

BARBER - M24 0046279

UPC



C6702836

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0046279 M2400046318

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702836
1 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .140333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .135333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .194958

THE AMR FOR THIS RIFLE IS: 1.243

CENTROIDAL DISTANCES

0 TO 1 .837216
1 TO 2 .835998
1 TO 3 1.5475

2
3 + <---POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

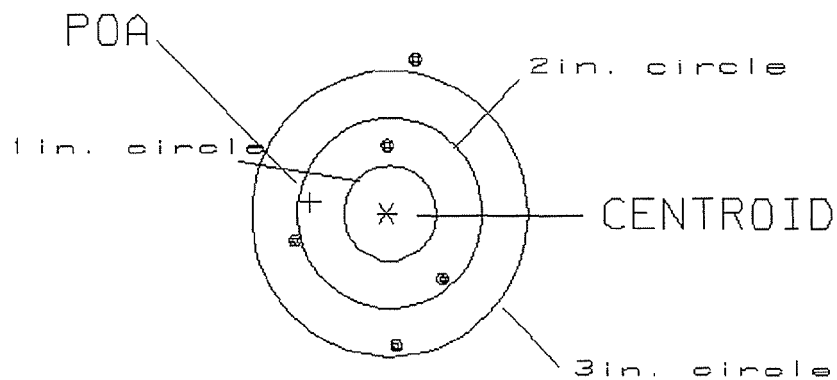
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .838
 MIN RADIUS : .739
 MEAN RADIUS : 1.131
 MAX RADIUS : 1.607
 CENTROID X : .829
 CENTROID Y : -.117

1 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702836

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.59

0

VS= 2.97

2

GS= 2.98

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

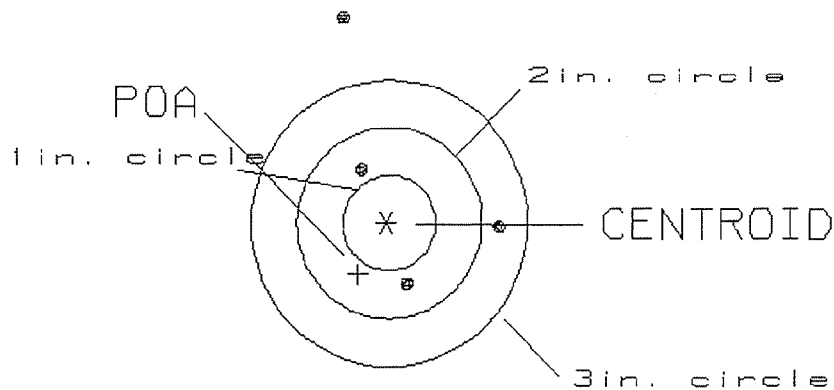
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .618
MIN RADIUS : .598
MEAN RADIUS : 1.369
MAX RADIUS : 2.271
CENTROID X : .307
CENTROID Y : .536

1 Oct 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.75

0

VS= 4.20

2

GS= 4.20

3

REMINGTON CENTERFIRE ACCURACY TEST

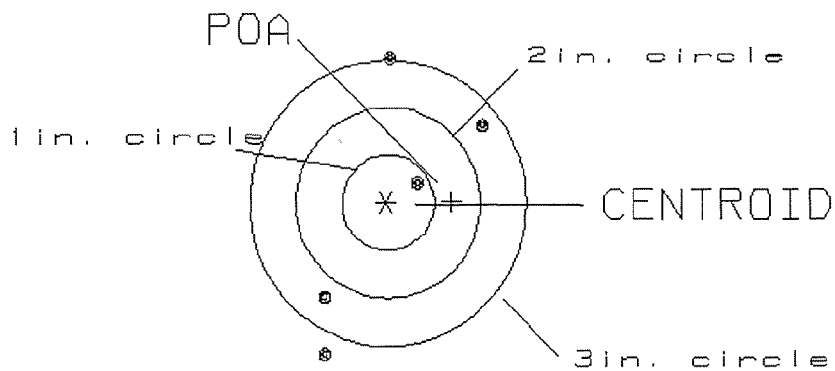
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .715
 MIN RADIUS : .427
 MEAN RADIUS : 1.230
 MAX RADIUS : 1.703
 CENTROID X : -.715
 CENTROID Y : -.013

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.71
 VS= 3.04
 GS= 3.11

1
 1
 4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 620 2836

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>0</u> <u>5</u> <u>6</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.022</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-2-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-80 R-70	10/1/97	TM
	A) MALFUNCTIONS		10/1/97	TM
	B) PIERCED PRIMERS		10/1/97	TM
645	INSPECT FOR LIVE AMMO		10/1/97	AC TM
655	FINAL INSPECTION A) HEADSPACE		10-2-97	RP
	B) TRIGGER PULL	<u>2.33</u> <u>2.52</u> <u>2.69</u> <u>2.33</u> <u>2.66</u>	10-2-97	RP
	C) FUNCTION		10-2-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. ~~C 670 2836~~

DATE 9-26-97

TESTER DED

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.63		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.37		2.50	
PULL #3	2.75	2.40		2.45	
PULL #4	2.74	2.39		2.47	
PULL #5	2.22	2.38		2.46	
TOTAL	13.17	12.17		12.38	
AVG.	2.63	2.434		2.476	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	2.94		
PULL #2	3.11	3.08		
PULL #3	3.04	3.05		
PULL #4	3.06	3.11		
PULL #5	3.05	3.07		
TOTAL	15.28	15.25		
AVG.	3.056	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.81	4.02		3.94
PULL #2	3.81	4.09		3.96
PULL #3	3.83	4.12		3.95
PULL #4	4.02	4.10		3.96
PULL #5	4.05	4.05		3.92
TOTAL	19.52	20.38		19.73
AVG.	3.904	4.076		3.946

Do Not Use

VERY IMPORTANT
INSTRUCTIONS BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Trade Registered Marque Deposited

SERIAL NO
C6702836

ORDER NO
25705

10RR

5705 C6702836

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM