

BARBER - M24 0045497

UPC



C6666117

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045497 M2400945536

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0045499

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666117
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .027
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.064
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0694622

THE AMR FOR THIS RIFLE IS: 1.294

CENTROIDAL DISTANCES

Ø TO 1 .205061
1 TO 2 .24346
1 TO 3 .467239

1
+
2
3 <----POA

BARBER - M24 0045500

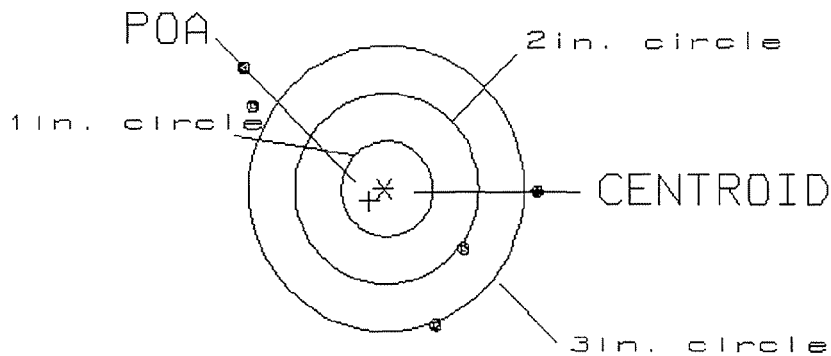
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .205
MIN RADIUS : 1.071
MEAN RADIUS : 1.587
MAX RADIUS : 1.955
CENTROID X : .161
CENTROID Y : .127

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666117

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.18

0

VS= 2.66

0

GS= 3.41

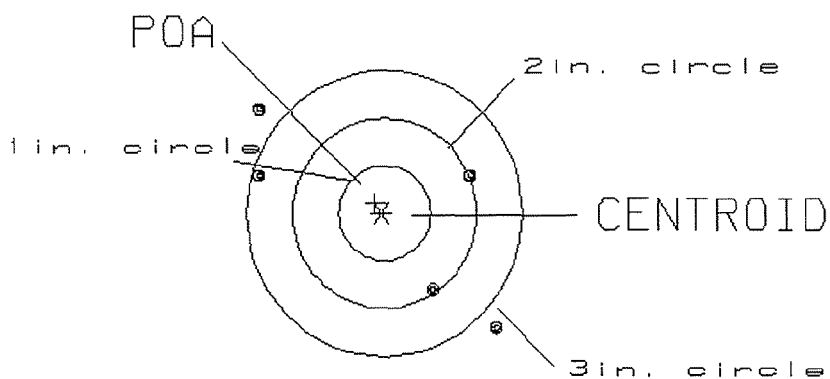
1

PATTERN #: 2
 POA TO CENTROID: .124
 MIN RADIUS : .899
 MEAN RADIUS : 1.357
 MAX RADIUS : 1.731
 CENTROID X : .073
 CENTROID Y : -.100

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666117

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.61

0

VS= 2.25

1

GS= 3.43

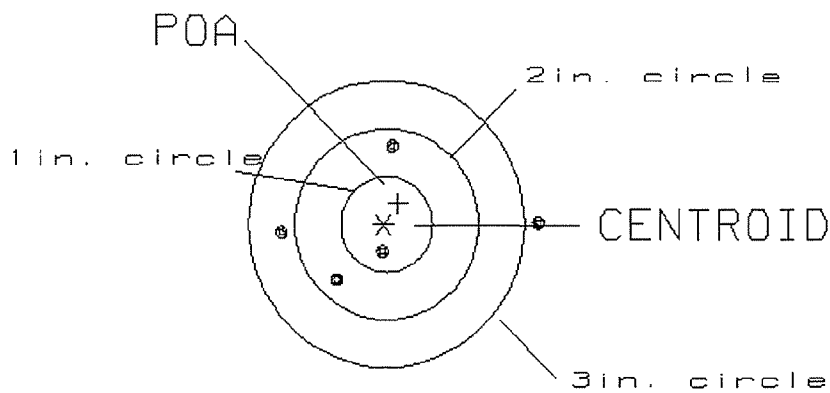
3

PATTERN #: 3
 POA TO CENTROID: .267
 MIN RADIUS : .310
 MEAN RADIUS : .939
 MAX RADIUS : 1.611
 CENTROID X : -.153
 CENTROID Y : -.219

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666117

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.73

1

VS= 1.40

3

GS= 2.73

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666117DATE 5-6-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.42	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.42	2.72		
PULL #3	2.41	2.47	2.79		
PULL #4	2.60	2.56	2.71		
PULL #5	2.59	2.59	2.72		
TOTAL	12.60	12.46	13.60		
AVG.	2.52	2.49	2.72		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.00		
PULL #2	3.09	2.99		
PULL #3	3.05	3.01		
PULL #4	3.08	3.10		
PULL #5	3.18	3.04		
TOTAL	15.46	15.14		
AVG.	3.09	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.08		4.06
PULL #2	3.90	4.13		4.12
PULL #3	4.01	4.10		4.12
PULL #4	4.14	4.09		4.18
PULL #5	4.18	4.10		4.09
TOTAL	20.20	20.50		20.57
AVG.	4.04	4.10		4.11

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666117

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-17-97	A
600	Proof			
607	Check Headspace		3-19-97	A
610	Dis-assemble Gun		3-19-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	<u>5-20-97</u>	<u>FW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>5-20-97</u>	<u>FW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-6-97</u>	<u>EX</u>
	I) FIRING PIN INDENT	<u>22</u> <u>23</u> <u>22.5</u>	<u>5-20-97</u>	<u>FW</u>
	J) ASSEMBLE STOCK		<u>5-12-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-24-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-24-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-24-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Win. L 75 R 75</u>	<u>6-23-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-23-97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6-23-97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>TAD</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.40</u> <u>2.34</u> <u>2.22</u> <u>2.87</u> <u>2.85</u>	<u>6-24-97</u>	<u>CR</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Do Not Use

BARBER - M24 0045506

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. C6666117
ORDER NO. 25705

46 26WR

5705 C6666117

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



C6666117

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

