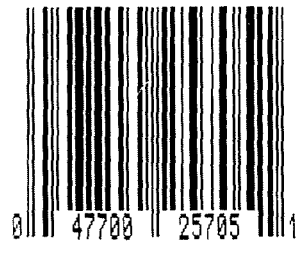


UPC



C6666109

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
Enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO.
C6666109

46 ORDER NO.
25705

26PR

5705 C6666109

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



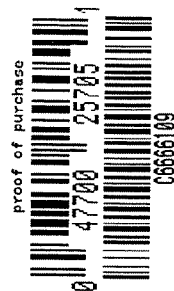
Do Not Use

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666109

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	AP
600	Proof			
607	Check Headspace		3-11-97	AP
610	Dis-assemble Gun		3-11-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
	BARBER - M24 0045425			
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4⁵</u> <u>5</u>	<u>5-20-97</u>	<u>9W</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>3⁵</u> <u>4</u>	<u>5-20-97</u>	<u>9W</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-7-97</u>	<u>FK</u>
	I) FIRING PIN INDENT	<u>23⁵</u> <u>23</u> <u>23⁵</u>	<u>5-20-97</u>	<u>9W</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-24-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 84</u> <u>R 66</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TRD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.83</u> <u>2.88</u> <u>2.74</u> <u>2.86</u> <u>2.67</u>	<u>6-24-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666109
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0353333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.217667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .220516

THE AMR FOR THIS RIFLE IS: .8703

CENTROIDAL DISTANCES

0 TO	1	.396081
1 TO	2	.522572
1 TO	3	.282936

+ 3 <----POA
2 1

REMINGTON CENTERFIRE ACCURACY TEST

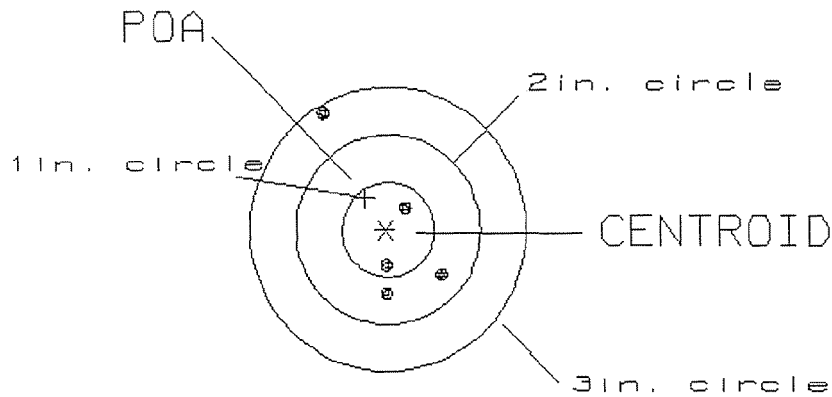
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .396
 MIN RADIUS : .283
 MEAN RADIUS : .696
 MAX RADIUS : 1.427
 CENTROID X : .216
 CENTROID Y : -.332

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666109

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.23

2

VS= 1.97

4

GS= 2.09

5

REMINGTON CENTERFIRE ACCURACY TEST

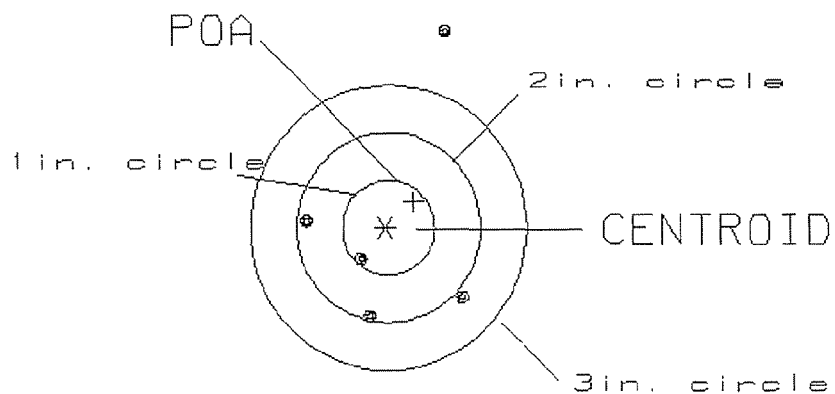
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .407
 MIN RADIUS : .477
 MEAN RADIUS : 1.129
 MAX RADIUS : 2.162
 CENTROID X : -.303
 CENTROID Y : -.271

23 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666109

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 3.03
 GS= 3.15

1
 3
 4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

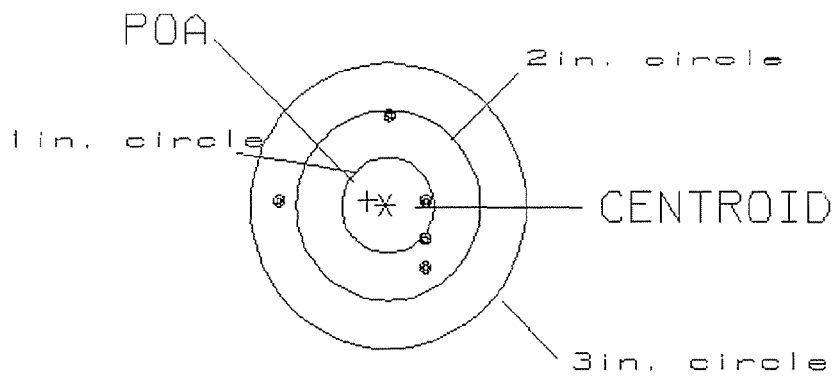
PATTERN #: 3

POA TO CENTROID: .199
 MIN RADIUS : .366
 MEAN RADIUS : .786
 MAX RADIUS : 1.227
 CENTROID X : .193
 CENTROID Y : -.050

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666109

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.67
 VS= 1.62
 GS= 1.84

1
 4
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666109DATE 5-7-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.57	2.73		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.52	2.70		
PULL #3	2.44	2.50	2.69		
PULL #4	2.42	2.49	2.66		
PULL #5	2.45	2.50	2.73		
TOTAL	12.09	12.58	13.51		
AVG.	2.42	2.52	2.70		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.26		
PULL #2	3.12	3.15		
PULL #3	3.09	3.19		
PULL #4	3.22	3.18		
PULL #5	3.21	3.15		
TOTAL	15.80	15.93		
AVG.	3.16	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.16		4.01
PULL #2	4.06	4.12		3.72
PULL #3	4.09	4.12		3.98
PULL #4	4.10	4.16		3.92
PULL #5	3.86	4.10		4.10
TOTAL	20.15	20.66		19.73
AVG.	4.03	4.13		3.95