

UPC

C6666139



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 139

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>3</u> <u>4</u> <u>3</u>	<u>6-3-97</u>	<u>CL</u>
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>6-3-97</u>	<u>CL</u>
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>0.23</u> <u>0.22</u> <u>0.21</u>	<u>6-3-97</u>	<u>CL</u>
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-30-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>5-30-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>Windage 87R 63L</u>	<u>6-14-97</u>	<u>Lu</u>
	A) MALFUNCTIONS		<u>6-14-97</u>	<u>Lu</u>
	B) PIERCED PRIMERS		<u>6-14-97</u>	<u>Lu</u>
645	INSPECT FOR LIVE AMMO		<u>6-14-97</u>	<u>Lu</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.58</u> <u>2.57</u> <u>2.75</u> <u>2.80</u> <u>2.55</u>	<u>6-15-97</u>	<u>CL</u>
	FUNCTION		<u>6-23-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666139
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .178333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0876667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .198716

THE AMR FOR THIS RIFLE IS: 1.036

CENTROIDAL DISTANCES

0	TO	1	.113455
1	TO	2	.637907
1	TO	3	.440306

1+ 3 <----POA
2

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .113

MIN RADIUS : .414

MEAN RADIUS : 1.116

MAX RADIUS : 1.881

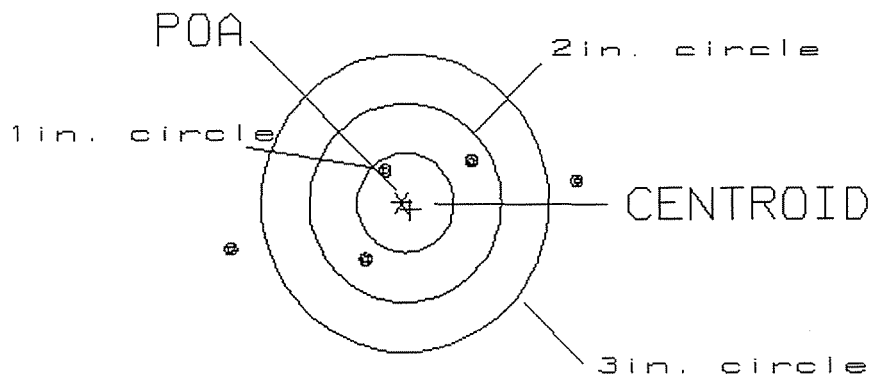
CENTROID X : -.086

CENTROID Y : .074

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666139

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.61

1

VS= 1.00

3

GS= 3.68

3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .530

MIN RADIUS : .186

MEAN RADIUS : .883

MAX RADIUS : 1.502

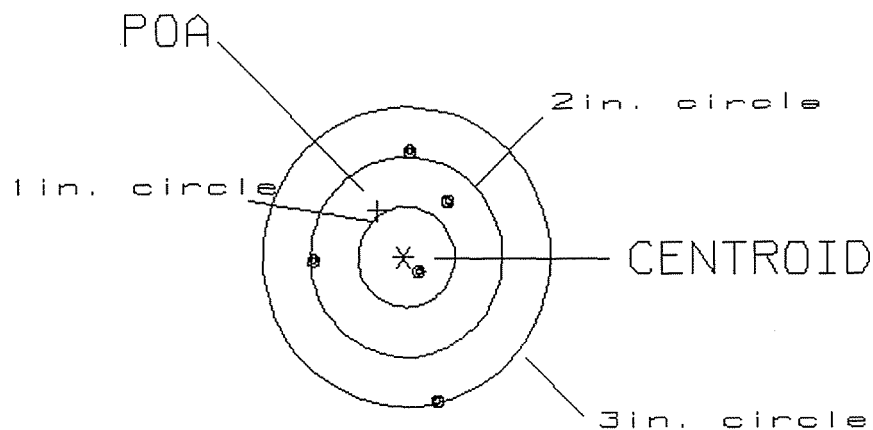
CENTROID X : .269

CENTROID Y : -.456

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666139

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.36

1

VS= 2.51

3

GS= 2.53

4

PATTERN #: 3

POA TO CENTROID: .371

MIN RADIUS : .440

MEAN RADIUS : 1.110

MAX RADIUS : 2.335

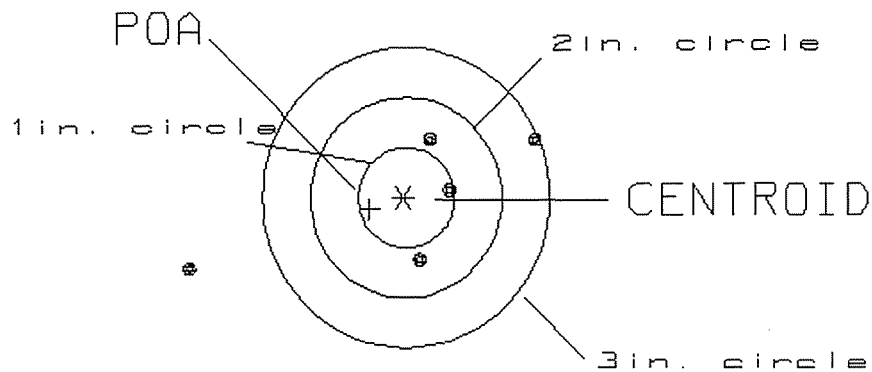
CENTROID X : .352

CENTROID Y : .119

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666139

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.62

1

VS= 1.29

3

GS= 3.84

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6666139DATE 5-20-97TESTER C. K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.45	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.46	2.65	
PULL #3	2.55	2.49	2.55	
PULL #4	2.57	2.54	2.60	
PULL #5	2.65	2.49	2.56	
TOTAL	12.75	12.43	12.88	
AVG.	2.55	2.486	2.576	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.90	2.75	
PULL #2	3.01	2.85	
PULL #3	2.97	2.89	
PULL #4	2.96	3.17	
PULL #5	2.97	3.03	
TOTAL	14.81	14.69	
AVG.	2.962	2.938	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.78		4.10
PULL #2	4.02	3.98		4.01
PULL #3	4.07	3.93		3.96
PULL #4	3.99	3.94		4.07
PULL #5	3.98	3.93		3.94
TOTAL	20.04	19.56		20.08
AVG.	4.008	3.912		4.016

Do Not Use

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SERIAL NO.



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ORDER 25705

MODEL 700™ M24

UPC



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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666139

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

