

UPC



C6702812

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702812
14 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.110667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.095$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.14585$

THE AMR FOR THIS RIFLE IS: $.9237$

CENTROIDAL DISTANCES

0	TO	1	.197995
1	TO	2	.474318
1	TO	3	.369412

2
+ <----POA
1
3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .198

MIN RADIUS : .751

MEAN RADIUS : 1.149

MAX RADIUS : 1.822

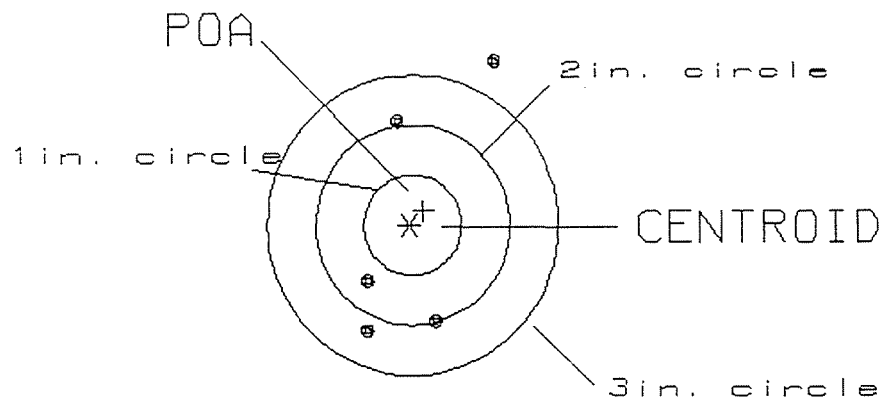
CENTROID X : -.139

CENTROID Y : -.141

14 Nov 1997

FILE:./Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702812

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.26

0

VS= 2.73

2

GS= 2.99

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

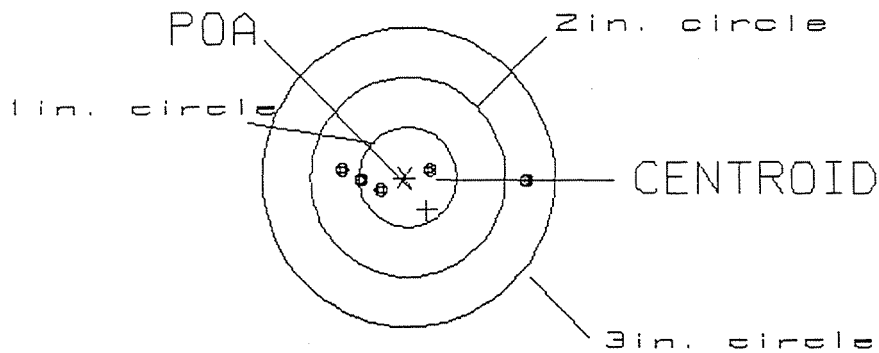
PATTERN #: 2

POA TO CENTROID: .394
 MIN RADIUS : .179
 MEAN RADIUS : .574
 MAX RADIUS : 1.246
 CENTROID X : -.222
 CENTROID Y : .326

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702812

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.94

3

VS= .18

4

GS= 1.94

5

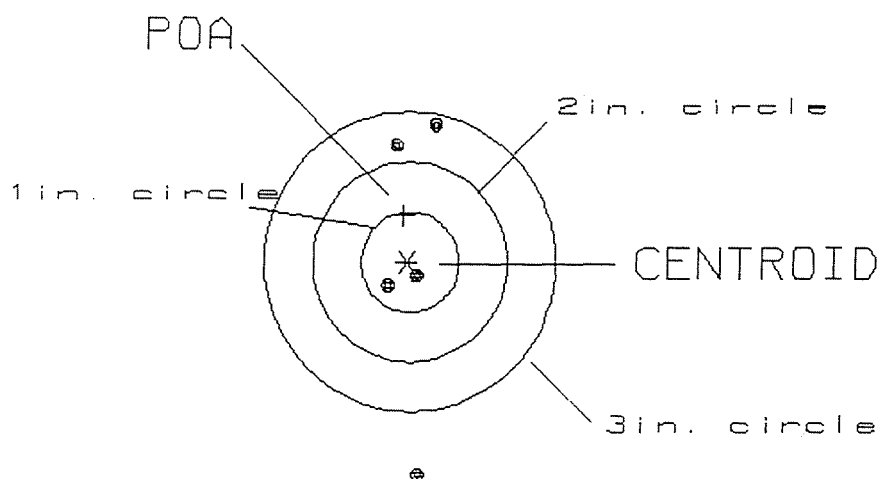
PATTERN #: 3

POA TO CENTROID: .471
 MIN RADIUS : .129
 MEAN RADIUS : 1.048
 MAX RADIUS : 2.154
 CENTROID X : .029
 CENTROID Y : -.470

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702812

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .57

2

VS= 3.54

2

GS= 3.55

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702812
10 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .649
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.331
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .728534

THE AMR FOR THIS RIFLE IS: 1.444

CENTROIDAL DISTANCES

0 TO 1 .955423
1 TO 2 .302397
1 TO 3 1.37832

+ 2-1-POA

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

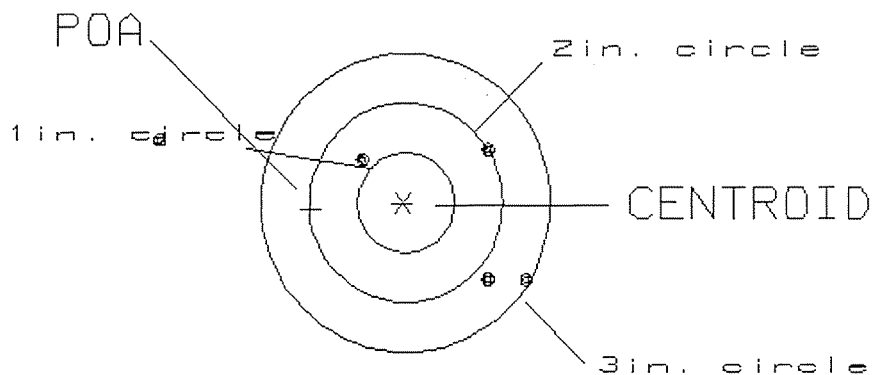
PATTERN #: 1

POA TO CENTROID: .955
MIN RADIUS : .583
MEAN RADIUS : 1.380
MAX RADIUS : 2.629
CENTROID X : .953
CENTROID Y : .068

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702812

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.85

0

VS= 1.40

2

GS= 4.09

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

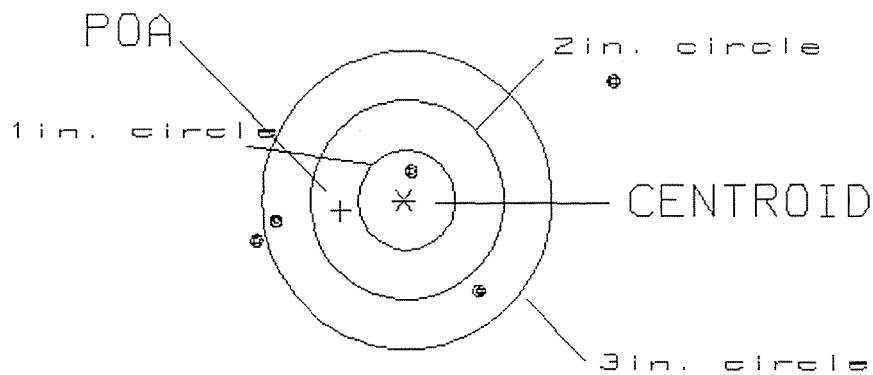
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .662
MIN RADIUS : .259
MEAN RADIUS : 1.370
MAX RADIUS : 2.483
CENTROID X : .653
CENTROID Y : .106

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702812

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.72

1

VS= 2.08

1

GS= 4.03

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

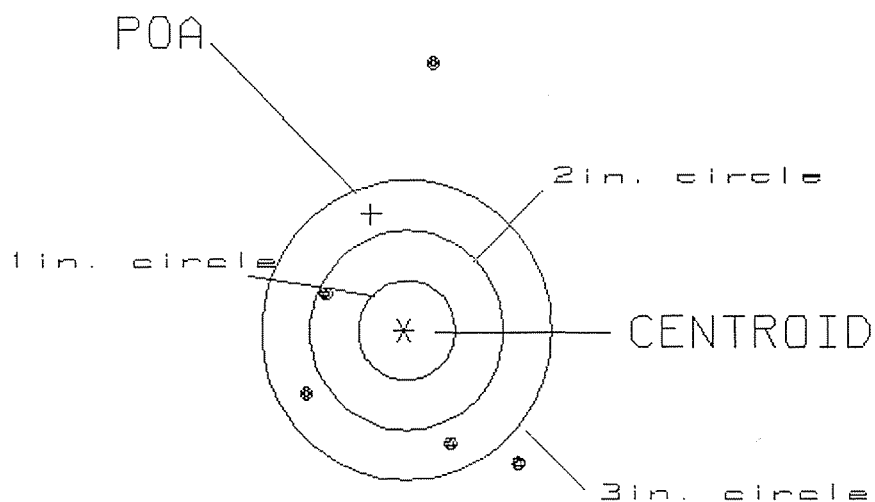
PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.215
 MIN RADIUS : .956
 MEAN RADIUS : 1.583
 MAX RADIUS : 2.720
 CENTROID X : .341
 CENTROID Y : -1.167

10 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702812

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.24

0

VS= 3.99

1

GS= 4.10

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2812

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-29-97	C/K
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-29-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	10-29-97	C/K
	J) ASSEMBLE STOCK		10-28-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-28-97	RW
	M) IRON SIGHT ALIGNMENT		10-28-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-28-97	RW
640	GALLERY TEST AND TARGET	L 69 R 81	11/10/97 11-14-97	LT DIB
	A) MALFUNCTIONS		11/10/97 11-14-97	LT DIB
	B) PIERCED PRIMERS		11/10/97 11-14-97	LT DIB
645	INSPECT FOR LIVE AMMO		11/10/97 11-14-97	P.B. DIB DE
655	FINAL INSPECTION A) HEADSPACE		12/9/97	RW
	B) TRIGGER PULL	<u>2.61</u> <u>2.59</u> <u>2.56</u> <u>2.52</u> <u>2.52</u>	11/19/97	T/M
	C) FUNCTION			
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702812DATE 10-23-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.60	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.59	2.41	
PULL #3	2.53	2.56	2.42	
PULL #4	2.30	2.51	2.45	
PULL #5	2.41	2.57	2.56	
TOTAL	12.23	12.83	12.28	
AVG.	2.44	2.56	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.11	
PULL #2	2.91	2.91	
PULL #3	2.98	3.12	
PULL #4	3.09	2.98	
PULL #5	3.11	2.98	
TOTAL	15.05	15.10	
AVG.	3.01	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.22		4.14
PULL #2	4.19	4.15		4.06
PULL #3	4.17	4.18		4.10
PULL #4	4.00	4.21		4.12
PULL #5	4.12	4.16		4.15
TOTAL	20.60	20.92		20.57
AVG.	4.12	4.18		4.11

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Do Not Use

LOT # 30

SERIAL NO



ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT
Instruction
enclosed to
safe use of
firearm.

SERIAL NO
C6702812

46

ORDER NO.

25705



5705 C6702812

22XRF