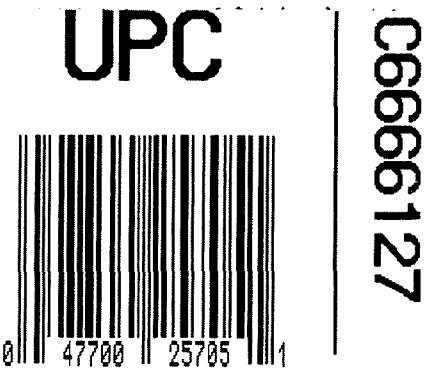
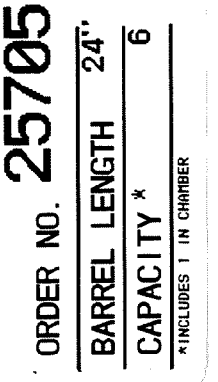

UPC
0 47700 25705 1
C66666127

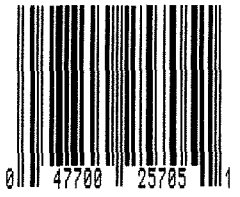

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY* 6
*INCLUDES 1 IN CHAMBER

Do Not Use

ORDER 25705
MODEL 700™ M24
UPC

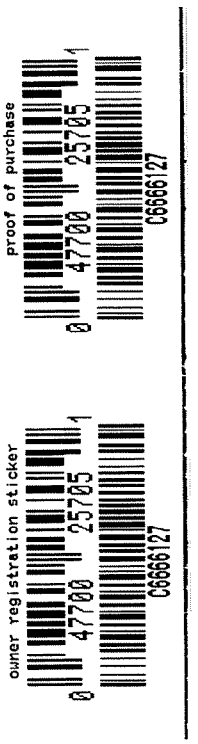
Do Not Use

ORDER 25705
MODEL 700™ M24
UPC



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAING:
- INSTUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

M-24

ISRAELI GUNS IS-B-YLS

GUN SERIAL # C6666197

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/3/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/[illegible]/97	WJT
618	Polish Barrel		3/13/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TKP

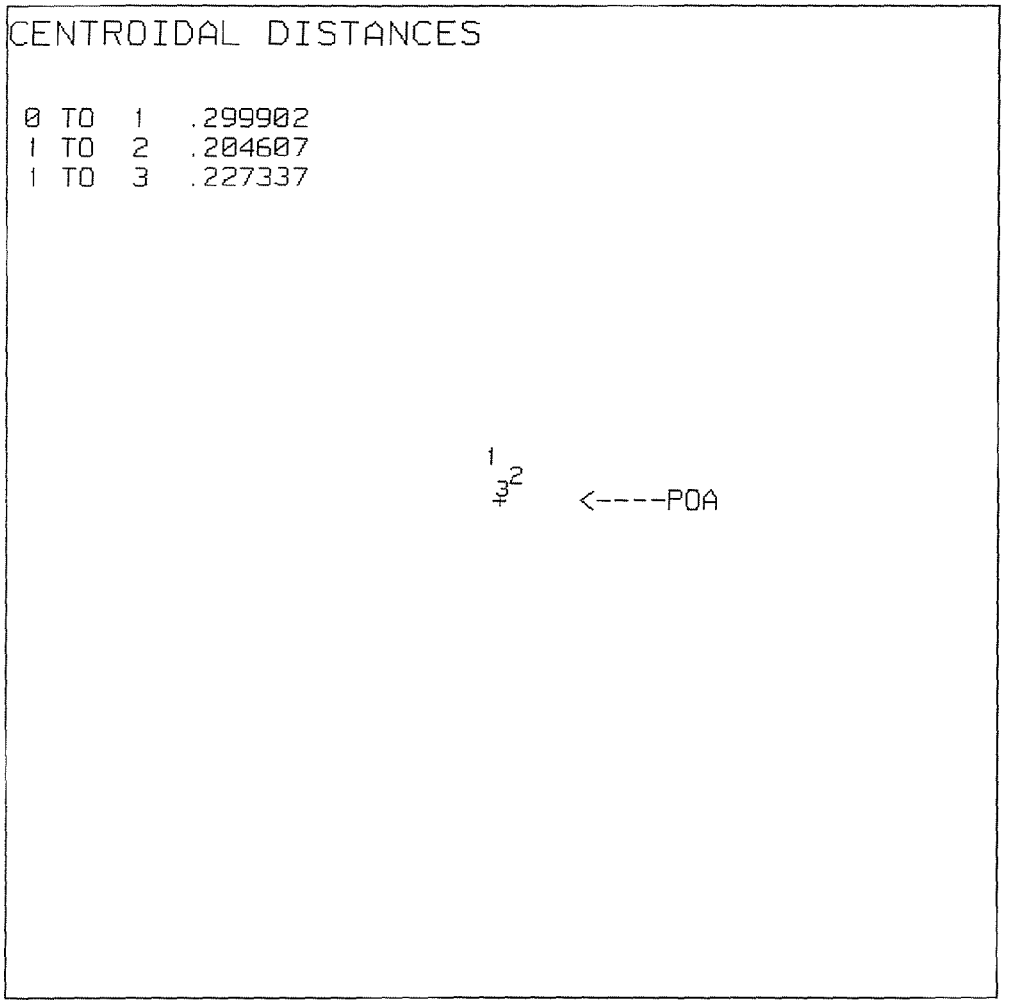
OP. #	OP. NAME **BARBER - M24 0045610**	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	5 5 5	5-19-97	
	G) SAFETY OFF FORCE	4 4 4	5-19-97	
	H) TRIGGER PULL TEST & RETAINABILITY		5-12-97	
	I) FIRING PIN INDENT	22 21.5 22	5-19-97	
	J) ASSEMBLE STOCK		5/19/97	
	K) ASSEMBLE SWIVEL STUDS		6-17-97	
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-21-97	
	M) IRON SIGHT ALIGNMENT		5-21-97	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-21-97	
640	GALLARY TEST AND TARGET	L-62 R-58	6-6-97	
	A) MALFUNCTIONS	Bolt closes hard	"	
	B) PIERCED PRIMERS		"	
645	INSPECT FOR LIVE AMMO		6-6-97	
655	FINAL INSPECTION			
	A) HEADSPACE		6-17-97	
	B) TRIGGER PULL	2.58 2.54 2.63 2.60 2.57	6-9-97	
	FUNCTION		6-17-97	
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666127
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .019
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .178667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .179674

THE AMR FOR THIS RIFLE IS: 1.089

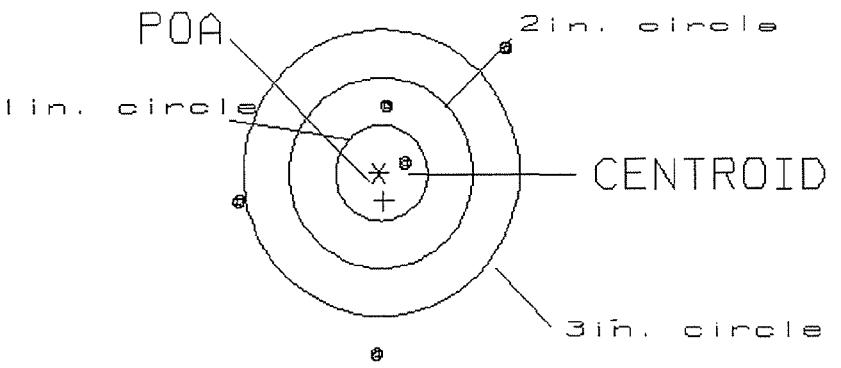


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1	
POA TO CENTROID:		.300
MIN RADIUS	:	.284
MEAN RADIUS	:	1.255
MAX RADIUS	:	1.862
CENTROID X	:	-.054
CENTROID Y	:	.295

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666127.1.1.1.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 5	# IN CIRCLE
HS= 2.81	1
VS= 3.18	2
GS= 3.47	2

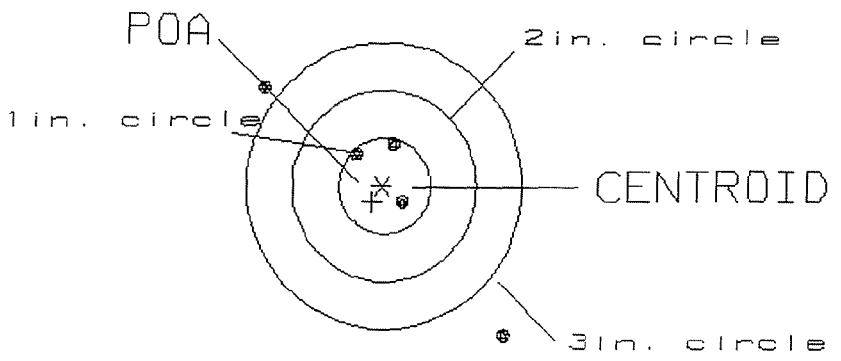
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		.195
MIN RADIUS	:	.296
MEAN RADIUS	:	.983
MAX RADIUS	:	2.049
CENTROID X	:	.104
CENTROID Y	:	.165

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666127.1.1.1.1

CENTERFIRE PATTERN # 2



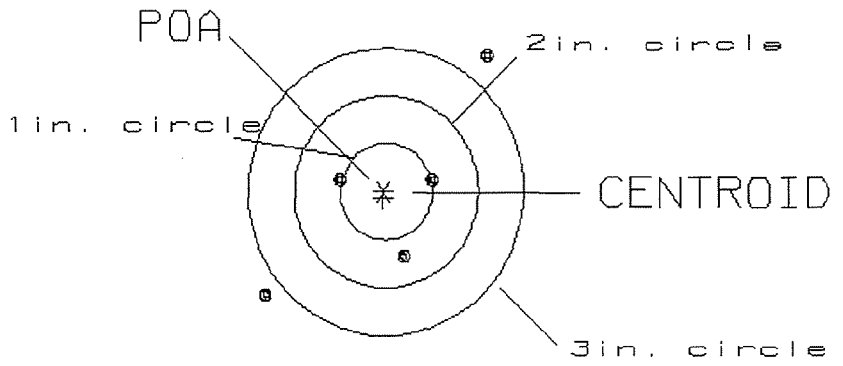
# OF SHOTS= 5	# IN CIRCLE
HS= 2.67	3
VS= 2.64	3
GS= 3.75	3

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □	
POA TO CENTROID:	.076
MIN RADIUS :	.485
MEAN RADIUS :	1.029
MAX RADIUS :	1.781
CENTROID X :	.007
CENTROID Y :	.076

16 Jun 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666127.1.1.1.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= 2.43	1
VS= 2.46	3
GS= 3.45	3

Reshot

Remington Test Lab, Ilion, N.Y.

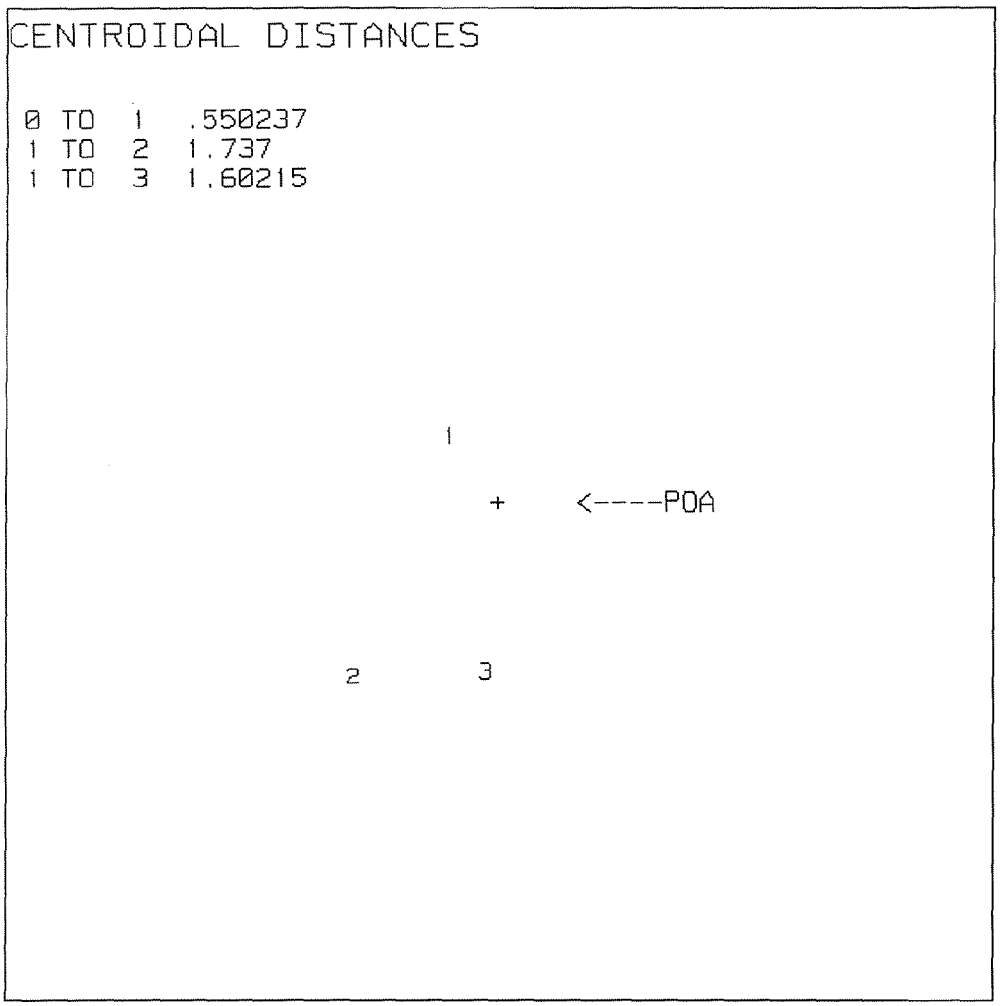
Centroidal distance calculations for Rifle # C6666127
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.458333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.621
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .771823

THE AMR FOR THIS RIFLE IS: 1.657

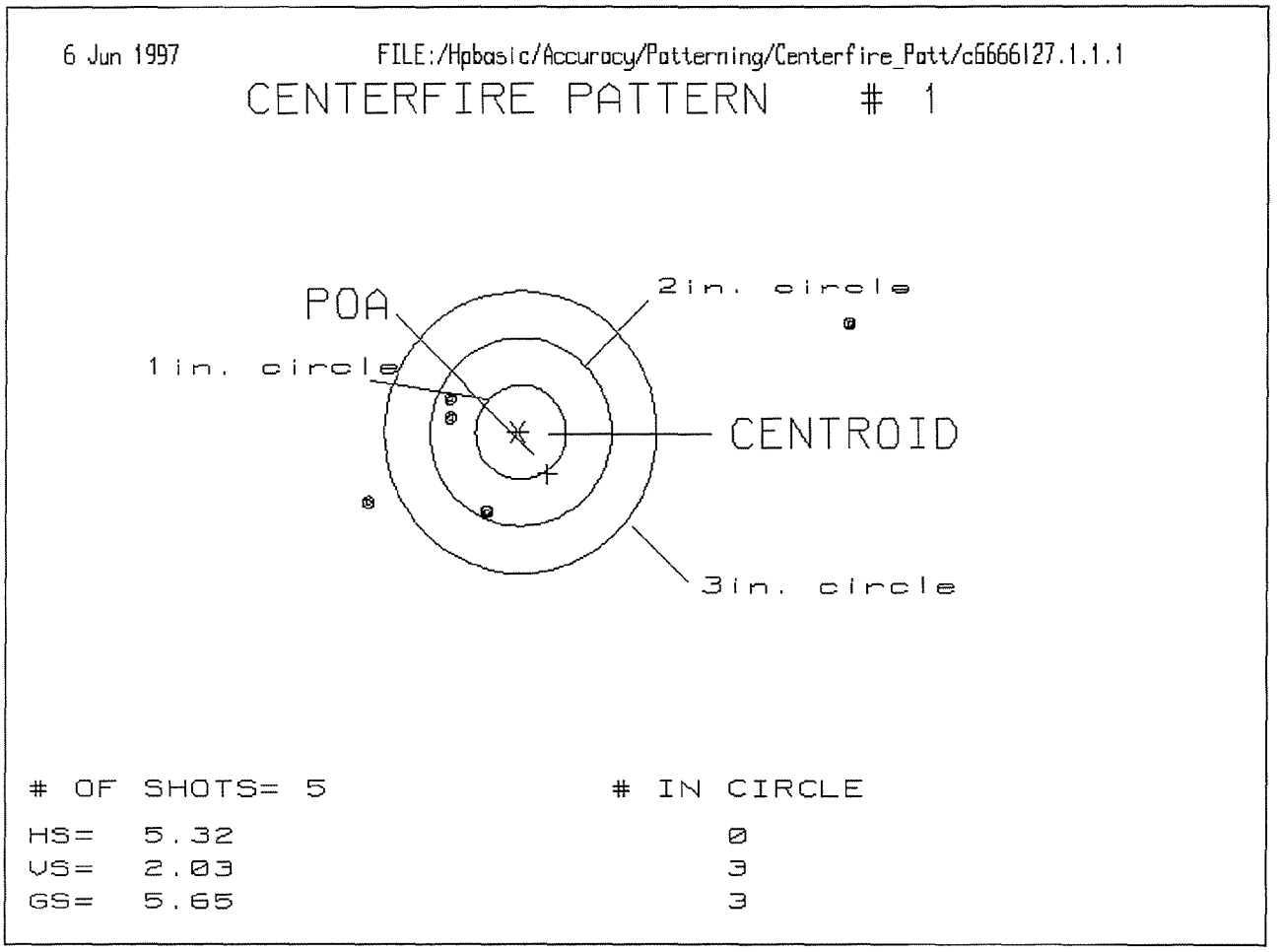
CENTROIDAL DISTANCES

0 TO 1 .550237
1 TO 2 1.737
1 TO 3 1.60215



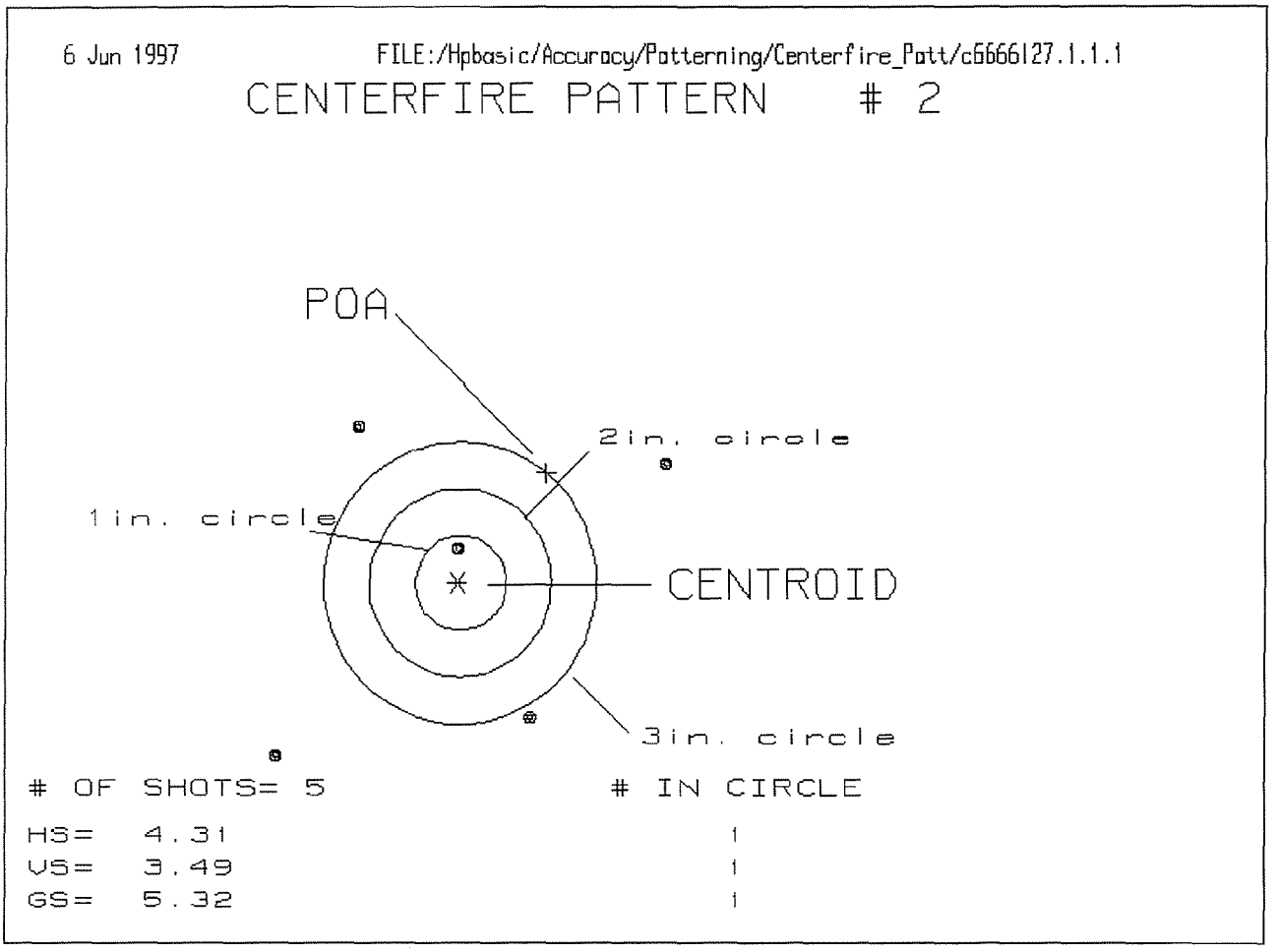
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □	
POA TO CENTROID:	.550
MIN RADIUS :	.835
MEAN RADIUS :	1.659
MAX RADIUS :	3.816
CENTROID X :	-.325
CENTROID Y :	.444



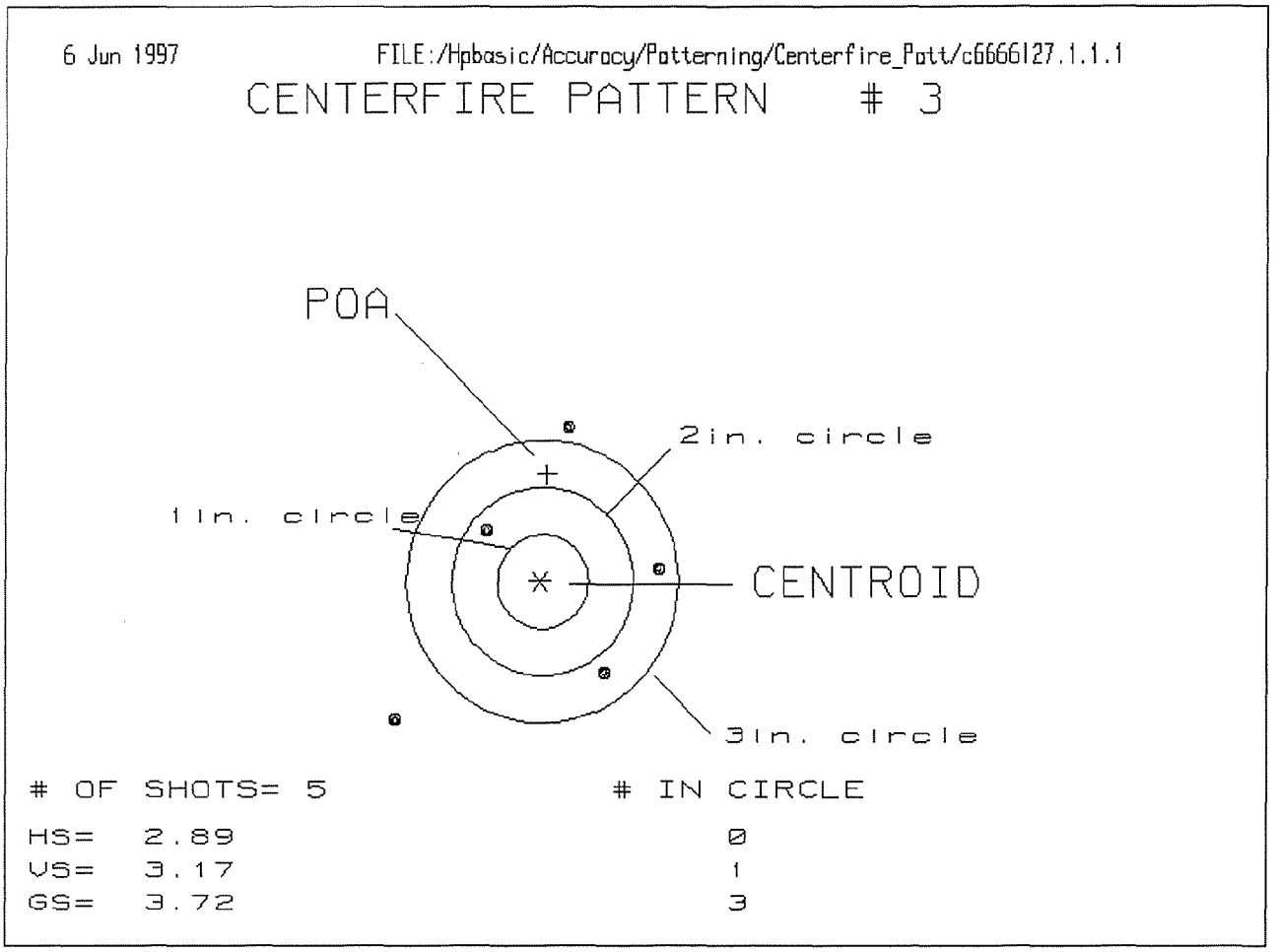
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2	
POA TO CENTROID:		1.519
MIN RADIUS	:	.360
MEAN RADIUS	:	1.879
MAX RADIUS	:	2.708
CENTROID X	:	-.972
CENTROID Y	:	-1.168



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	1.142
MIN RADIUS :	.818
MEAN RADIUS :	1.433
MAX RADIUS :	2.218
CENTROID X :	-.078
CENTROID Y :	-1.139



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666127
DATE 5-12-97
TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.79	2.75		MIN. SETTING,
PULL #2	2.66	2.79	2.76		NO AVG. OF 5
PULL #3	2.62	2.75	2.74		READINGS ACCEPT-
PULL #4	2.52	2.68	2.57		ABLE LESS THAN 2#
PULL #5	2.66	2.69	2.69		
TOTAL	12.94	13.7	13.51		
AVG.	2.588	2.74	2.702		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.92	3.03		
PULL #2	2.98	2.91		
PULL #3	2.93	2.99		
PULL #4	2.88	2.94		
PULL #5	3.02	3.09		
TOTAL	14.23	14.96		
AVG.	2.946	2.992		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.92		3.91
PULL #2	3.92	3.85		3.87
PULL #3	3.76	3.81		3.87
PULL #4	3.90	3.94		3.89
PULL #5	4.05	4.12		3.78
TOTAL	19.71	19.64		19.32
AVG.	3.942	3.928		3.864