

BARBER - M24 0045642

UPC



C6666130

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045642 M240045681

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666130

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	W.J.T
618	Polish Barrel		3/20/97	W.J.T
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIA
625 CONT.	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4</u>	<u>5-20-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>2.5</u>	<u>5-20-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23.5</u> <u>23</u> <u>22.5</u>	<u>5-20-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5/16/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-26-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-23-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-23-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-23-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>WIN. L 85 R 65</u>	<u>6-20-97</u>	<u>TRD</u>
	A) MALFUNCTIONS		<u>6-20-97</u>	<u>TRD</u>
	B) PIERCED PRIMERS		<u>6-20-97</u>	<u>TRD</u>
645	INSPECT FOR LIVE AMMO		<u>6-20-97</u>	<u>TM</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-26-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.82</u> <u>2.69</u> <u>2.74</u> <u>2.56</u> <u>2.67</u>	<u>6-26-97</u>	<u>CK</u>
	FUNCTION		<u>6-26-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045646

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666130
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .063
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .107333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .124457

THE AMR FOR THIS RIFLE IS: .5857

CENTROIDAL DISTANCES

0 TO 1 .0623939
1 TO 2 .221305
1 TO 3 .340602

2
4 3 <----POA

BARBER - M24 0045647

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010

POA TO CENTROID: .062

MIN RADIUS : .259

MEAN RADIUS : .612

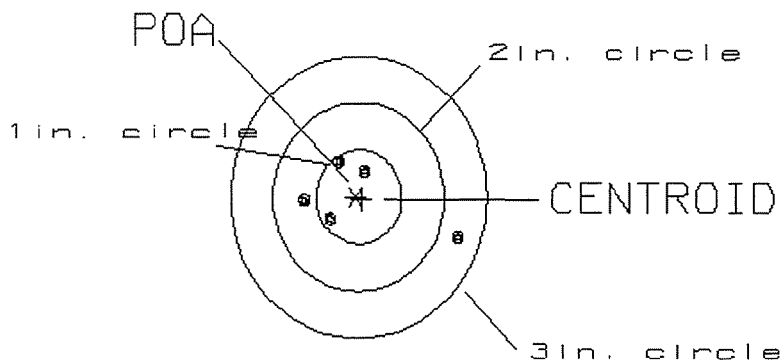
MAX RADIUS : 1.285

CENTROID X : -.058

CENTROID Y : .023

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666130

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.85

3

VS= .83

4

GS= 1.90

5

BARBER - M24 0045648

REMINGTON CENTERFIRE ACCURACY TEST

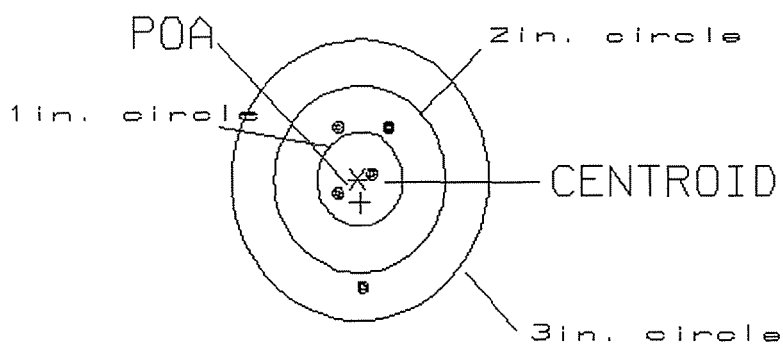
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .245
MIN RADIUS : .170
MEAN RADIUS : .576
MAX RADIUS : 1.097
CENTROID X : -.034
CENTROID Y : .243

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666130

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .62
VS= 1.69
GS= 1.71

2
4
5

BARBER - M24 0045649

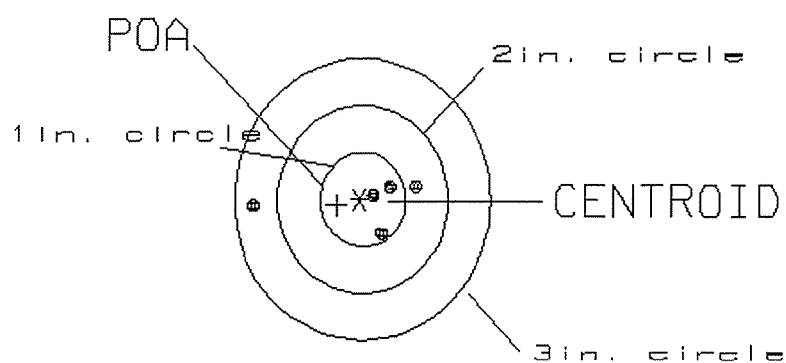
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
POA TO CENTROID: .286
MIN RADIUS : .171
MEAN RADIUS : .569
MAX RADIUS : 1.257
CENTROID X : .281
CENTROID Y : .056

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666130

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.88
VS= .58
GS= 1.89

3
4
5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666130DATE 5-9-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.67	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.75	2.86	
PULL #3	2.46	2.82	2.84	
PULL #4	2.61	2.76	2.64	
PULL #5	2.64	2.72	2.84	
TOTAL	13.01	13.72	13.79	
AVG.	2.60	2.74	2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.99	2.89	
PULL #2	3.06	2.97	
PULL #3	3.10	3.00	
PULL #4	3.02	2.97	
PULL #5	3.01	2.94	
TOTAL	15.18	14.77	
AVG.	3.04	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.89		4.19
PULL #2	3.93	3.85		4.19
PULL #3	3.95	3.92		4.23
PULL #4	3.93	3.92		4.17
PULL #5	3.88	3.92		4.18
TOTAL	19.73	19.50		20.96
AVG.	3.95	3.90		4.19

Do Not Use

Lot #15

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
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46
ORDER NO.
25705

26PR



5705 C6666130

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MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



C6666130

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

