

UPC



C66666149

ORDER NO. 25705

BARREL LENGTH 24"

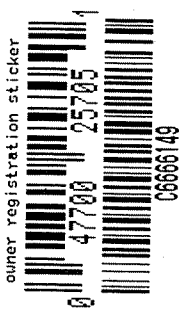
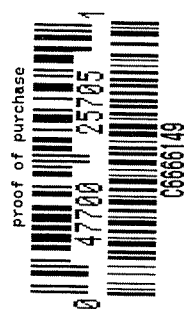
CAPACITY * 6

*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

DO NOT
06666149

DO NOT

Do Not Use

Do Not Use

SERIAL NO.



C6666149

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Remington®
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666149

VER
Inst
enc
Safe
fired
SERIAL C6666149
ORDER 1 46 25 28

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666149

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TRP

OP. #	OP. DESCRIPTION	READINGS					DATE	INITIALS
625	F) SAFETY ON FORCE	<u>2</u>	<u>3</u>	<u>3</u>			<u>6-3-97</u>	<u>CL</u>
CONT.								
	G) SAFETY OFF FORCE	<u>2.5</u>	<u>3</u>	<u>3</u>			<u>6-3-97</u>	<u>CL</u>
	H) TRIGGER PULL TEST & RETAINABILITY							
	I) FIRING PIN INDENT	<u>.022</u>	<u>.023</u>	<u>.022</u>			<u>6-3-97</u>	<u>CL</u>
	J) ASSEMBLE STOCK							
	K) ASSEMBLE SWIVEL STUDS						<u>6-23-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES						<u>5-30-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT						<u>5-30-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER						<u>6-23-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET						<u>6-12-97</u>	<u>NF</u>
	A) MALFUNCTIONS						<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS						<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO						<u>6-12-97</u>	<u>DS</u>
655	FINAL INSPECTION							
	A) HEADSPACE						<u>6-23-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.74</u>	<u>2.71</u>	<u>2.61</u>	<u>2.58</u>	<u>2.34</u>	<u>6-18-97</u>	<u>CL</u>
	FUNCTION						<u>6-23-97</u>	<u>RP</u>
660	PACK							

Remington Test Lab, Ilion, N.Y.

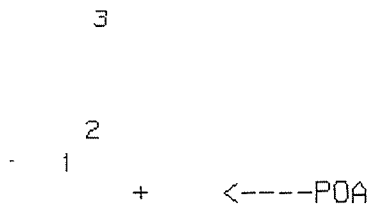
Centroidal distance calculations for Rifle # C6666149
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.356$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.564$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.666957$

THE AMR FOR THIS RIFLE IS: 1.029

CENTROIDAL DISTANCES

0 TO 1	.513845
1 TO 2	.263403
1 TO 3	.947563



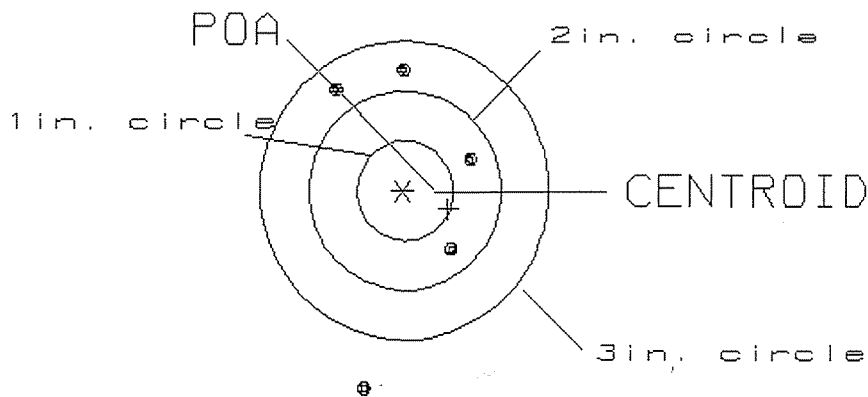
PATTERN #: 1

POA TO CENTROID: .514
 MIN RADIUS : .736
 MEAN RADIUS : 1.188
 MAX RADIUS : 2.021
 CENTROID X : -.479
 CENTROID Y : .186

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666149

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40

0

VS= 3.19

2

GS= 3.22

4

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .509

MIN RADIUS : .356

MEAN RADIUS : .915

MAX RADIUS : 1.461

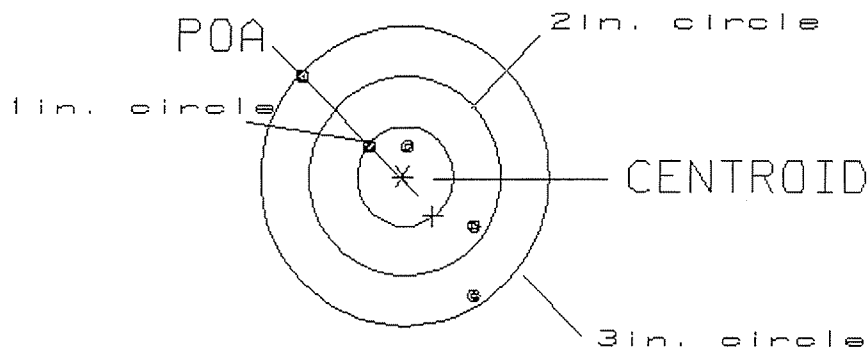
CENTROID X : -.320

CENTROID Y : .396

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666149

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

VS= 2.22

3

GS= 2.81

5

PATTERN #: 3

POA TO CENTROID: 1.142

MIN RADIUS : .506

MEAN RADIUS : .985

MAX RADIUS : 1.284

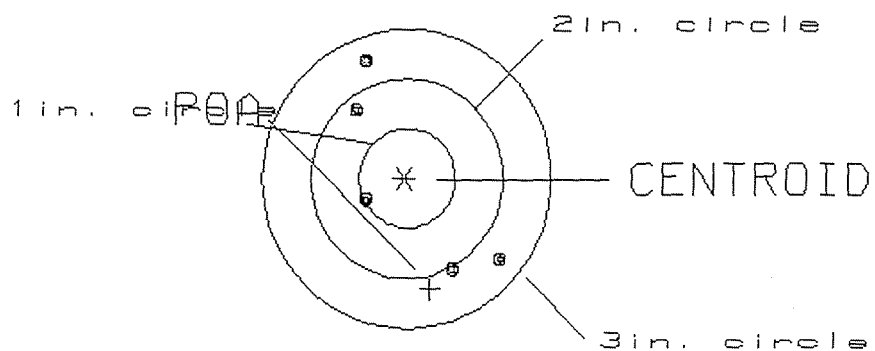
CENTROID X : -.269

CENTROID Y : 1.110

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666149

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.47

0

VS= 2.09

3

GS= 2.45

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666149DATE 5-15-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.73	2.58	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.61	2.74	
PULL #3	2.69	2.62	2.76	
PULL #4	2.73	2.31	2.71	
PULL #5	2.72	2.66	2.67	
TOTAL	13.58	12.78	13.52	
AVG.	2.72	2.56	2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	3.08	
PULL #2	3.12	3.07	
PULL #3	3.12	3.19	
PULL #4	3.07	3.08	
PULL #5	3.08	3.23	
TOTAL	15.39	15.65	
AVG.	3.08	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.94		3.90
PULL #2	4.09	4.08		4.24
PULL #3	4.04	4.06		4.24
PULL #4	4.09	3.91		4.26
PULL #5	4.02	4.12		4.22
TOTAL	20.27	20.11		20.86
AVG.	4.05	4.02		4.17