

BARBER - M24 0045731

UPC



C6666138

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666138

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/87	WJT
618	Polish Barrel		3/20/87	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	BARBER M24 0045734	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-8-97</u>	<u>GW</u>
CONT.				
	G) SAFETY OFF FORCE	<u>13</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>GW</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22</u> <u>22.5</u> <u>23</u>	<u>5-8-97</u>	<u>GW</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>GW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>GW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>GW</u>
640	GALLERY TEST AND TARGET	<u>L-96</u> <u>R-54</u>	<u>6-23-97</u>	<u>KT</u>
	A) MALFUNCTIONS		<u>"</u>	<u>KT</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>KT</u>
645	INSPECT FOR LIVE AMMO		<u>6-23-97</u>	<u>DES</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.79</u> <u>2.82</u> <u>2.86</u> <u>2.61</u> <u>2.71</u>	<u>6-25-97</u>	<u>CR</u>
	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

BARBER - M24 0045735

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666138
23 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.343333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.013$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.343579$

THE AMR FOR THIS RIFLE IS: $.7897$

CENTROIDAL DISTANCES

0 TO 1	.438092
1 TO 2	.334646
1 TO 3	.118186

3 2+ <----POA

BARBER - M24 0045736

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .438

MIN RADIUS : .283

MEAN RADIUS : .639

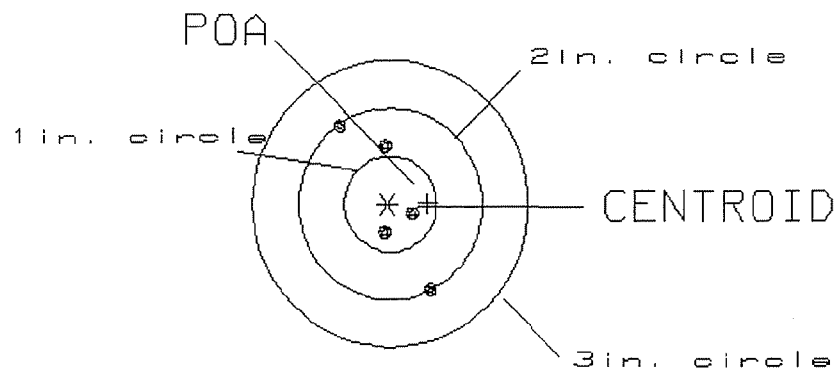
MAX RADIUS : 1.005

CENTROID X : -.438

CENTROID Y : -.009

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666138

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.01

2

VS= 1.70

4

GS= 1.98

5

BARBER - M24 0045737

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .117

MIN RADIUS : .127

MEAN RADIUS : .932

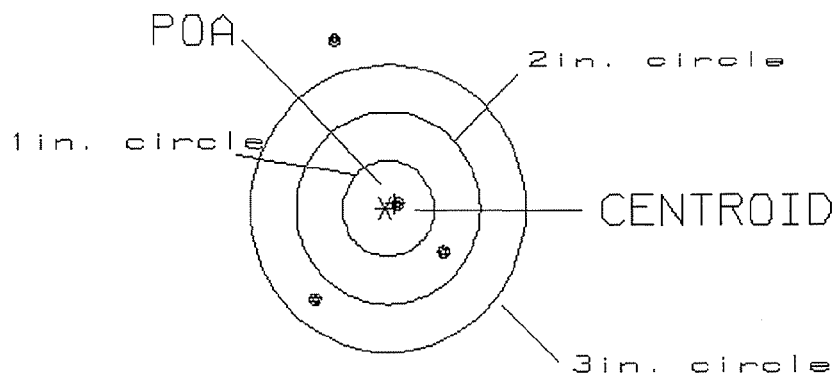
MAX RADIUS : 1.831

CENTROID X : -.106

CENTROID Y : -.051

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666138

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.39

1

VS= 2.67

3

GS= 2.67

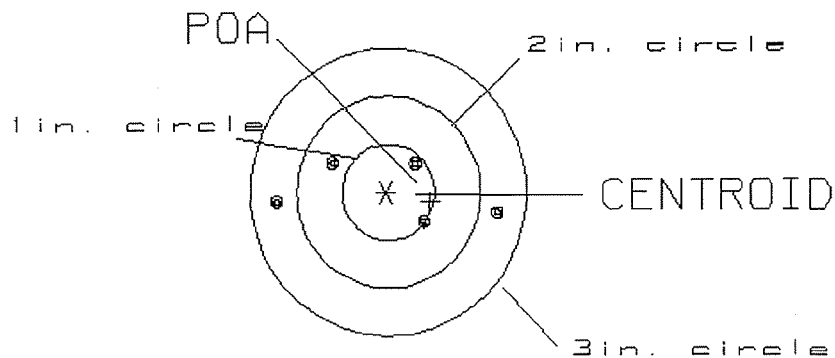
4

PATTERN #: 3
 POA TO CENTROID: .496
 MIN RADIUS : .449
 MEAN RADIUS : .798
 MAX RADIUS : 1.230
 CENTROID X : -.486
 CENTROID Y : .099

23 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c66666138

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.38

1

VS= .70

3

GS= 2.38

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666/38

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.58	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.48	2.43	
PULL #3	2.62	2.56	2.61	
PULL #4	2.71	2.60	2.59	
PULL #5	2.43	2.58	2.56	
TOTAL	12.98	12.80	12.81	
AVG.	2.60	2.56	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.20	3.07	
PULL #2	3.21	3.17	
PULL #3	3.17	3.00	
PULL #4	3.08	3.19	
PULL #5	3.14	3.31	
TOTAL	15.80	15.74	
AVG.	3.16	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.15		4.07
PULL #2	3.98	4.08		4.04
PULL #3	4.13	4.12		4.08
PULL #4	4.03	3.83		4.06
PULL #5	3.99	4.05		4.05
TOTAL	20.30	20.23		20.30
AVG.	4.06	4.05		4.06

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqué Déposé.

C6666138

40 ORDER NO.

25705

26PR

5705 C6666138

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

