

UPC



C66666129

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666129

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	AS
600	Proof		3/5/97	A.M.M.
607	Check Headspace		3/5/97	AS
610	Dis-assemble Gun		3/6/97	AS
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WBT
618	Polish Barrel		3/3/97	WBT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	5-6-97	JW
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	5-6-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-21-97	ER
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>23</u>	5-6-97	JW
	J) ASSEMBLE STOCK		4/28/97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	WIND, 900 60L		
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	RW
	A) HEADSPACE		6-16-97	RW
	B) TRIGGER PULL	<u>2.80</u> <u>2.81</u> <u>2.80</u> <u>2.84</u> <u>2.83</u>	6-5-97	CIK
	FUNCTION		6-10-97	RW
660	PACK		6-11-97	DA

BARBER - M24 0045635

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666129
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.183
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .782
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .803127

THE AMR FOR THIS RIFLE IS: 1.154

CENTROIDAL DISTANCES

0 TO 1 1.3631
1 TO 2 .426251
1 TO 3 1.93144

1

2

3

+

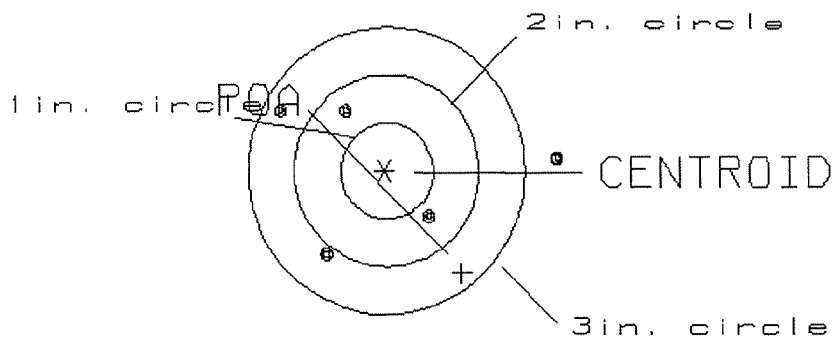
<----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: 1.363
 MIN RADIUS : .638
 MEAN RADIUS : 1.119
 MAX RADIUS : 1.837
 CENTROID X : -.847
 CENTROID Y : 1.068

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666129

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.01
 VS= 1.43
 GS= 3.05

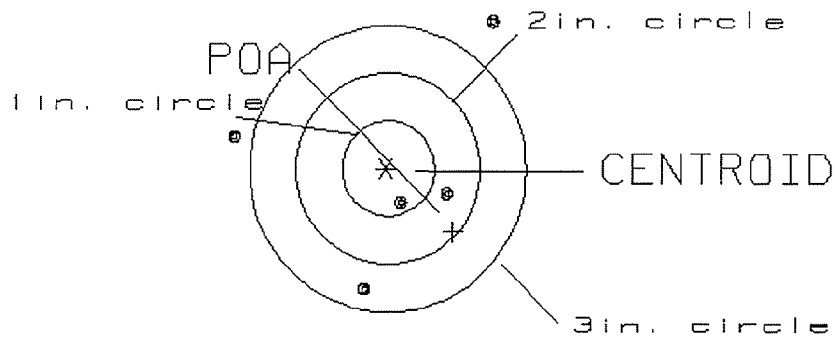
0
 2
 4

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .985
MIN RADIUS : .416
MEAN RADIUS : 1.180
MAX RADIUS : 1.864
CENTROID X : -.734
CENTROID Y : .657

2 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.73
VS= 2.75
GS= 3.09

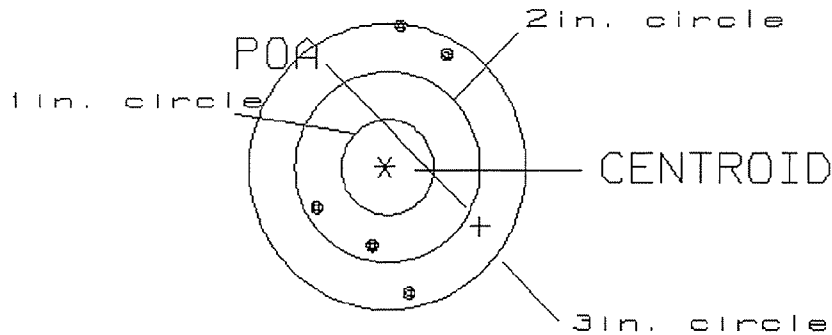
1
2
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.204
 MIN RADIUS : .802
 MEAN RADIUS : 1.163
 MAX RADIUS : 1.465
 CENTROID X : -1.032
 CENTROID Y : .621

2 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.34
 VS= 2.82
 GS= 2.82

0
 2
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666129DATE 4-21-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.39	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.67	2.60	
PULL #3	2.46	2.69	2.66	
PULL #4	2.71	2.65	2.59	
PULL #5	2.64	2.53	2.62	
TOTAL	12.81	12.93	13.21	
AVG.	2.56	2.59	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.05	
PULL #2	3.12	2.89	
PULL #3	3.02	2.93	
PULL #4	3.25	3.11	
PULL #5	3.13	3.16	
TOTAL	15.69	15.14	
AVG.	3.14	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.09		3.86
PULL #2	4.08	4.00		3.86
PULL #3	3.97	3.91		3.89
PULL #4	4.09	3.91		3.97
PULL #5	3.78	4.04		4.00
TOTAL	20.05	19.95		19.58
AVG.	4.01	3.99		3.92

Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. C6666129
ORDER NO. 25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

46

23PR

5705 C6666129

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MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

