

UPC



C66666125

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6866125

OP. #	OP. NAME	READINGS	DATE	INITI.
575 & 580	Assemble Action and Stock		3-5-97	A
600	Proof		3-6-97	A.M.A.
607	Check Headspace		3-6-97	AC
610	Dis-assemble Gun		3-6-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>35</u> <u>4</u> <u>4</u>	5-9-97	JPW
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-9-97	JPW
	H) TRIGGER PULL TEST & RETAINABILITY		5-3-97	EK
	I) FIRING PIN INDENT	<u>235</u> <u>23</u> <u>235</u>	5-9-97	JPW
	J) ASSEMBLE STOCK		5-6-97	RPW
	K) ASSEMBLE SWIVEL STUDS		6-11-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-11-97	RP
640	GALLERY TEST AND TARGET	WIND L55 R95	6/10/97	AC
	A) MALFUNCTIONS		6/10/97	AC
	B) PIERCED PRIMERS		6/10/97	AC
645	INSPECT FOR LIVE AMMO		6/10/97	AC
655	FINAL INSPECTION			
	A) HEADSPACE		6-11-97	RP
	B) TRIGGER PULL	<u>2.69</u> <u>2.77</u> <u>2.80</u> <u>2.58</u> <u>2.63</u>	6-5-97	CK
	FUNCTION		6-11-97	RP
660	PACK		6-12-97	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666125DATE 5-3-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.41	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.27	2.40	
PULL #3	2.38	2.25	2.37	
PULL #4	2.36	2.22	2.39	
PULL #5	2.46	2.27	2.40	
TOTAL	12.29	11.42	12.02	
AVG.	2.46	2.28	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.92	
PULL #2	2.76	2.96	
PULL #3	2.75	2.97	
PULL #4	2.97	2.49	
PULL #5	2.99	2.90	
TOTAL	14.50	14.24	
AVG.	2.90	2.85	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.99		3.95
PULL #2	4.10	3.97		3.85
PULL #3	4.06	4.00		3.58
PULL #4	4.01	3.94		3.86
PULL #5	4.04	4.02		3.86
TOTAL	20.25	19.92		19.10
AVG.	4.05	3.98		3.82

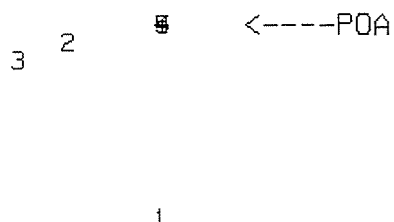
Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666125
3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.515333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.525333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .735896
THE AMR FOR THIS RIFLE IS: 1.719

CENTROIDAL DISTANCES

0 TO 1 1.22603
1 TO 2 1.26146
1 TO 3 1.3517

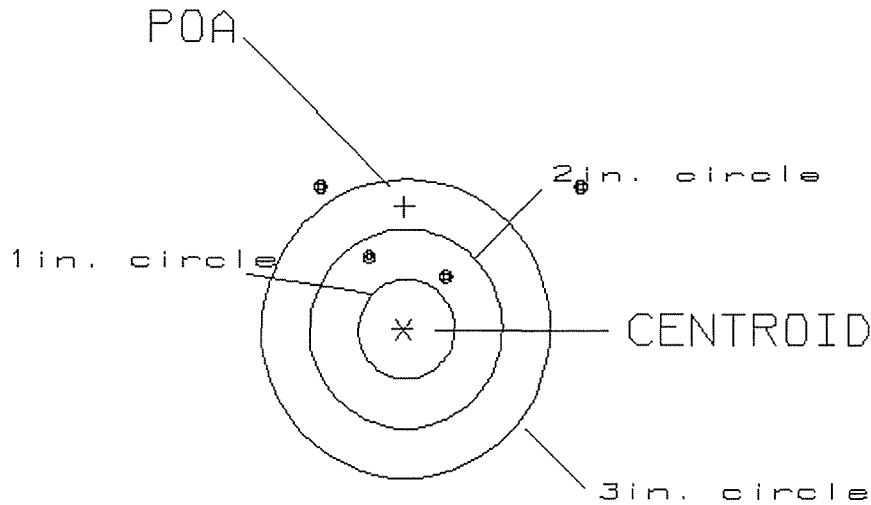


PATTERN #: 1
 POA TO CENTROID: 1.226
 MIN RADIUS : .706
 MEAN RADIUS : 1.912
 MAX RADIUS : 4.141
 CENTROID X : -.009
 CENTROID Y : -1.226

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666125

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.75
 VS= 5.42
 GS= 6.07

0
 2
 2

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .624

MIN RADIUS : 1.184

MEAN RADIUS : 1.956

MAX RADIUS : 2.889

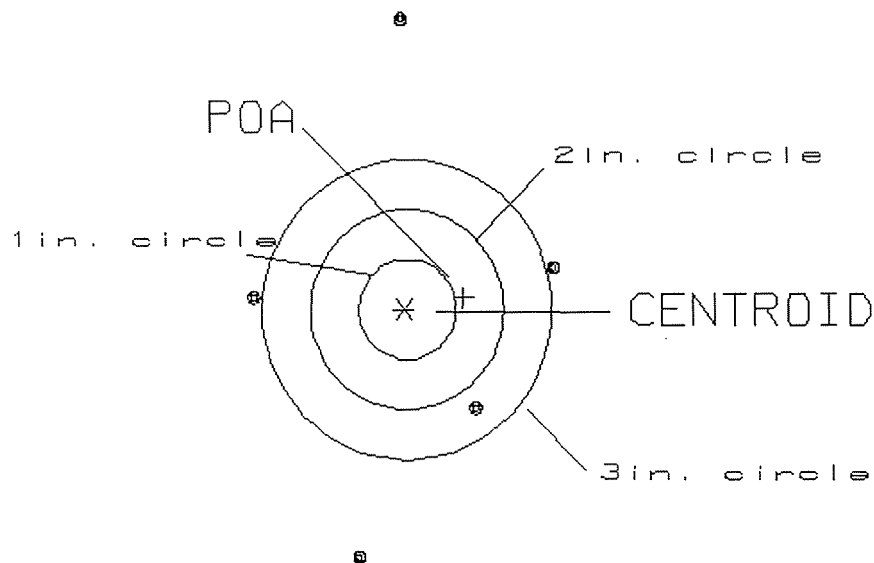
CENTROID X : -.612

CENTROID Y : -.118

3 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.10

0

VS= 5.38

0

GS= 5.39

1

PATTERN #: 3

POA TO CENTROID: .954

MIN RADIUS : .500

MEAN RADIUS : 1.288

MAX RADIUS : 2.059

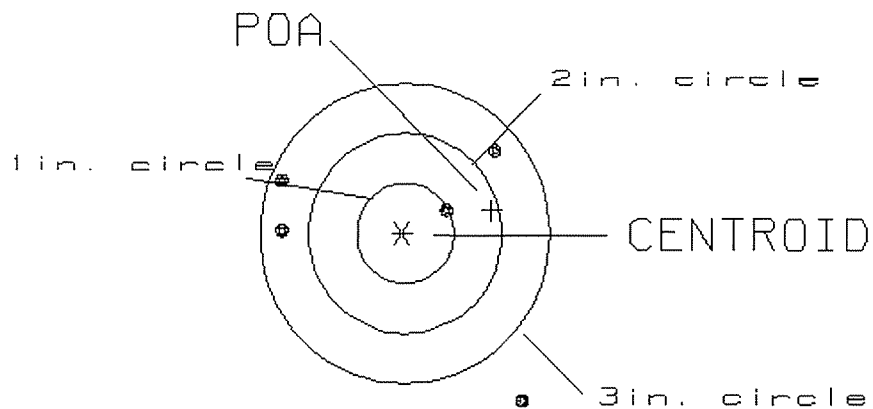
CENTROID X : -.925

CENTROID Y : -.232

3 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.48

0

VS= 2.49

1

GS= 3.34

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666125
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .253667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.036
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .256208

THE AMR FOR THIS RIFLE IS: .9397

CENTROIDAL DISTANCES

0	TO	1	.560008
1	TO	2	.490205
1	TO	3	.679121

2
+ <----POA
1
3

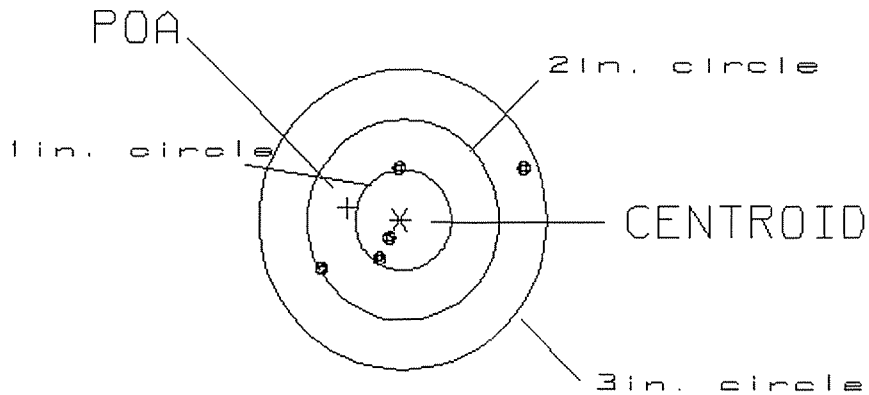
PATTERN #: 1

POA TO CENTROID: .560
 MIN RADIUS : .228
 MEAN RADIUS : .722
 MAX RADIUS : 1.382
 CENTROID X : .547
 CENTROID Y : -.120

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666125.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.09
 VS= 1.02
 GS= 2.30

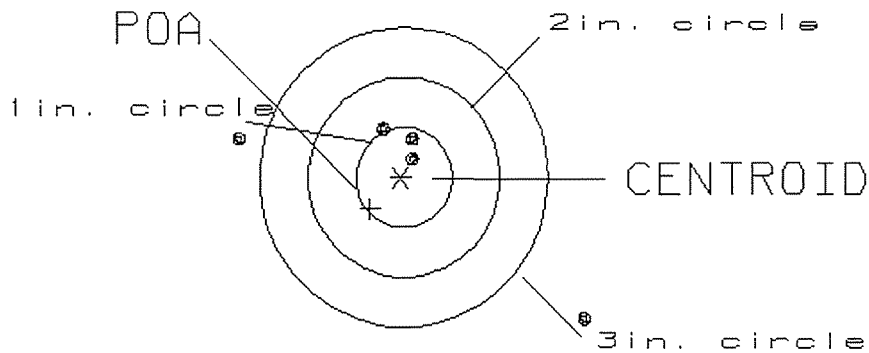
1
 4
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .449
 MIN RADIUS : .182
 MEAN RADIUS : 1.045
 MAX RADIUS : 2.364
 CENTROID X : .321
 CENTROID Y : .315

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666125.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.62

2

VS= 1.89

3

GS= 4.05

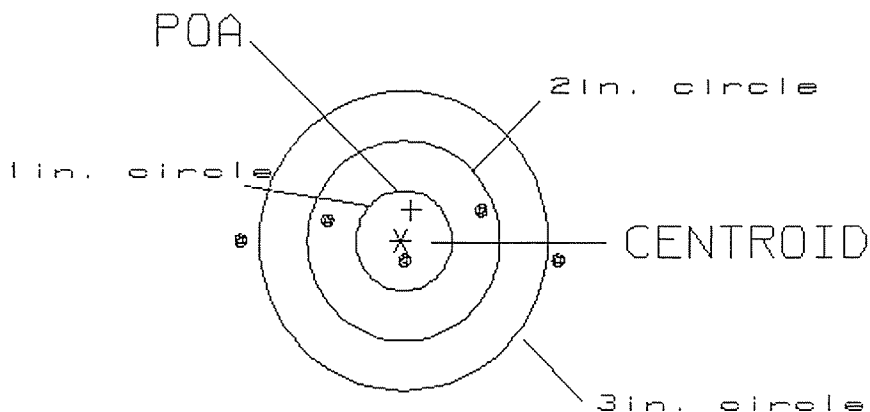
3

PATTERN #: 3
 POA TO CENTROID: .321
 MIN RADIUS: .183
 MEAN RADIUS: 1.052
 MAX RADIUS: 1.739
 CENTROID X: -.107
 CENTROID Y: -.303

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666125.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.38

1

VS= .50

3

GS= 3.39

3

Do Not Use

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SERIAL NO.



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ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

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MODEL 700™ M24

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0 47700 25705 1

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 C6666125

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

