

UPC

C6666128



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO. C6666128
ORDER NO. 25705
26PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5705 C6666128

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



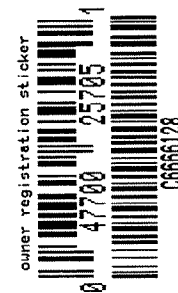
SERIAL NO



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666128

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0045625

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	<u>6-4-97</u>	<u>C/c</u>
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>6-4-97</u>	<u>C/c</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-16-97</u>	<u>CK</u>
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.0225</u>	<u>6-4-97</u>	<u>C/c</u>
	J) ASSEMBLE STOCK		<u>5/20/97</u>	<u>KP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-55</u> <u>R-65</u>	<u>6-18-97</u>	<u>AF</u>
	A) MALFUNCTIONS	<u>Close hand on live round</u> <u>OK TSD</u>	<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>AW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.77</u> <u>2.78</u> <u>2.65</u> <u>2.52</u> <u>2.49</u>	<u>6-23-97</u>	<u>CK</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045626

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666128
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.517667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.650667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .831472

THE AMR FOR THIS RIFLE IS: 1.102

CENTROIDAL DISTANCES

Ø TO	1	.928123
1 TO	2	.857504
1 TO	3	.861631

3 + <----POA

1

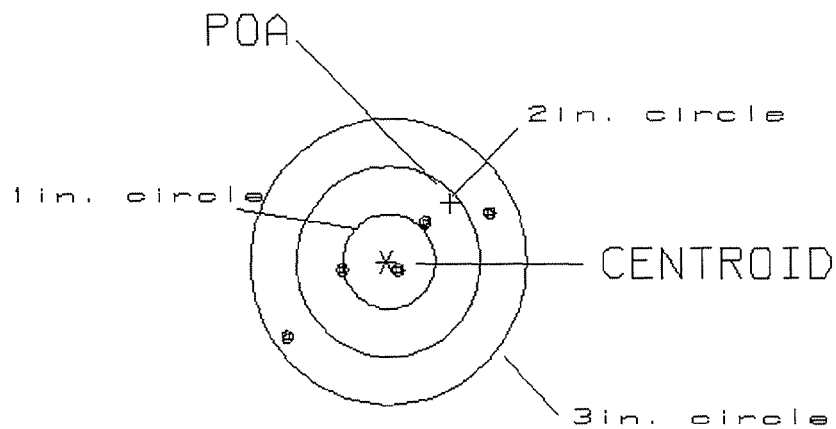
2

PATTERN #: 1
 POA TO CENTROID: .928
 MIN RADIUS : .127
 MEAN RADIUS : .744
 MAX RADIUS : 1.323
 CENTROID X : -.696
 CENTROID Y : -.614

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666128 .

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.16

1

VS= 1.32

3

GS= 2.53

5

BARBER - M24 0045628

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.584

MIN RADIUS : .978

MEAN RADIUS : 1.910

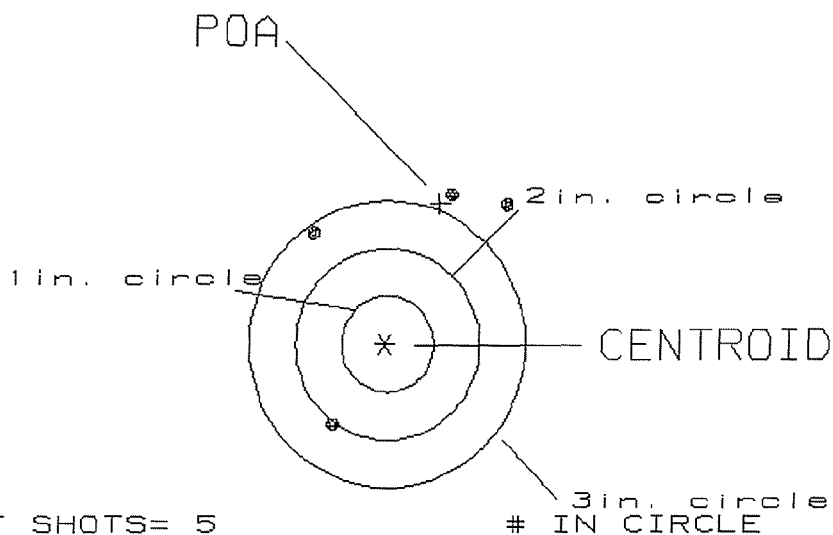
MAX RADIUS : 3.494

CENTROID X : -.599

CENTROID Y : -1.466

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666128

CENTERFIRE PATTERN # 2

BARBER - M24 0045629

REMINGTON CENTERFIRE ACCURACY TEST

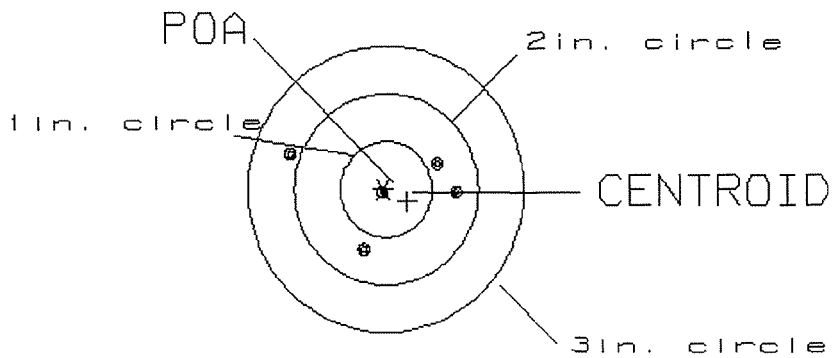
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .287
MIN RADIUS : .054
MEAN RADIUS : .651
MAX RADIUS : 1.116
CENTROID X : -.258
CENTROID Y : .128

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666128

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.82

1

VS= .99

4

GS= 1.87

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666/28DATE 5-16-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.26	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.35	2.41	
PULL #3	2.34	2.28	2.35	
PULL #4	2.35	2.28	2.29	
PULL #5	2.35	2.22	2.33	
TOTAL	11.66	11.39	11.76	
AVG.	2.33	2.28	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.29	
PULL #2	3.13	3.21	
PULL #3	3.17	3.23	
PULL #4	3.10	3.19	
PULL #5	3.07	3.06	
TOTAL	15.64	15.98	
AVG.	3.13	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.86		4.10
PULL #2	4.02	3.50		3.99
PULL #3	4.01	3.82		4.09
PULL #4	4.03	3.81		4.12
PULL #5	3.86	3.89		4.09
TOTAL	19.88	18.88		20.39
AVG.	3.98	3.78		4.08