

UPC



C6666115

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
C6666115

46 ORDER NO
25705

23PR

5705 C6666115

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MODEL 700™ M24

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SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # 2666115

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock		3-4-97	Ac
600	Proof		3-5-97	A.H.H.
607	Check Headspace		3-5-97	AP
610	Dis-assemble Gun		3-5-97	Ac
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>23.5</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-5-97	BW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Windage 65R 85L	6-10-97	BW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	BW
	A) HEADSPACE		6-10-97	BW
	B) TRIGGER PULL	<u>2.58</u> <u>2.61</u> <u>2.66</u> <u>2.67</u> <u>2.69</u>	6-5-97	CK
	FUNCTION		6-10-97	BW
660	PACK		6-13-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666115DATE 5-2-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.40	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.32	2.45	
PULL #3	2.52	2.33	2.47	
PULL #4	2.53	2.34	2.44	
PULL #5	2.53	2.33	2.48	
TOTAL	12.65	11.72	12.46	
AVG.	2.53	2.34	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.99	
PULL #2	2.85	2.90	
PULL #3	2.93	2.91	
PULL #4	2.92	3.04	
PULL #5	2.89	2.98	
TOTAL	14.64	14.82	
AVG.	2.93	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.62		3.87
PULL #2	3.92	3.52		3.96
PULL #3	3.99	3.79		3.90
PULL #4	3.92	3.84		3.80
PULL #5	3.90	3.78		3.83
TOTAL	19.66	18.55		19.36
AVG.	3.93	3.71		

BARBER - M24 0045482

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666115
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.144667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.402
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .427238

THE AMR FOR THIS RIFLE IS: 1.283

CENTROIDAL DISTANCES

0 TO 1 .26045
1 TO 2 .561405
1 TO 3 .605179

3 + 1 <----POA
2

BARBER - M24 0045483

REMINGTON CENTERFIRE ACCURACY TEST

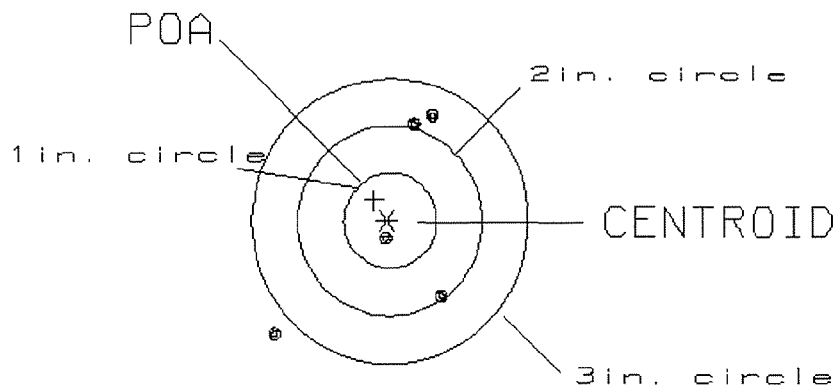
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .260
MIN RADIUS : .188
MEAN RADIUS : 1.019
MAX RADIUS : 1.672
CENTROID X : .147
CENTROID Y : -.215

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666115

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.78
VS= 2.22
GS= 2.80

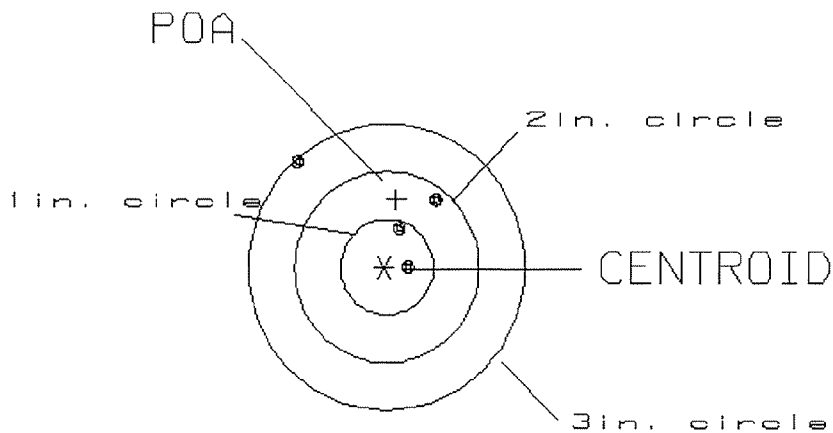
1
2
4

PATTERN #: 2
 POA TO CENTROID: .717
 MIN RADIUS : .256
 MEAN RADIUS : 1.057
 MAX RADIUS : 2.251
 CENTROID X : -.127
 CENTROID Y : -.705

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666115

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

MS= 1.48
 VS= 3.37
 GS= 3.54

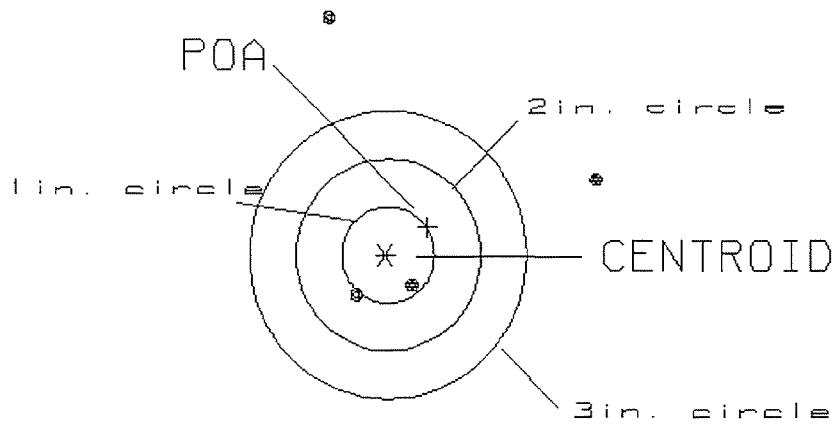
2
 3
 4

PATTERN #: 030
 POA TO CENTROID: .536
 MIN RADIUS : .362
 MEAN RADIUS : 1.772
 MAX RADIUS : 2.963
 CENTROID X : -.454
 CENTROID Y : -.286

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666115

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.75

1

VS= 5.04

2

GS= 5.10

2