

BARBER - M24 0045768

UPC



C6666143

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6666143

46 ORDER NO.
25705

26PR



5705 C6666143

ORDER 25705

MODEL 700™ M24

UPC



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0 47700 25705 1

SERIAL NO.

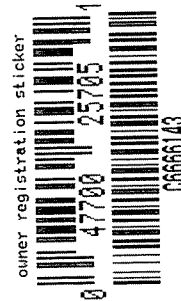
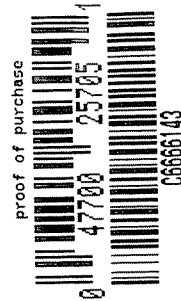


C6666143

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 143

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0045773

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 ONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-7-97	JW
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	5-7-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>24</u>	5-7-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	L 88 R 62	6/24/97	KT
	A) MALFUNCTIONS	Hand over live Round OK <u>100</u>	6-24-97	KT
	B) PIERCED PRIMERS		6/24/97	KT
645	INSPECT FOR LIVE AMMO		6-24-97	NE
655	FINAL INSPECTION			
	A) HEADSPACE		6-26-97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.76</u> <u>2.71</u> <u>2.70</u> <u>2.79</u>	6-25-97	CR
	FUNCTION		6-26-97	RP
660	PACK			

Centroidal distance calculations for Rifle # C6666143
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .533333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.207333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .572216

THE AMR FOR THIS RIFLE IS: 1.293

CENTROIDAL DISTANCES

0 TO 1 .898073
1 TO 2 .513755
1 TO 3 1.68723

3

+ <----POA

2 1

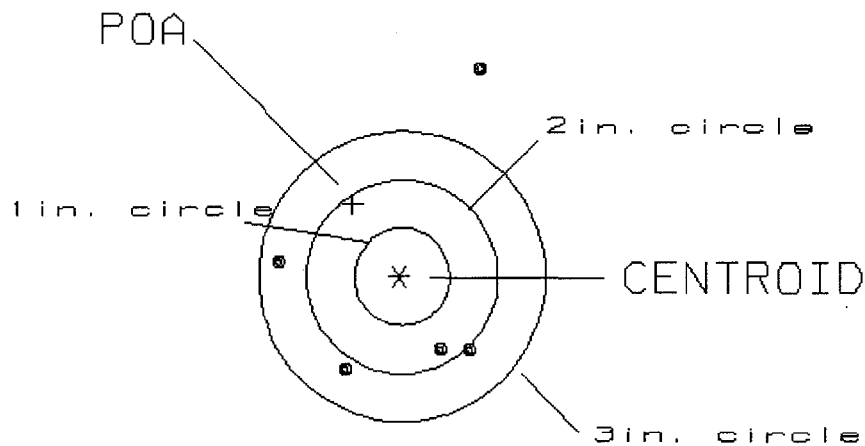
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .898
 MIN RADIUS : .794
 MEAN RADIUS : 1.324
 MAX RADIUS : 2.336
 CENTROID X : .494
 CENTROID Y : -.750

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666143

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 3.14
 GS= 3.44

0
 1
 4

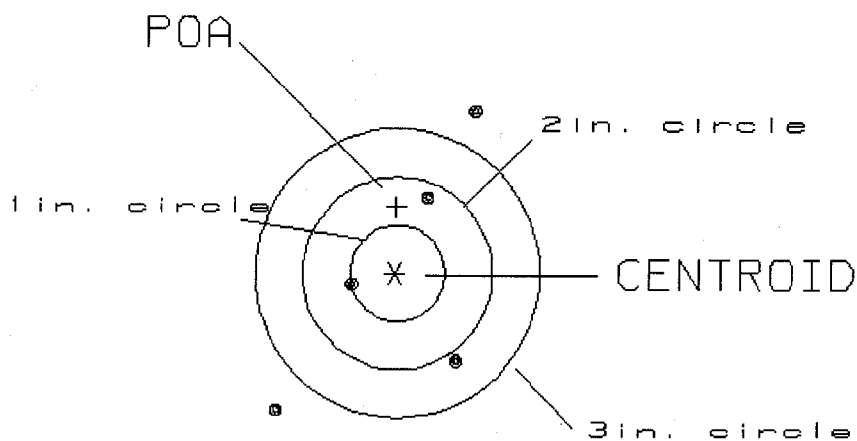
PATTERN #: □ 2 □

POA TO CENTROID: .688
 MIN RADIUS : .502
 MEAN RADIUS : 1.238
 MAX RADIUS : 1.925
 CENTROID X : -.016
 CENTROID Y : -.688

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666143

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= 3.10
 GS= 3.74

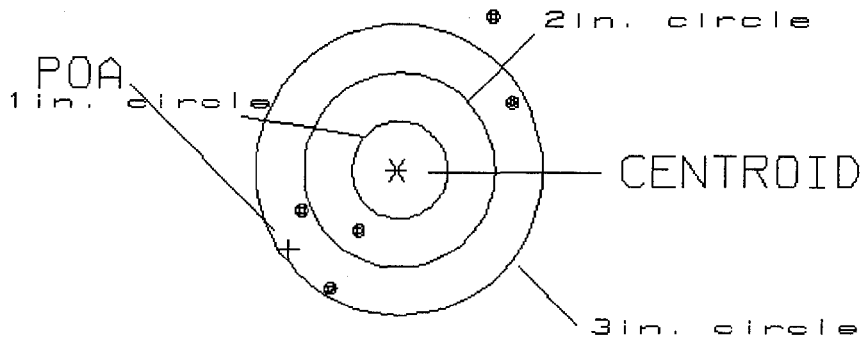
0
 2
 3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.388
 MIN RADIUS : .772
 MEAN RADIUS : 1.316
 MAX RADIUS : 1.876
 CENTROID X : 1.122
 CENTROID Y : .816

24 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.25
 VS= 2.84
 GS= 3.31

0
 1
 4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666143

DATE _____

TESTER C. F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.57	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.49	2.51	
PULL #3	2.58	2.47	2.48	
PULL #4	2.60	2.42	2.58	
PULL #5	2.59	2.41	2.54	
TOTAL	12.88	12.36	12.55	
AVG.	2.58	2.47	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.96		
PULL #2	3.33	2.98		
PULL #3	3.18	2.98		
PULL #4	3.13	2.96		
PULL #5	2.96	3.14		
TOTAL	15.57	14.94		
AVG.	3.11	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.18		3.95
PULL #2	4.22	4.01		4.04
PULL #3	4.14	4.15		3.99
PULL #4	4.17	4.12		4.01
PULL #5	4.18	4.13		4.02
TOTAL	20.92	20.59		20.01
AVG.	4.18	4.12		4.00