

BARBER - M24 0045919

UPC



06702787

ITEM SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0045919 M2400045958

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

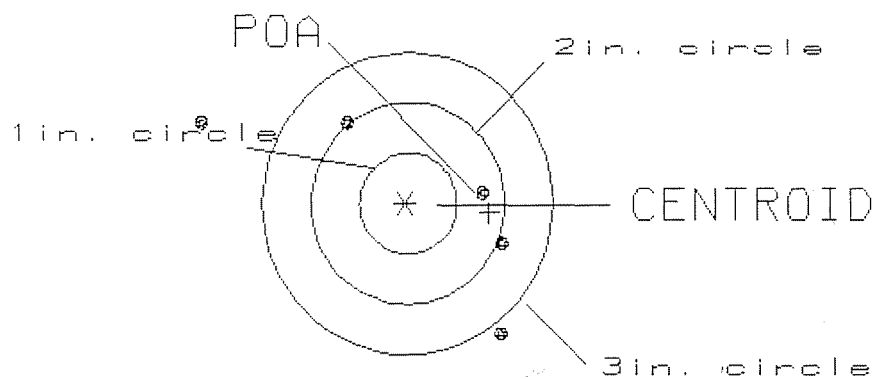
PATTERN #: 1

POA TO CENTROID: .876
 MIN RADIUS : .752
 MEAN RADIUS : 1.340
 MAX RADIUS : 2.257
 CENTROID X : -.871
 CENTROID Y : .096

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702787

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.11

0

VS= 2.09

2

GS= 3.73

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

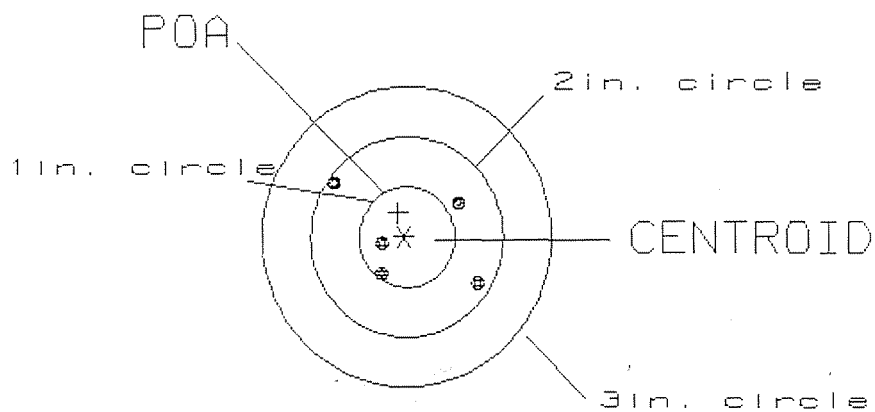
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .248
 MIN RADIUS : .235
 MEAN RADIUS : .625
 MAX RADIUS : .912
 CENTROID X : .064
 CENTROID Y : -.240

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702707

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.49

2

VS= 1.02

5

GS= 1.81

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID:

MIN RADIUS : .962

MEAN RADIUS : 1.065

MAX RADIUS : 1.860

CENTROID X : 2.373

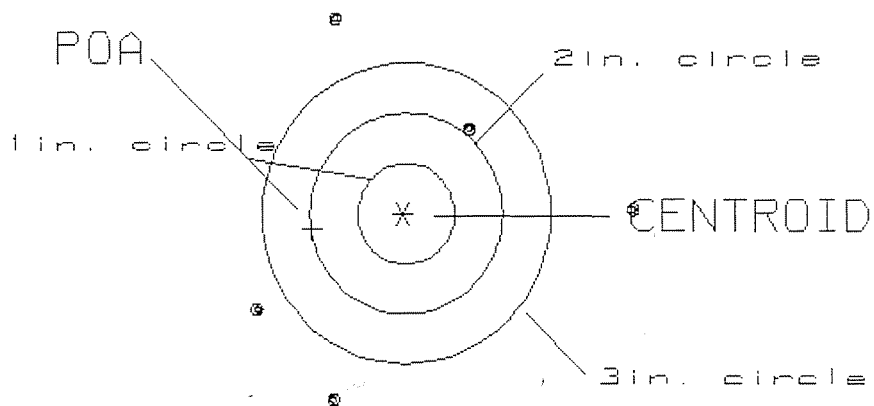
CENTROID Y : .949

CENTROID X : .155

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702707

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.97

0

VS= 3.72

0

GS= 4.10

1

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702844DATE 10-16-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.32	2.30		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.35	2.28		
PULL #3	2.45	2.32	2.36		
PULL #4	2.51	2.36	2.28		
PULL #5	2.33	2.50	2.39		
TOTAL	12.30	11.85	11.61		
AVG.	2.46	2.37	2.32		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.90	3.13		
PULL #2	3.12	3.18		
PULL #3	3.16	3.21		
PULL #4	3.14	3.16		
PULL #5	3.18	3.14		
TOTAL	15.50	15.82		
AVG.	3.10	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.18		4.15
PULL #2	4.13	4.00		4.29
PULL #3	4.20	4.16		4.19
PULL #4	4.24	4.12		4.10
PULL #5	4.27	4.19		4.09
TOTAL	20.88	20.65		20.82
AVG.	4.17	4.13		4.16

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2787

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0045926 45965

625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-16-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	12-16-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	12-16-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L 42 R 103	12/14/97	14 7
	A) MALFUNCTIONS		12/14/97	1
	B) PIERCED PRIMERS		12/14/97	14
645	INSPECT FOR LIVE AMMO		12/14/97	PB
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.51</u> <u>2.49</u> <u>2.49</u> <u>2.64</u>	12-16-97	CR
	C) FUNCTION		12-18-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

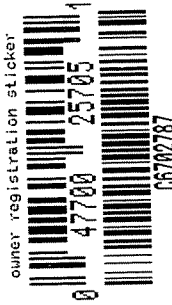
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

SERIAL NO.



06702787

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.



5705 C6702787

VERY IN-
struct
enclose
safe us
firearm.

SERIAL NO.
C6702

46

ORDER NO.

257

22