

UPC



C66666147

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666147
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.18
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00766667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .180163

THE AMR FOR THIS RIFLE IS: 1.157

CENTROIDAL DISTANCES

0 TO 1	.321797
1 TO 2	.460213
1 TO 3	.291112

3²
+ <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

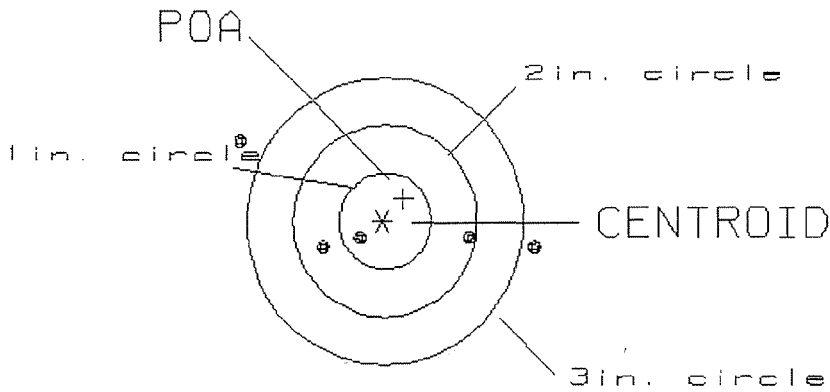
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .321
 MIN RADIUS : .303
 MEAN RADIUS : 1.068
 MAX RADIUS : 1.795
 CENTROID X : -.223
 CENTROID Y : -.232

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666147

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.18
 VS= 1.12
 GS= 3.37

1
 3
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .207

MIN RADIUS : .507

MEAN RADIUS : 1.183

MAX RADIUS : 1.734

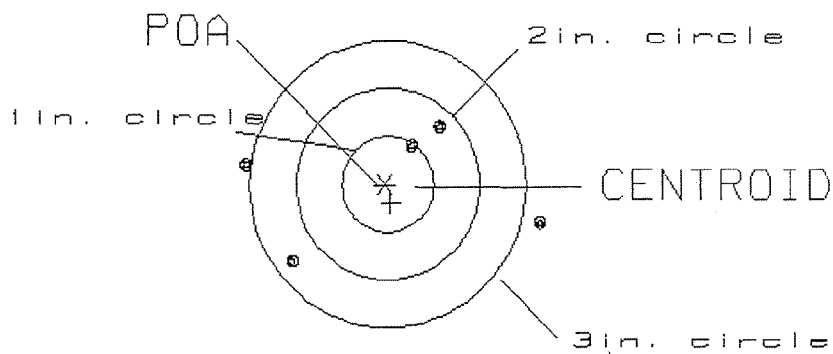
CENTROID X : -.059

CENTROID Y : .198

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.22

0

VS= 1.41

2

GS= 3.27

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

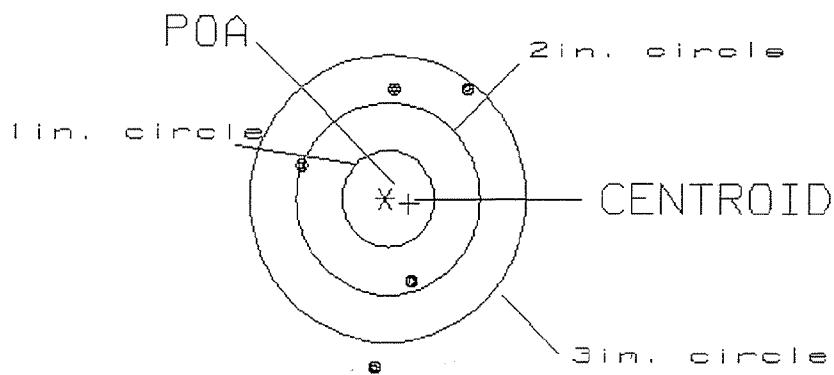
PATTERN #: 3

POA TO CENTROID: .264
MIN RADIUS : .844
MEAN RADIUS : 1.221
MAX RADIUS : 1.753
CENTROID X : -.258
CENTROID Y : .057

4 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.74
VS= 2.90
GS= 3.01

0
2
4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666147

DATE 8-6-97

TESTER AAP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.26	2.18	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.25	2.57		
PULL #3	2.26	2.28	2.57		
PULL #4	2.25	2.26	2.58		
PULL #5	2.21	2.32	2.37		
TOTAL	11.27	11.29	12.68		
AVG.	2.25	2.26	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	2.88		
PULL #2	2.97	2.97		
PULL #3	3.02	3.08		
PULL #4	2.82	2.99		
PULL #5	2.89	3.04		
TOTAL	14.74	14.96		
AVG.	2.95	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	3.92		3.99
PULL #2	4.22	4.24		4.16
PULL #3	4.02	4.19		3.87
PULL #4	4.20	3.95		4.07
PULL #5	3.70	4.22		4.15
TOTAL	20.21	20.52		20.24
AVG.	4.04	4.10		4.05

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-8-97	CK
CONT.				
	G) SAFETY OFF FORCE	<u>25</u> <u>3</u> <u>3</u>	9-8-97	CK
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.024</u>	9-8-97	CK
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-11-97	RW
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	RB8 L 62	9-4-97	MT
	A) MALFUNCTIONS		9-4-97	MT
	B) PIERCED PRIMERS		9-4-97	MT
645	INSPECT FOR LIVE AMMO		9-4-97	BWT
655	FINAL INSPECTION		9-11-97	RW
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.64</u> <u>2.73</u> <u>2.67</u> <u>2.70</u> <u>2.75</u>	9/11/97	TRM
	FUNCTION		9-11-97	RW
660	PACK			

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666147

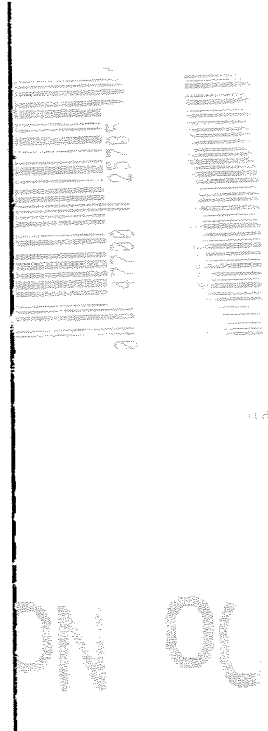
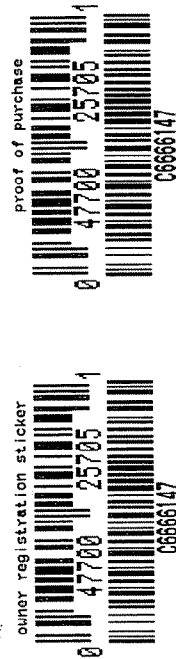
OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSURE - ASSURE
SAFE USE OF THIS
RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

46

SERIAL NO.
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ORDER NO.
25705

18DR

5705 C6666147

Asp. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

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