

UPC



C6702801

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046050

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702801
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.329667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0186667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.330195$

THE AMR FOR THIS RIFLE IS: 1.032

CENTROIDAL DISTANCES

0 TO	1	.489255
1 TO	2	.172569
1 TO	3	.532989

1 2 + <----POA
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0 1 0

POA TO CENTROID: .409

MIN RADIUS : .048

MEAN RADIUS : .521

MAX RADIUS : .930

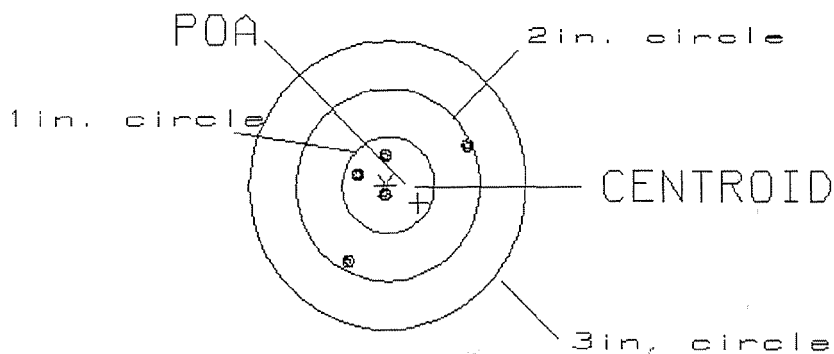
CENTROID X : -.363

CENTROID Y : .189

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702001

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.27

3

VS= 1.24

5

GS= 1.77

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

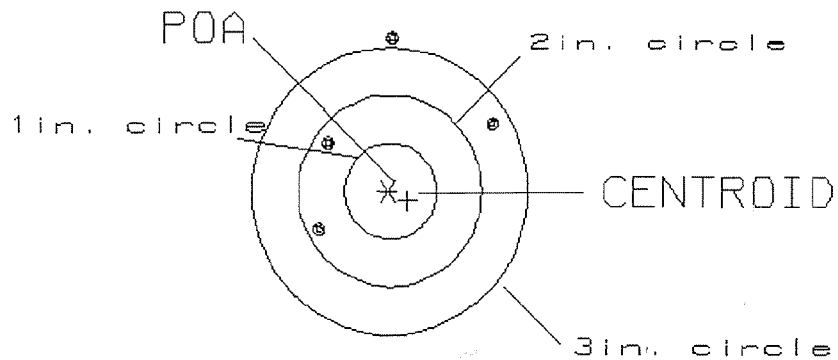
PATTERN #: 2

POA TO CENTROID: .238
MIN RADIUS : .833
MEAN RADIUS : 1.416
MAX RADIUS : 2.467
CENTROID X : -.217
CENTROID Y : .097

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702001

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.88

0

VS= 4.07

2

GS= 4.07

3

REMINGTON CENTERFIRE ACCURACY TEST

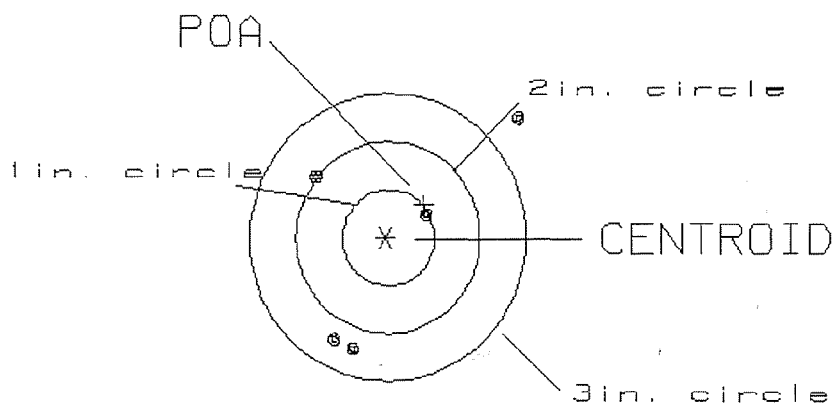
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .533
 MIN RADIUS : .495
 MEAN RADIUS : 1.160
 MAX RADIUS : 1.895
 CENTROID X : -.409
 CENTROID Y : -.342

21 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6782881

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.18
 VS= 2.44
 GS= 3.05

1
 2
 4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702801DATE 10-7-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.51	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.56	2.60	
PULL #3	2.45	2.59	2.56	
PULL #4	2.45	2.60	2.56	
PULL #5	2.41	2.58	2.52	
TOTAL	12.15	12.84	12.82	
AVG.	2.43	2.56	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.05		
PULL #2	3.14	3.10		
PULL #3	3.16	3.18		
PULL #4	3.10	3.16		
PULL #5	3.13	3.18		
TOTAL	15.56	15.62		
AVG.	3.11	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.10		3.95
PULL #2	4.17	4.17		4.02
PULL #3	4.10	4.10		4.13
PULL #4	4.12	4.12		4.13
PULL #5	4.18	4.18		4.02
TOTAL	20.68	20.67		20.25
AVG.	4.13	4.13		4.05

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2801

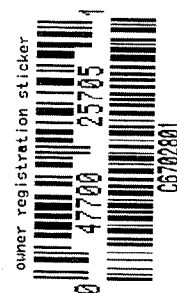
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046056 F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-7-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/23/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-7-97	RW
	M) IRON SIGHT ALIGNMENT		10-7-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-7-97	RW
640	GALLERY TEST AND TARGET	L 29 R 81	10/21/97	KT
	A) MALFUNCTIONS		10/21/97	KT
	B) PIERCED PRIMERS		10/21/97	KT
645	INSPECT FOR LIVE AMMO		10/21/97	PB
655	FINAL INSPECTION A) HEADSPACE		10/23/97	RP
	B) TRIGGER PULL	<u>2.40</u> <u>2.29</u> <u>2.37</u> <u>2.35</u> <u>2.39</u>	10/22/97	RP
	C) FUNCTION		10/23/97	TCP
660	PACK			

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Pat. U.S. Pat. & In. Off. Marks Registered. Marque Deposée

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46
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