

UPC



C6702776

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0045865

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702776
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .158667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .069
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .173021

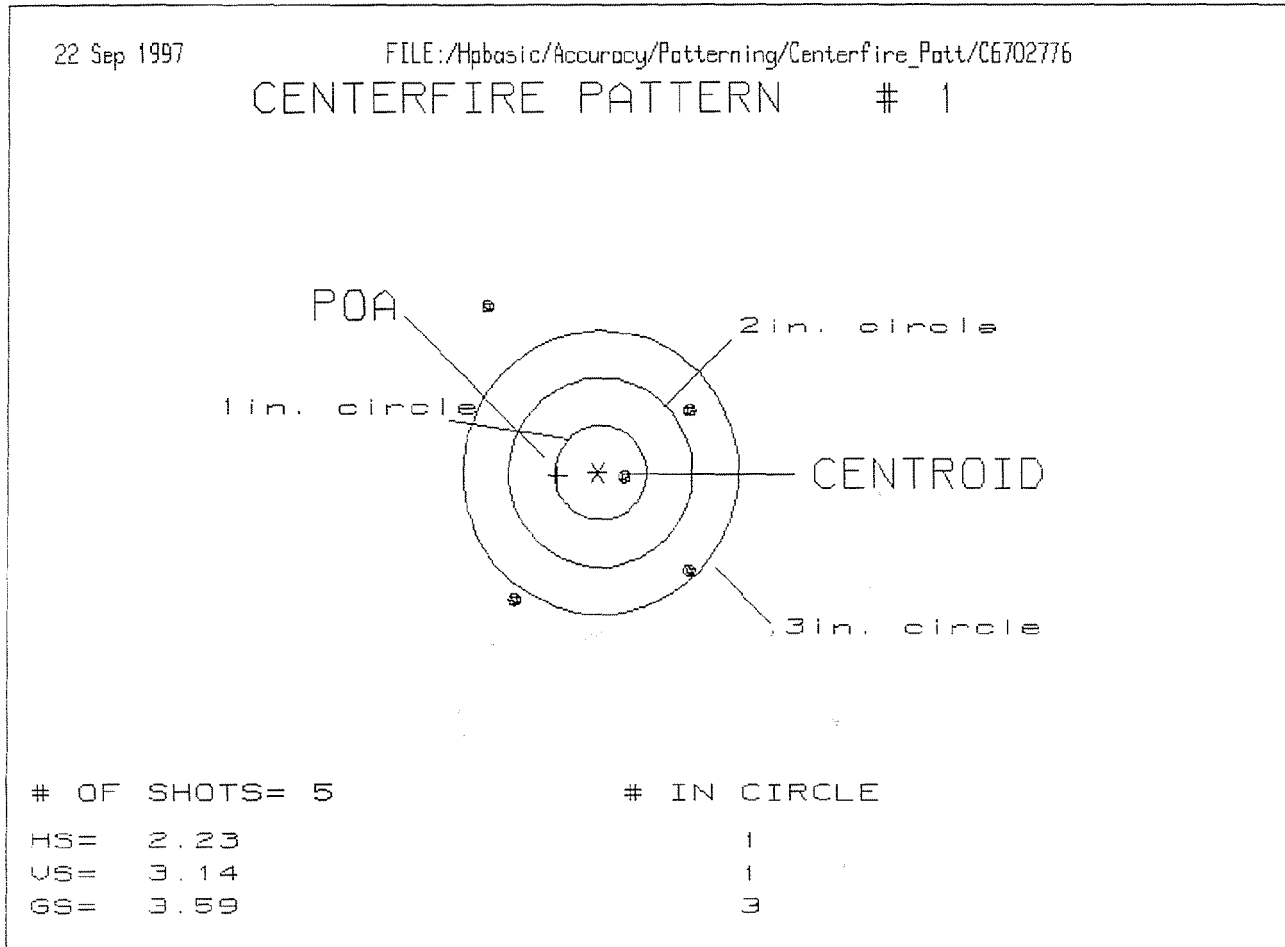
THE AMR FOR THIS RIFLE IS: .9553

CENTROIDAL DISTANCES

0 TO 1 .438827
1 TO 2 .4499
1 TO 3 .389667

2 1 <----POA

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POA TO CENTROID:          .439
MIN RADIUS      :          .294
MEAN RADIUS     :          1.333
MAX RADIUS      :          2.196
CENTROID X      :          .437
CENTROID Y      :          .040
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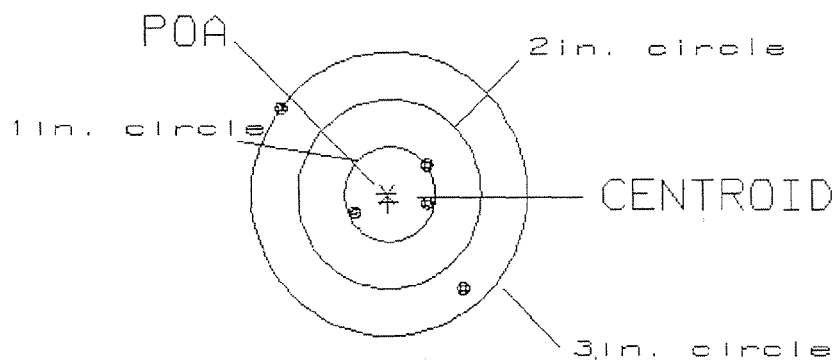


PATTERN #: 2
 POA TO CENTROID: .091
 MIN RADIUS : .418
 MEAN RADIUS : .841
 MAX RADIUS : 1.520
 CENTROID X : -.010
 CENTROID Y : .091

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702776

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.02

2

VS= 1.92

3

GS= 2.79

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

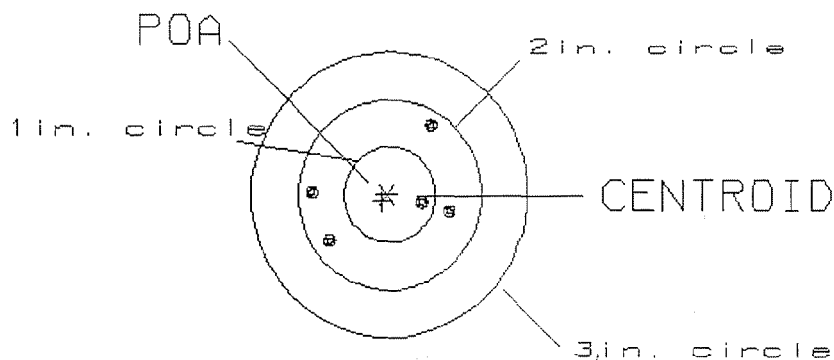
PATTERN #: 3

POA TO CENTROID: .090
 MIN RADIUS : .367
 MEAN RADIUS : .692
 MAX RADIUS : .827
 CENTROID X : .049
 CENTROID Y : .076

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 1.16

5

GS= 1.56

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C-6702776

DATE 9-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.44	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.37	2.53		
PULL #3	2.39	2.37	2.60		
PULL #4	2.28	2.31	2.56		
PULL #5	2.31	2.30	2.55		
TOTAL	11.62	11.79	12.79		
AVG.	2.324	2.358	2.558		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.17		
PULL #2	3.05	3.30		
PULL #3	3.10	3.18		
PULL #4	3.01	3.21		
PULL #5	3.09	3.24		
TOTAL	15.36	16.10		
AVG.	3.072	3.220		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.98		3.99
PULL #2	3.92	3.93		3.90
PULL #3	4.02	3.99		3.96
PULL #4	3.98	3.95		3.88
PULL #5	3.95	3.96		3.94
TOTAL	19.86	19.81		19.67
AVG.	3.972	3.962		3.934

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 06702776

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0045870 45909

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-12-97	Ru
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>2.5</u>	9-12-97	Ru
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.0215</u>	9-12-97	Ru
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/20/97	TM
	A) MALFUNCTIONS		9-20-97	DH
	B) PIERCED PRIMERS		9-20-97	DH
645	INSPECT FOR LIVE AMMO		9-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.50</u> <u>2.36</u> <u>2.45</u> <u>2.46</u> <u>2.47</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK

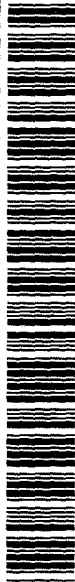
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Remington® MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6* Reg. U.S. Pat. & Tm. Off. Incc. Registered Marks Deposited		VERY IMPORTANT INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE OF THIS RIFLE
SERIAL NO	C6702776	46
ORDER NO	25705	
 5705 C6702776		25DR

ORDER 25705

MODEL 700™ M24

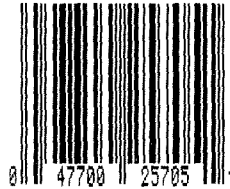
UPC



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MODEL 700™ M24

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SERIAL NO



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