

BARBER - M24 0046142

UPC



C6702813

*INCLUDES 1 IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0046142 M2400046181

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702813
4 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.255
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .155
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .298412

THE AMR FOR THIS RIFLE IS: 1.01

CENTROIDAL DISTANCES

0 TO 1 .333014
1 TO 2 .153183
1 TO 3 .372345

3
2
1 + <----POA

REMINGTON CENTERFIRE ACCURACY TEST

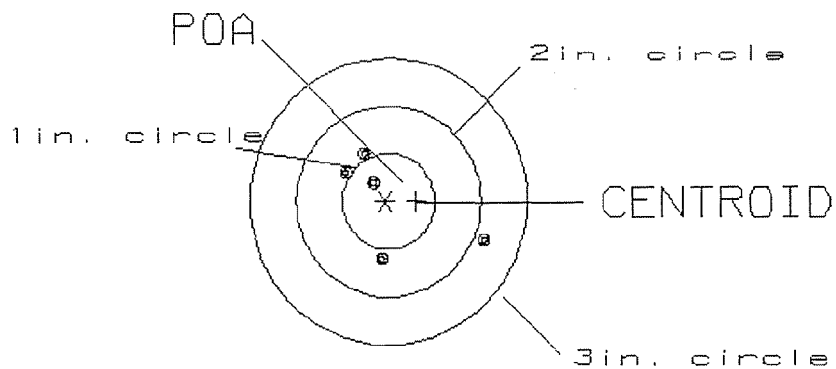
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .333
 MIN RADIUS : .245
 MEAN RADIUS : .609
 MAX RADIUS : 1.083
 CENTROID X : -.333
 CENTROID Y : .003

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c67o2813

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.52

1

US= 1.02

4

GS= 1.67

5

REMINGTON CENTERFIRE ACCURACY TEST

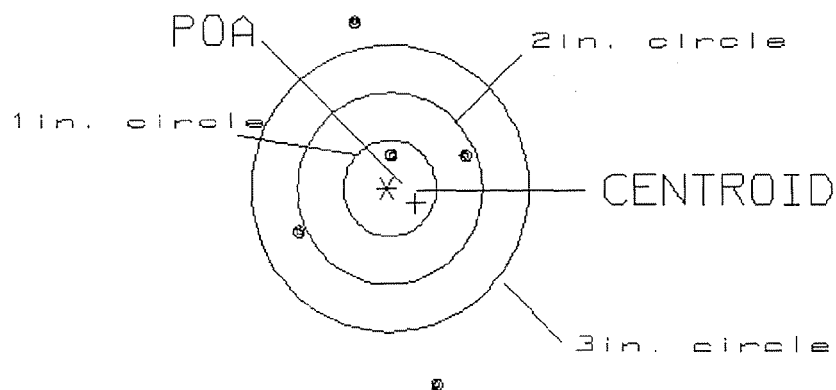
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .350
MIN RADIUS : .389
MEAN RADIUS : 1.234
MAX RADIUS : 2.090
CENTROID X : -.314
CENTROID Y : .155

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702813

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.77

1

US= 3.71

2

GS= 3.84

3

REMINGTON CENTERFIRE ACCURACY TEST

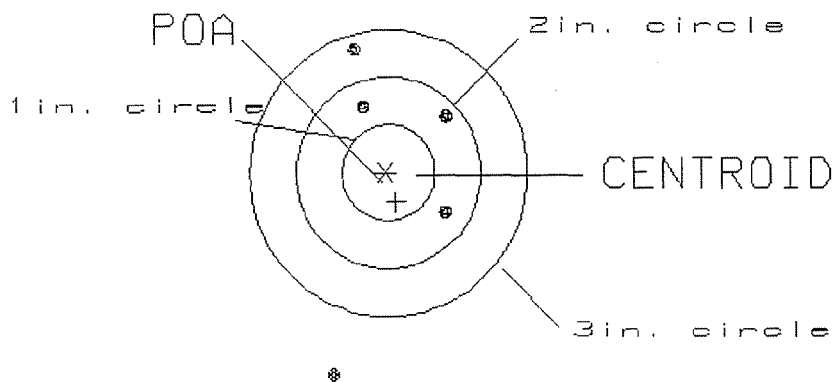
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .329
 MIN RADIUS : .741
 MEAN RADIUS : 1.186
 MAX RADIUS : 2.223
 CENTROID X : -.118
 CENTROID Y : .307

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702813

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.19

0

US= 3.49

3

GS= 3.49

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702813

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0046149	<u>5</u> <u>5</u> <u>5</u>	10-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-22-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.021</u>	10-29-97	CK
	J) ASSEMBLE STOCK		10-23-97	AW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-23-97	AW
	M) IRON SIGHT ALIGNMENT		10-23-97	AW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-23-97	AW
640	GALLERY TEST AND TARGET	100 L 50 R	11/4	DB
	A) MALFUNCTIONS		11/4	DB
	B) PIERCED PRIMERS		11/4	DB
645	INSPECT FOR LIVE AMMO		11/4	DB TM
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.61</u> <u>2.51</u> <u>2.57</u> <u>2.48</u> <u>2.52</u>	11-5-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
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BARBER - M24 0046149

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702813DATE 10-15-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.62	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.60	2.41	
PULL #3	2.35	2.59	2.45	
PULL #4	2.53	2.60	2.33	
PULL #5	2.61	2.58	2.51	
TOTAL	12.48	12.99	12.09	
AVG.	2.49	2.59	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	2.92	
PULL #2	2.92	2.95	
PULL #3	2.92	3.01	
PULL #4	2.91	2.91	
PULL #5	2.97	2.93	
TOTAL	14.69	14.72	
AVG.	2.93	2.94	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.96		3.92
PULL #2	4.03	3.99		3.96
PULL #3	3.96	3.91		3.97
PULL #4	3.98	3.91		3.91
PULL #5	3.87	3.99		4.01
TOTAL	19.90	19.76		19.77
AVG.	3.98	3.95		3.95

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Patent Registered. Marks Deposited.

SERIAL NO.
C6702813

48 ORDER NO.
25705

19RR

5705 C6702813

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
UPC



C6702813

Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

