

BARBER - M24 0045442

UPC



C66666112

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0045442
M2400045481

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
C6666112

46
ORDER NO.
25705

23PR



5705 C6666112

ORDER 25705
MODEL 700™ M24
UPC



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MODEL 700™ M24
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SERIAL NO.
C6666112

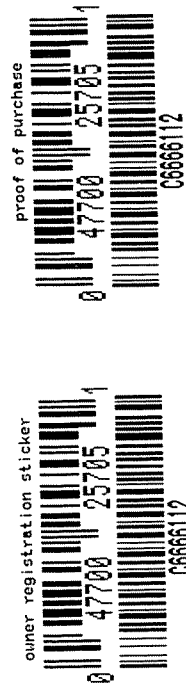


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666112

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/25/97	WJT
618	Polish Barrel		3/25/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0045447

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>45</u> <u>45</u> <u>45</u>	<u>5-8-97</u>	<u>JW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>3</u> <u>25</u>	<u>5-8-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>23</u> <u>22</u>	<u>5-8-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5-28-97</u>	<u>TCP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-12-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-28-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-28-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-12-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>R-72</u> <u>C-64</u>	<u>6-8-97</u>	<u>DH</u>
	A) MALFUNCTIONS		<u>6-8-97</u>	<u>DH</u>
	B) PIERCED PRIMERS		<u>6-8-97</u>	<u>DH</u>
645	INSPECT FOR LIVE AMMO		<u>6-8-97</u>	<u>DH</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-12-97</u>	<u>TCP</u>
	B) TRIGGER PULL	<u>2.60</u> <u>2.57</u> <u>2.68</u> <u>2.61</u> <u>2.74</u>	<u>6-11-97</u>	<u>CK</u>
	FUNCTION		<u>6-12-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045448

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666112
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0826667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.002$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0826909$

THE AMR FOR THIS RIFLE IS: 1.19

CENTROIDAL DISTANCES

0	TO	1	.260256
1	TO	2	.545484
1	TO	3	.210038

2
3 <----POA
1

BARBER - M24 0045449

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

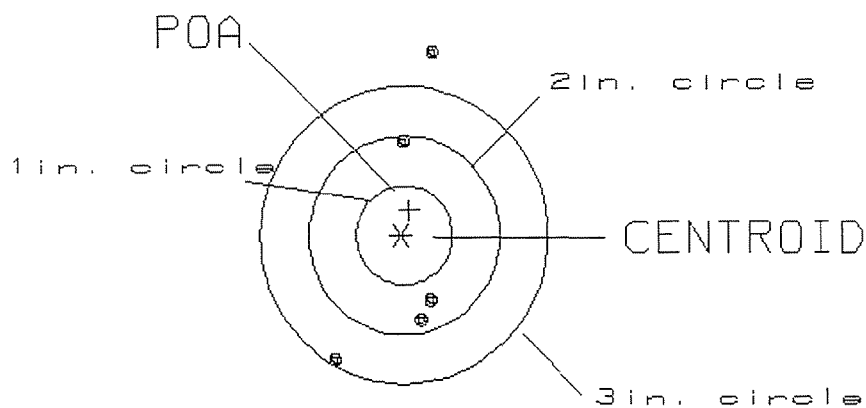
PATTERN #: [1]

POA TO CENTROID: .260
MIN RADIUS : .703
MEAN RADIUS : 1.174
MAX RADIUS : 1.816
CENTROID X : -.082
CENTROID Y : -.247

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6666112

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.03

0

VS= 3.10

3

GS= 3.24

4

BARBER - M24 0045450

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

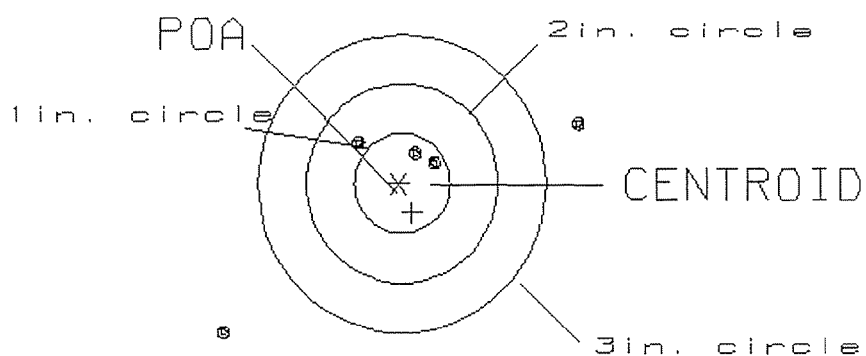
PATTERN #: 2

POA TO CENTROID: .325
MIN RADIUS : .340
MEAN RADIUS : 1.145
MAX RADIUS : 2.413
CENTROID X : -.134
CENTROID Y : .296

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6666112

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.72

2

VS= 2.11

3

GS= 4.27

3

BARBER - M24 0045451

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

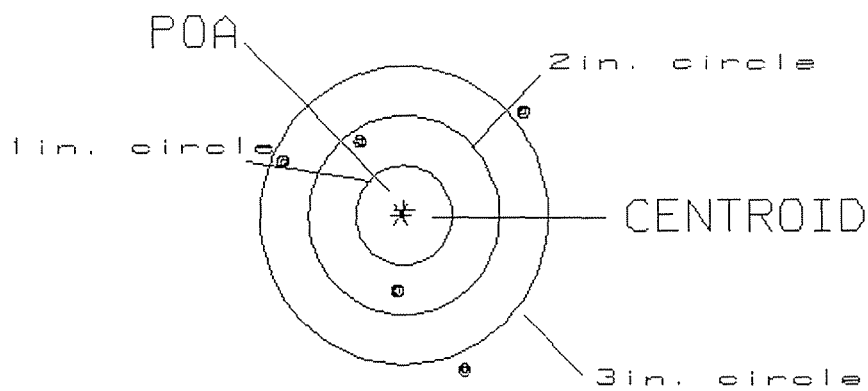
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .054
MIN RADIUS : .779
MEAN RADIUS : 1.251
MAX RADIUS : 1.661
CENTROID X : -.032
CENTROID Y : -.043

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/6666112

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 2.55

2

GS= 2.80

3

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666112

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.21	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.40	2.51	
PULL #3	2.74	2.40	2.56	
PULL #4	2.69	2.41	2.52	
PULL #5	2.63	2.42	2.51	
TOTAL	13.32	11.84	12.72	
AVG.	2.66	2.37	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.98	2.91	
PULL #2	3.17	2.91	
PULL #3	3.03	2.99	
PULL #4	3.11	2.97	
PULL #5	3.06	2.96	
TOTAL	15.35	14.74	
AVG.	3.07	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.15		4.08
PULL #2	4.00	4.21		4.34
PULL #3	3.95	4.16		4.29
PULL #4	3.98	4.22		4.33
PULL #5	4.25	4.21		4.15
TOTAL	20.22	20.95		21.19
AVG.	4.04	4.19		4.24