

UPC

C6666116



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

[illegible]

ORDER 25705
MODEL 700™ M24
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Remington®

MODEL 708TM 1621 757A

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6* 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666116

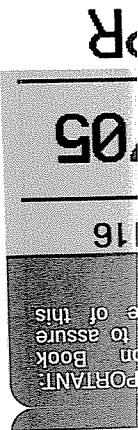
MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666116

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

625	F) SAFETY ON FORCE	<u>4</u> <u>3⁵</u> <u>3⁵</u>	<u>5-20-97</u> <u>96</u>
CONT.			
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-20-97</u> <u>96</u>
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>21</u> <u>20</u> <u>21</u>	<u>5-20-97</u> <u>96</u>
	J) ASSEMBLE STOCK		<u>5-15-97</u> <u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u> <u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u> <u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u> <u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-25-97</u> <u>RP</u>
640	GALLERY TEST AND TARGET	<u>Right 75</u> <u>Left 75</u>	<u>6-20-97</u> <u>96</u>
	A) MALFUNCTIONS		<u>6-20-97</u> <u>96</u>
	B) PIERCED PRIMERS		<u>6-20-97</u> <u>96</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u> <u>16</u>
655	FINAL INSPECTION		
	A) HEADSPACE		<u>6-25-97</u> <u>RP</u>
	B) TRIGGER PULL	<u>2.63</u> <u>2.49</u> <u>2.44</u> <u>2.36</u> <u>2.41</u>	<u>6-23-97</u> <u>CK</u>
	FUNCTION		<u>6-25-97</u> <u>RP</u>
660	PACK		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666116
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.242$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.272333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.364321$

THE AMR FOR THIS RIFLE IS: $.8787$

CENTROIDAL DISTANCES

Ø TO 1	.306961
1 TO 2	.47579
1 TO 3	.731936

1 + <----POA
2
3

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .307

MIN RADIUS : .335

MEAN RADIUS : .738

MAX RADIUS : 1.323

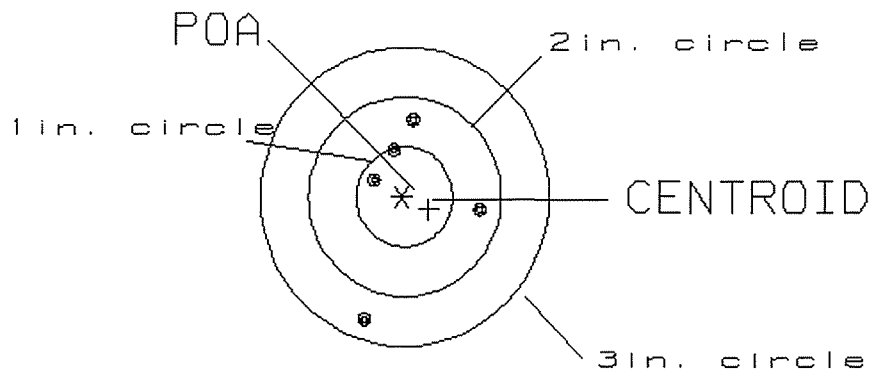
CENTROID X : -.279

CENTROID Y : .128

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666116

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.25

1

VS= 1.97

4

GS= 2.04

5

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .399

MIN RADIUS : .462

MEAN RADIUS : 1.169

MAX RADIUS : 1.802

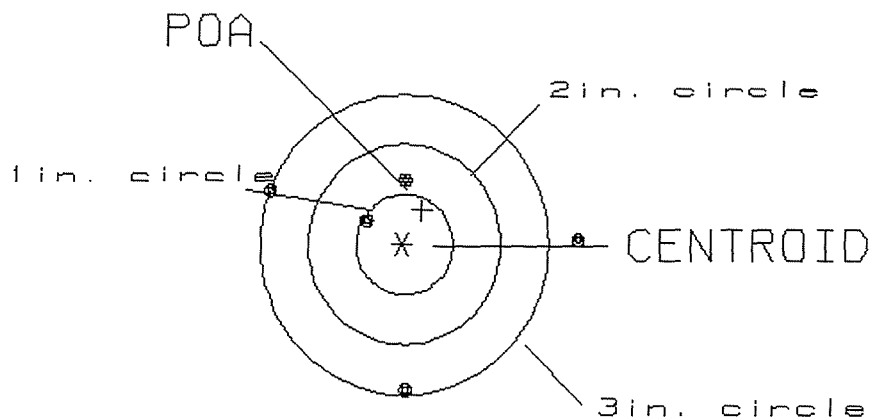
CENTROID X : -.205

CENTROID Y : -.342

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666116

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.23

1

VS= 2.06

2

GS= 3.27

3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .650

MIN RADIUS : .227

MEAN RADIUS : .729

MAX RADIUS : 1.255

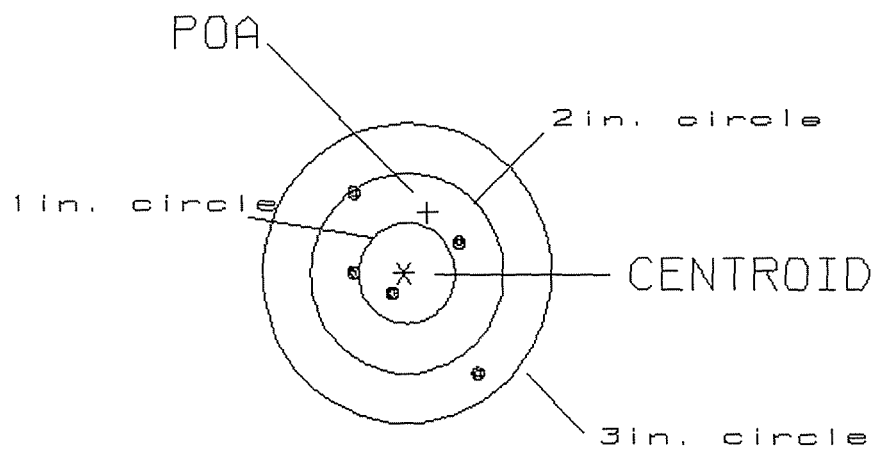
CENTROID X : -.242

CENTROID Y : -.603

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666116

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.34

1

VS= 1.80

4

GS= 2.24

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#

3.00#+ .75#

4.00#+1.00#

SERIAL NO. C6666116DATE 5-6-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.40	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.19	2.31	
PULL #3	2.31	2.15	2.29	
PULL #4	2.36	2.17	2.28	
PULL #5	2.36	2.18	2.27	
TOTAL	11.84	11.09	11.69	
AVG.	2.37	2.22	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.87	3.08	
PULL #2	2.95	3.03	
PULL #3	2.94	3.01	
PULL #4	2.89	2.99	
PULL #5	2.96	2.98	
TOTAL	14.55	15.09	
AVG.	2.91	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.19		4.00
PULL #2	4.03	4.17		3.94
PULL #3	3.99	4.06		3.94
PULL #4	4.04	4.02		3.94
PULL #5	4.02	4.11		3.91
TOTAL	20.22	20.55		19.73
AVG.	4.04	4.11		3.95