

BARBER - M24 0046331

UPC



C6702852

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0046331 M2400046370

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046333

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702852
4 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .657
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .201
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .687059

THE AMR FOR THIS RIFLE IS: 1.097

CENTROIDAL DISTANCES

0 TO 1 .767534
1 TO 2 .450348
1 TO 3 .134792

2

+ 1---POA

BARBER - M24 0046334

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

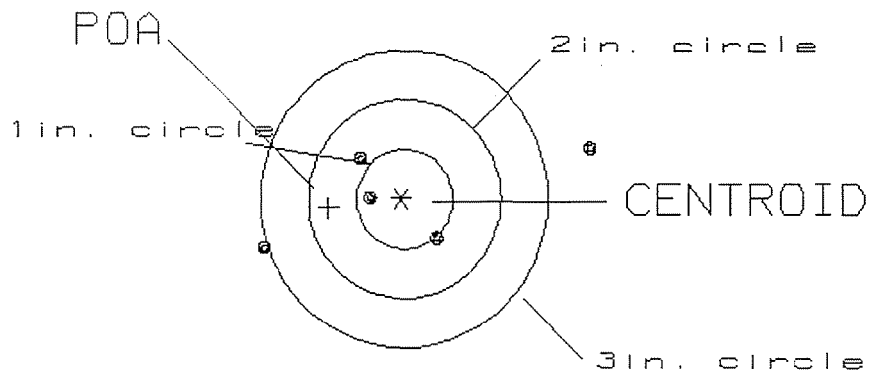
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .767
MIN RADIUS : .406
MEAN RADIUS : 1.004
MAX RADIUS : 1.951
CENTROID X : .762
CENTROID Y : .092

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702852

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.32

1

VS= .98

3

GS= 3.46

3

BARBER - M24 0046335

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .747

MIN RADIUS : .441

MEAN RADIUS : 1.068

MAX RADIUS : 1.424

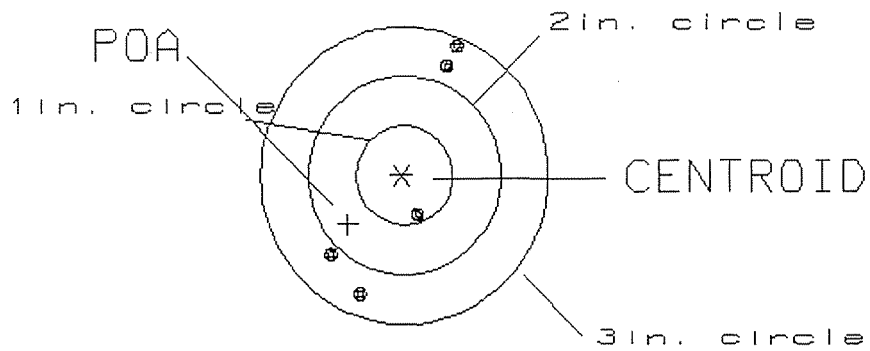
CENTROID X : .559

CENTROID Y : .494

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702852

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.33

1

VS= 2.46

1

GS= 2.66

5

BARBER - M24 0046336

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

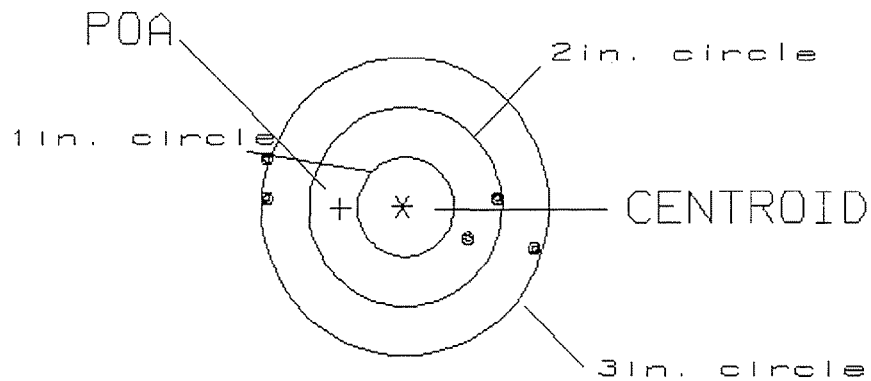
PATTERN #: [3]

POA TO CENTROID: .650
MIN RADIUS : .762
MEAN RADIUS : 1.220
MAX RADIUS : 1.587
CENTROID X : .650
CENTROID Y : .017

4 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702852

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.81
VS= .93
GS= 2.96

0
2
4

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702852DATE August 4, 1997TESTER A Cooper

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.43	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.44	2.46	
PULL #3	2.64	2.41	2.54	
PULL #4	2.64	2.53	2.47	
PULL #5	2.64	2.48	2.40	
TOTAL	13.31	12.29	12.35	
AVG.	2.66	2.45	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.11	
PULL #2	3.11	3.17	
PULL #3	3.11	3.14	
PULL #4	3.10	3.15	
PULL #5	3.03	3.17	
TOTAL	15.52	15.74	
AVG.	3.10	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.10		4.07
PULL #2	4.17	4.04		3.91
PULL #3	4.17	4.17		4.08
PULL #4	4.16	4.14		4.09
PULL #5	4.13	4.19		4.17
TOTAL	20.80	20.64		20.32
AVG.	4.16	4.12		4.06

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	8-12-97	CK
CONT.				
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	8-12-97	CK
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.022</u> <u>.021</u>	8-12-97	CK
	J) ASSEMBLE STOCK		8-7-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		8-7-97	CR
	M) IRON SIGHT ALIGNMENT		8-7-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		8-7-97	CR
640	GALLERY TEST AND TARGET	WIN: <u>L 85 R 65</u>	9-4-97	AC
	A) MALFUNCTIONS		9-4-97	AC
	B) PIERCED PRIMERS		9-4-97	AC
645	INSPECT FOR LIVE AMMO		9-4-97	TRAD
655	FINAL INSPECTION		9-16-97	KLW
	A) HEADSPACE		9-16-97	KLW
	B) TRIGGER PULL	<u>2.47</u> <u>2.30</u> <u>2.29</u> <u>2.34</u> <u>2.33</u>	9-6-97	CK
	FUNCTION			
660	PACK			

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6702852

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
C6702852

46

ORDER NO.
25705

22DR



5705 C6702852

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MODEL 700™ M24
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SERIAL NO.
C6702852



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

