

UPC

C6702829



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

Not Use

ORDER 25705  
MODEL 700™ M24  
UPC



Do Not Use

ORDER 25705  
MODEL 700™ M24  
UPC



**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

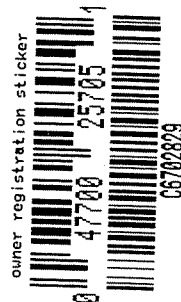
|            |           |
|------------|-----------|
| SERIAL NO. | C6702829  |
| 46         | ORDER NO. |
|            | 25705     |
|            | 26PR      |

5705 C6702829

MODEL 700<sup>™</sup> M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6702829

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIALS |
|--------------|----------------------------------------------------------------|----------|--------|----------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |        |          |
| 600          | Proof                                                          |          |        |          |
| 607          | Check Headspace                                                |          |        |          |
| 610          | Dis-assemble Gun                                               |          |        |          |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |          |
|              | Magnaflux Bolt                                                 |          |        |          |
| 615          | Rollmark Caliber                                               |          |        |          |
| 617          | Drill and Tap Sight Holes                                      |          | 3/6/97 | WJT      |
| 618          | Polish Barrel                                                  |          | 3/6/97 | WJT      |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |          |
|              | Apply Coating (Bolt)                                           |          |        |          |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |          |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |          |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |          |
|              | D) Oil Firing Pin Ass'y                                        |          |        |          |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |          |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>4.5</u> <u>4</u> <u>4</u>                                | 5-20-97 | JW      |
|              | G) SAFETY OFF FORCE                                                   | <u>3</u> <u>3.5</u> <u>3.5</u>                              | 5-20-97 | JW      |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             |         |         |
|              | I) FIRING PIN INDENT                                                  | <u>20.5</u> <u>21</u> <u>20.5</u>                           | 5-20-97 | JW      |
|              | J) ASSEMBLE STOCK                                                     |                                                             |         |         |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             | 6-25-97 | RW      |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | 5-23-97 | JW      |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | 5-23-97 | JW      |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             | 5-23-97 | JW      |
| 640          | GALLERY TEST AND TARGET                                               | L-69 12-81                                                  | 6-19-97 | NF      |
|              | A) MALFUNCTIONS                                                       |                                                             | "       | NF      |
|              | B) PIERCED PRIMERS                                                    |                                                             | "       | NF      |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             | 6-19-97 | JW      |
| 655          | FINAL INSPECTION                                                      |                                                             | 6-25-97 | RW      |
|              | A) HEADSPACE                                                          |                                                             |         |         |
|              | B) TRIGGER PULL                                                       | <u>2.47</u> <u>2.34</u> <u>2.37</u> <u>2.37</u> <u>2.38</u> | 6-24-97 | CR      |
|              | FUNCTION                                                              |                                                             | 6-25-97 | RW      |
| 660          | PACK                                                                  |                                                             |         |         |

Remington Test Lab, Ilion, N.Y.

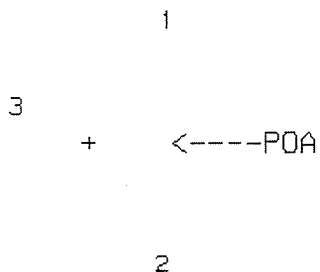
Centroidal distance calculations for Rifle # C6702829  
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .162333  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0793333  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .180682

THE AMR FOR THIS RIFLE IS: 1.109

# CENTROIDAL DISTANCES

0 TO 1 .931421  
1 TO 2 1.57014  
1 TO 3 1.12562



PATTERN #: ☐ 1 ☐

POA TO CENTROID: .931

MIN RADIUS : .347

MEAN RADIUS : .891

MAX RADIUS : 1.536

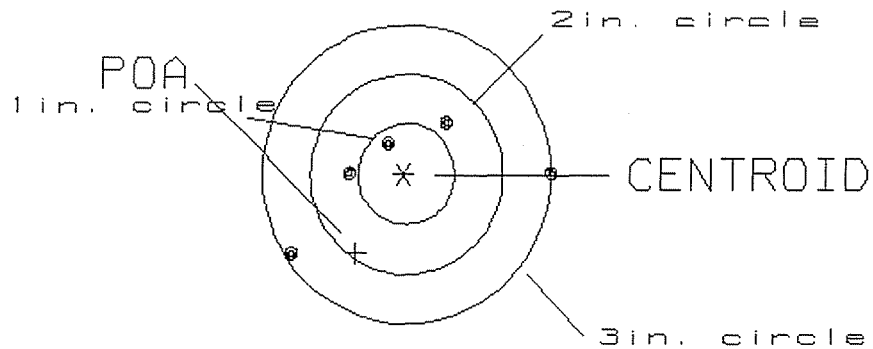
CENTROID X : .495

CENTROID Y : .789

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6702829

## CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.68

1

VS= 1.28

3

GS= 2.81

4



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .914

MIN RADIUS : .501

MEAN RADIUS : 1.033

MAX RADIUS : 1.627

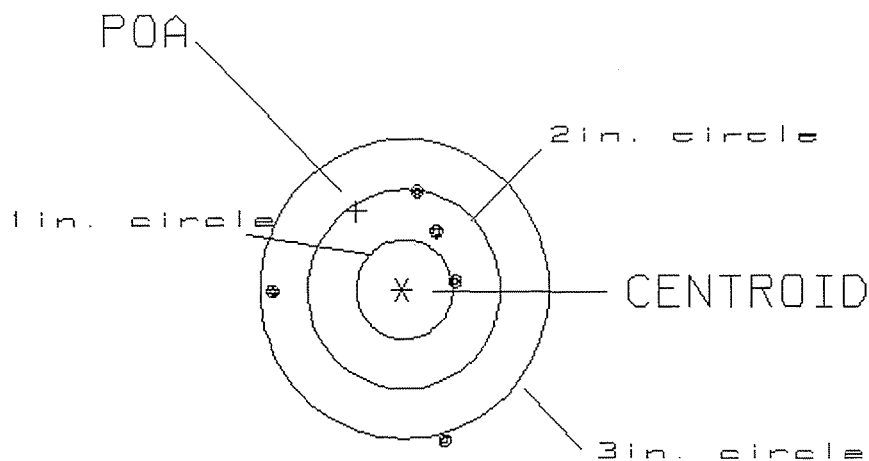
CENTROID X : .474

CENTROID Y : -.781

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6702829

## CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.89

0

VS= 2.54

3

GS= 2.56

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

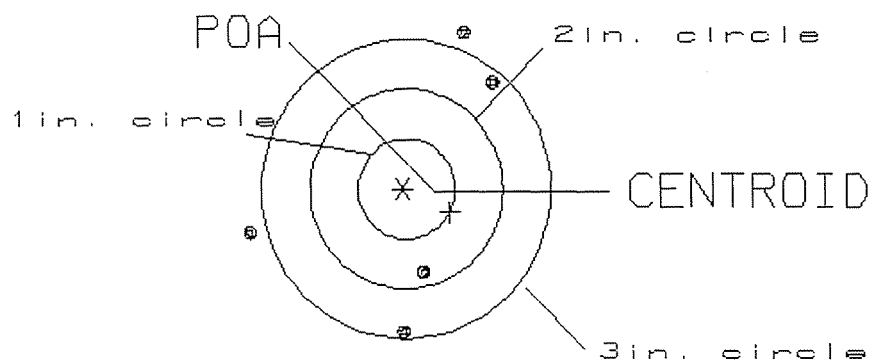
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .534  
 MIN RADIUS : .809  
 MEAN RADIUS : 1.403  
 MAX RADIUS : 1.730  
 CENTROID X : -.482  
 CENTROID Y : .230

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6702829

## CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.43

0

VS= 3.09

1

GS= 3.16

3

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702829DATE 5-7-97TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.49             | 2.56                     | 2.35                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.38             | 2.34                     | 2.28                           |                                                                        |
| PULL #3 | 2.41             | 2.34                     | 2.28                           |                                                                        |
| PULL #4 | 2.35             | 2.29                     | 2.31                           |                                                                        |
| PULL #5 | 2.31             | 2.34                     | 2.26                           |                                                                        |
| TOTAL   | 11.94            | 11.87                    | 11.48                          |                                                                        |
| AVG.    | 2.39             | 2.37                     | 2.30                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.14             | 3.21                     |          |
| PULL #2 | 3.14             | 3.12                     |          |
| PULL #3 | 2.74             | 3.11                     |          |
| PULL #4 | 3.18             | 3.04                     |          |
| PULL #5 | 3.19             | 3.12                     |          |
| TOTAL   | 15.39            | 15.60                    |          |
| AVG.    | 3.08             | 3.12                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.12             | 4.03                     |                                | 4.00                                 |
| PULL #2 | 4.12             | 3.89                     |                                | 3.95                                 |
| PULL #3 | 4.07             | 4.00                     |                                | 4.02                                 |
| PULL #4 | 4.07             | 4.06                     |                                | 3.99                                 |
| PULL #5 | 4.08             | 4.05                     |                                | 4.01                                 |
| TOTAL   | 20.46            | 20.03                    |                                | 19.97                                |
| AVG.    | 4.09             | 4.01                     |                                | 3.99                                 |