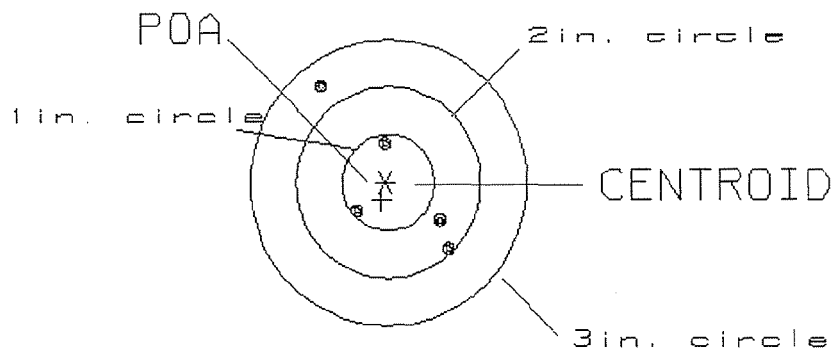
CENTROID X : .042

CENTROID Y : .190

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666106

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 1.37

2

VS= 1.71

4

GS= 2.19

5



REMINGTON CENTERFIRE ACCURACY TEST

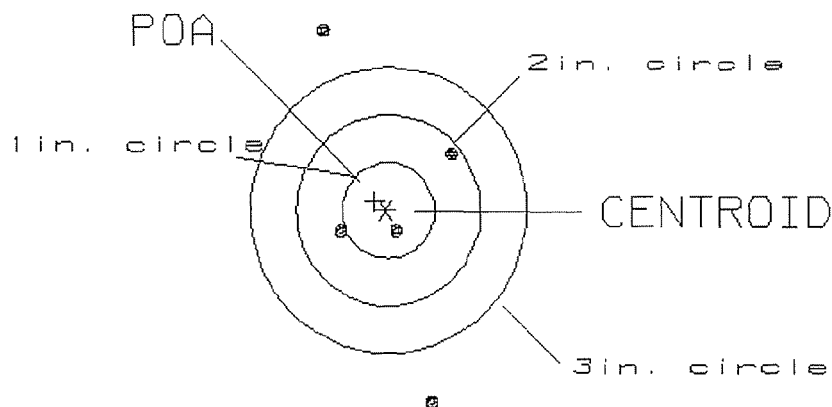
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2  
 POA TO CENTROID: .149  
 MIN RADIUS : .233  
 MEAN RADIUS : 1.163  
 MAX RADIUS : 2.072  
 CENTROID X : .119  
 CENTROID Y : -.090

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666106

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.39  
 VS= 3.94  
 GS= 4.12

1  
 3  
 3

REMINGTON CENTERFIRE ACCURACY TEST

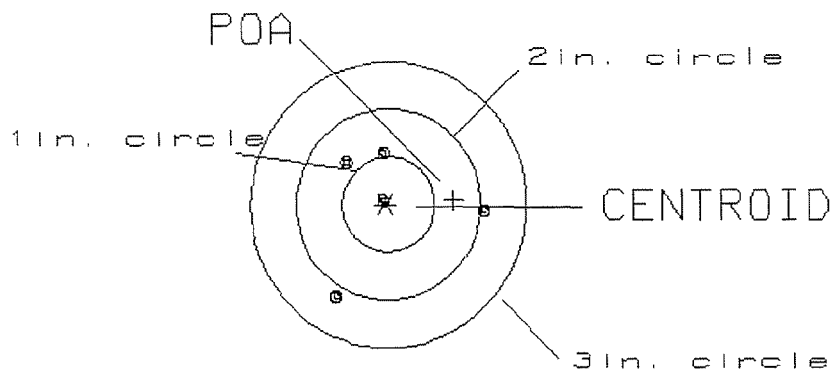
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .742  
 MIN RADIUS : .134  
 MEAN RADIUS : .680  
 MAX RADIUS : 1.085  
 CENTROID X : -.741  
 CENTROID Y : -.040

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6666106

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.62  
 VS= 1.43  
 GS= 1.81

1  
 3  
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50#+ .50#  
3.00#+ .75#  
4.00#+1.00#

SERIAL NO. C6666/106

DATE \_\_\_\_\_

TESTER C.F

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.72             | 2.53                     | 2.55                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.56             | 2.54                     | 2.47                           |                                                                        |
| PULL #3 | 2.44             | 2.40                     | 2.46                           |                                                                        |
| PULL #4 | 2.54             | 2.45                     | 2.48                           |                                                                        |
| PULL #5 | 2.63             | 2.44                     | 2.46                           |                                                                        |
| TOTAL   | 12.89            | 12.36                    | 12.42                          |                                                                        |
| AVG.    | 2.58             | 2.47                     | 2.48                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.12             | 3.09                     |          |
| PULL #2 | 3.01             | 3.10                     |          |
| PULL #3 | 3.15             | 3.02                     |          |
| PULL #4 | 3.13             | 2.95                     |          |
| PULL #5 | 3.17             | 3.05                     |          |
| TOTAL   | 15.58            | 15.21                    |          |
| AVG.    | 3.11             | 3.04                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.90             | 4.10                     |                                | 4.19                                 |
| PULL #2 | 3.99             | 4.18                     |                                | 3.98                                 |
| PULL #3 | 3.99             | 3.99                     |                                | 4.23                                 |
| PULL #4 | 3.72             | 3.98                     |                                | 4.18                                 |
| PULL #5 | 3.87             | 4.00                     |                                | 4.12                                 |
| TOTAL   | 19.47            | 20.25                    |                                | 20.70                                |
| AVG.    | 3.89             | 4.05                     |                                | 4.14                                 |