

UPC

C6666134



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CHAMFER

Do Not Use

Do Not Use

SERIAL NO.



C6666134

ORDER 25705

MODEL 700TM M24

UPC



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Remington®

MODEL 700TM M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 C6666134

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

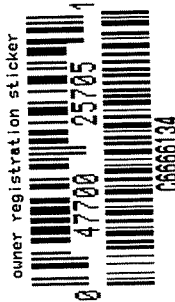
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666134

OP. #	OP. NAME	READINGS	DATE	INITI.
575 & 580	Assemble Action and Stock		3-10-97	AP
600	Proof		3-11-97	L.M.M.
607	Check Headspace		3-11-97	AP
610	Dis-assemble Gun		3-11-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>45</u> <u>45</u> <u>45</u>	5-9-97	7W
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	7W
	H) TRIGGER PULL TEST & RETAINABILITY		5-5-97	EK
	I) FIRING PIN INDENT	<u>21</u> <u>21.5</u> <u>21</u>	5-9-97	7W
	J) ASSEMBLE STOCK		5-8-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Wind. R80 L70	6-6-97	RW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-6-97	RW
	A) HEADSPACE		6-6-97	RW
	B) TRIGGER PULL	<u>2.41</u> <u>2.38</u> <u>2.34</u> <u>2.35</u> <u>2.34</u>	6-6-97	CK
	FUNCTION		6-6-97	RW
660	PACK		6-13-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666134DATE 5-5-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.75	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.69	2.80	
PULL #3	2.73	2.67	2.78	
PULL #4	2.79	2.72	2.81	
PULL #5	2.79	2.74	2.83	
TOTAL	13.47	2.71 13.57	13.88	
AVG.	2.69	2.71	2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.00	
PULL #2	2.88	2.97	
PULL #3	3.02	2.98	
PULL #4	2.86	2.98	
PULL #5	2.91	2.94	
TOTAL	14.67	14.87	
AVG.	2.93	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	3.97		4.03
PULL #2	4.01	3.97		4.09
PULL #3	4.16	3.98		4.12
PULL #4	4.13	3.99		4.09
PULL #5	4.14	4.02		4.07
TOTAL	20.46	19.93		20.40
AVG.	4.09	3.99		4.08

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666134
3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.835667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0266667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .836092

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

0	TO	1	.0777946
1	TO	2	2.40709
1	TO	3	.125399

2

1g
S

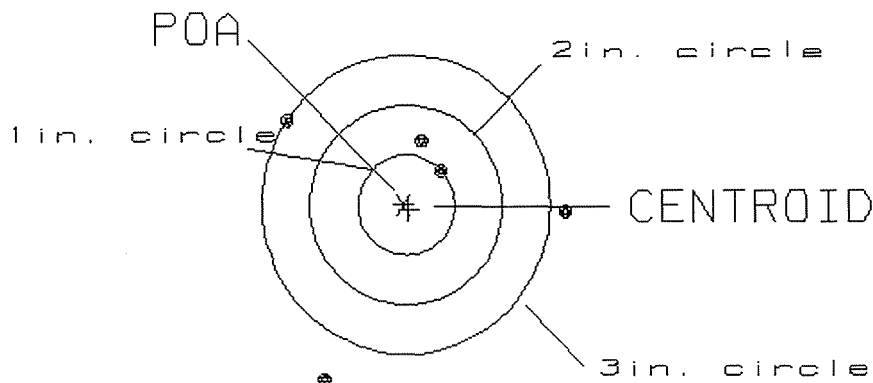
<----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .078
 MIN RADIUS : .476
 MEAN RADIUS : 1.240
 MAX RADIUS : 1.950
 CENTROID X : -.054
 CENTROID Y : .056

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666134

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.90
 VS= 2.59
 GS= 3.03

1
 2
 2

PATTERN #: ☐ 2 ☐

POA TO CENTROID: 2.462

MIN RADIUS : .752

MEAN RADIUS : 1.772

MAX RADIUS : 3.435

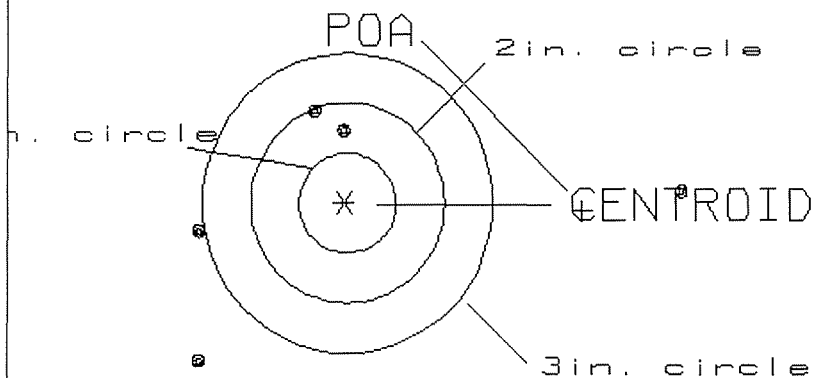
CENTROID X : -2.461

CENTROID Y : .077

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666134

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.98

0

VS= 2.45

2

GS= 5.24

2

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .054

MIN RADIUS : .501

MEAN RADIUS : .780

MAX RADIUS : 1.181

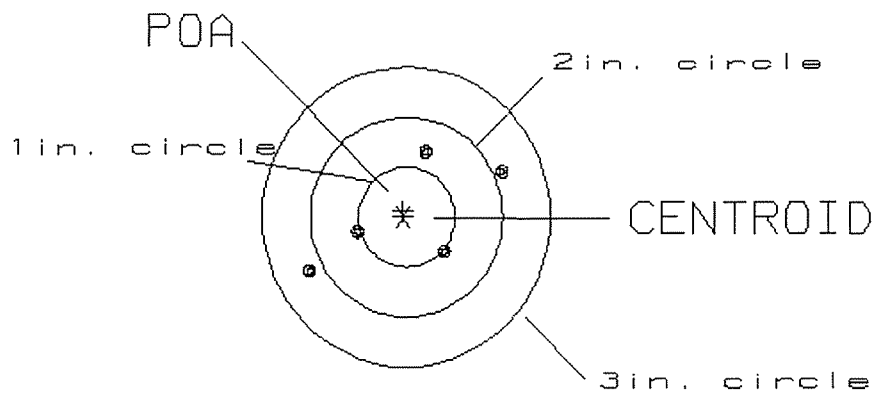
CENTROID X : .008

CENTROID Y : -.053

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666134

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.99

0

VS= 1.19

3

GS= 2.24

5