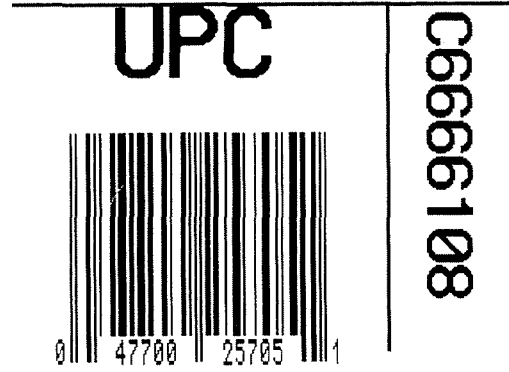




ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
INSTRUTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
Weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
C66666108

46 ORDER NO
25705

26PR

5705 C66666108

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



C66666108

Do Not Use

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666108

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>4.5</u> <u>5</u> <u>4.5</u>	<u>5-20-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>23</u> <u>22</u> <u>21</u>	<u>5-20-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5-13-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L 78</u> <u>R 72</u>	<u>6-21-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-21-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-21-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-21-97</u>	<u>JW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.177</u> <u>2.69</u> <u>2.65</u> <u>2.60</u> <u>2.59</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045415

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666108
21 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0213333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .110333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .112377

THE AMR FOR THIS RIFLE IS: .866

CENTROIDAL DISTANCES

0 TO 1 .337191
1 TO 2 .787464
1 TO 3 .479092

3 2
+ <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: C 1 E

POA TO CENTROID: .337

MIN RADIUS : .162

MEAN RADIUS : .375

MAX RADIUS : .742

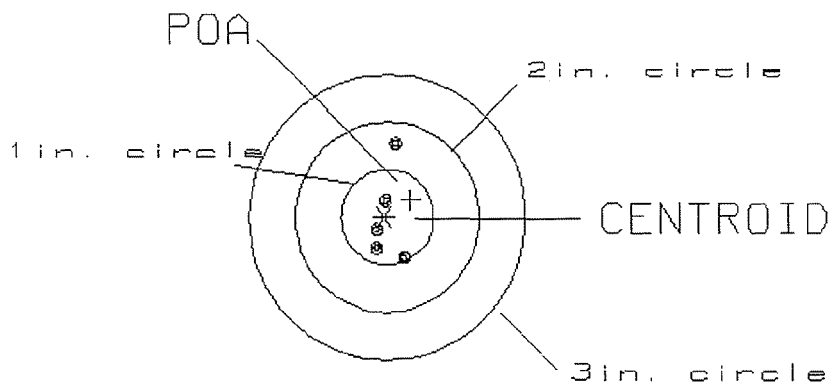
CENTROID X : -.287

CENTROID Y : -.177

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666108

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .26

4

VS= 1.20

5

GS= 1.20

5

REMINGTON CENTERFIRE ACCURACY TEST

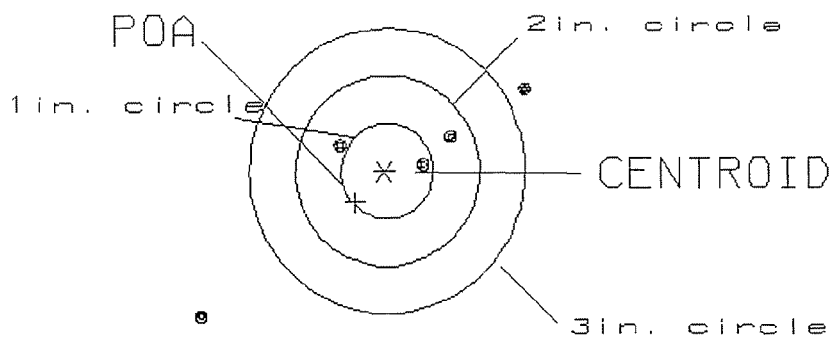
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .457
 MIN RADIUS : .383
 MEAN RADIUS : 1.197
 MAX RADIUS : 2.565
 CENTROID X : .313
 CENTROID Y : .333

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666108

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.56
 VS= 2.37
 GS= 4.27

1
 3
 3

REMINGTON CENTERFIRE ACCURACY TEST

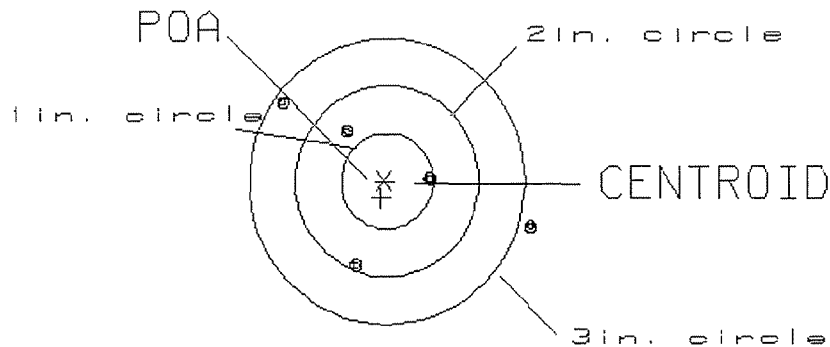
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .179
 MIN RADIUS : .421
 MEAN RADIUS : 1.026
 MAX RADIUS : 1.625
 CENTROID X : .038
 CENTROID Y : .175

21 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666108

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 VS= 1.72
 GS= 3.03

1
 3
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666108

DATE 5-6-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.40	2.70		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.71	2.70		
PULL #3	2.67	2.75	2.70		
PULL #4	2.72	2.72	2.70		
PULL #5	2.71	2.77	2.70		
TOTAL	13.29	13.35	13.50		
AVG.	2.66	2.67	2.70		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.05		
PULL #2	2.99	2.98		
PULL #3	2.92	3.02		
PULL #4	3.00	3.06		
PULL #5	2.99	3.03		
TOTAL	15.01	15.14		
AVG.	3.00	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.07		3.98
PULL #2	4.14	4.09		4.01
PULL #3	4.04	4.25		3.99
PULL #4	4.08	4.14		3.99
PULL #5	4.00	3.84		4.01
TOTAL	20.30	20.39		19.98
AVG.	4.06	4.08		4.00