

UPC



C6702856

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702856
4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.236333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.032$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.23849$

THE AMR FOR THIS RIFLE IS: 1.256

CENTROIDAL DISTANCES

0 TO 1 .280166
1 TO 2 .308717
1 TO 3 .266807

3
1 + <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

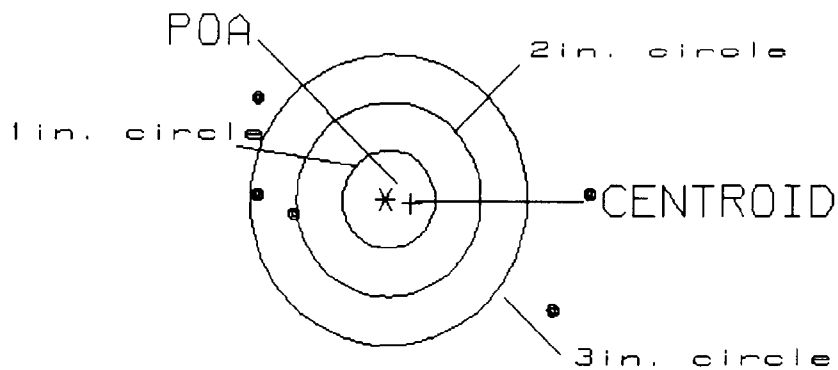
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .280
MIN RADIUS : 1.039
MEAN RADIUS : 1.693
MAX RADIUS : 2.138
CENTROID X : -.277
CENTROID Y : .042

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702856

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.60

0

VS= 2.20

0

GS= 3.02

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

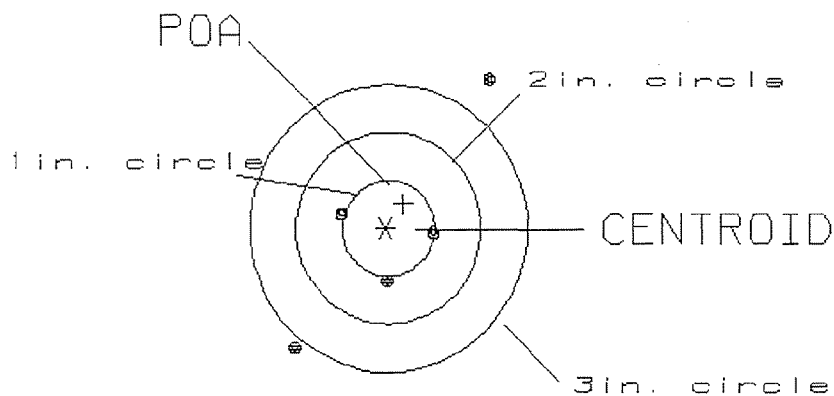
PATTERN #: 2

POA TO CENTROID: .314
 MIN RADIUS : .488
 MEAN RADIUS : 1.010
 MAX RADIUS : 1.904
 CENTROID X : -.186
 CENTROID Y : -.253

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702056

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.11
 VS= 2.78
 GS= 3.49

1
 3
 3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

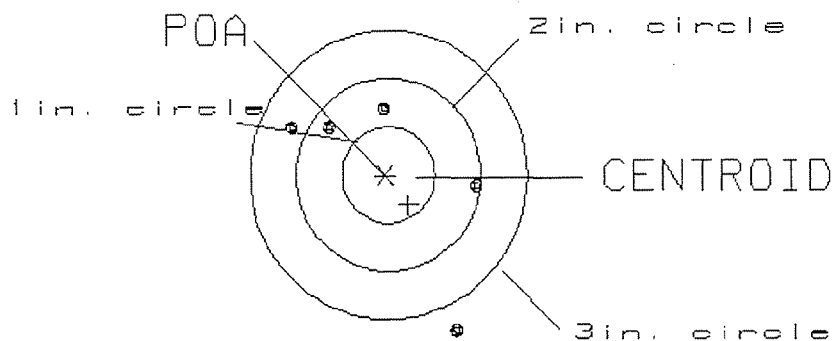
PATTERN #: 3

POA TO CENTROID: .394
 MIN RADIUS : .724
 MEAN RADIUS : 1.064
 MAX RADIUS : 1.750
 CENTROID X : -.246
 CENTROID Y : .307

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702856

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.97
 VS= 2.31
 GS= 2.73

0
 3
 4

BARBER - M24 0046359

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702856
2 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.146667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0843333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.169184$

THE AMR FOR THIS RIFLE IS: 1.348

CENTROIDAL DISTANCES

0 TO 1	.258147
1 TO 2	.210219
1 TO 3	.464061

3 2 <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

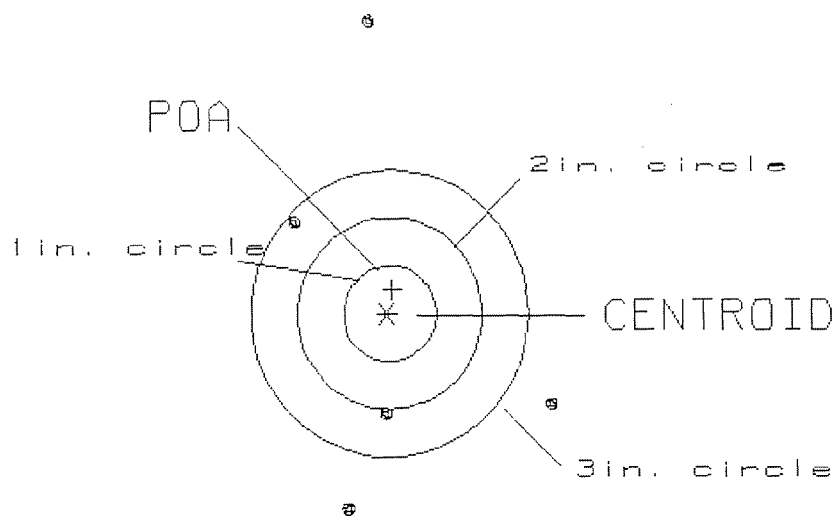
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 010
 POA TO CENTROID: .258
 MIN RADIUS : 1.028
 MEAN RADIUS : 1.907
 MAX RADIUS : 3.084
 CENTROID X : -.056
 CENTROID Y : -.252

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702856

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.76
 VS= 5.12
 GS= 5.12

0
 0
 2

REMINGTON CENTERFIRE ACCURACY TEST

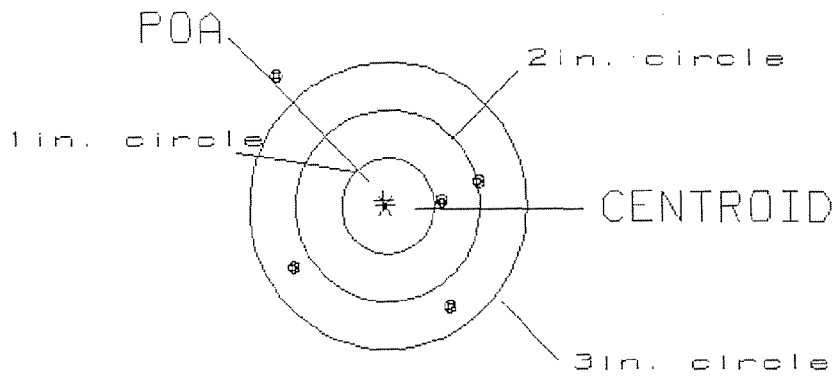
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .059
 MIN RADIUS : .569
 MEAN RADIUS : 1.175
 MAX RADIUS : 1.840
 CENTROID X : .020
 CENTROID Y : -.056

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG702856

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.26

0

VS= 2.40

1

GS= 3.05

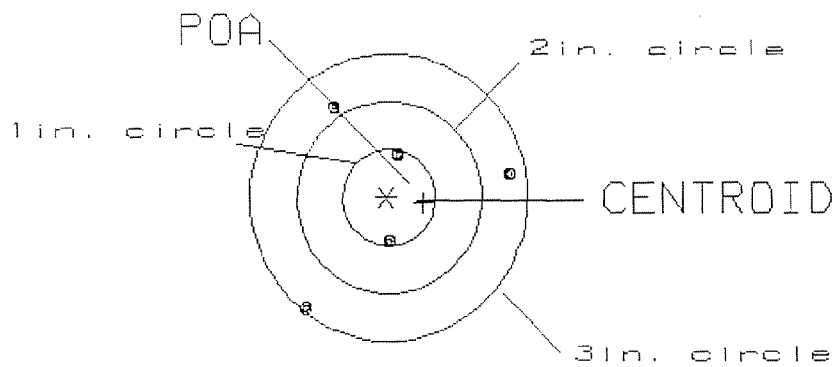
4

PATTERN #: 3
 POA TO CENTROID: .407
 MIN RADIUS : .453
 MEAN RADIUS : .963
 MAX RADIUS : 1.453
 CENTROID X : -.404
 CENTROID Y : .055

2 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702856

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.22

2

VS= 2.06

2

GS= 2.62

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2856

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE BARBER - M24 0046364	<u>5</u> <u>5</u> <u>5</u>	11-13-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-13-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	11-13-97	CR
	J) ASSEMBLE STOCK		11-12-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-9-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-12-97	CR
	M) IRON SIGHT ALIGNMENT		11-12-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-12-97	CR
640	GALLERY TEST AND TARGET	L 65 R 85	12-2-97 12/4/97	DB PB
	A) MALFUNCTIONS		12-2-97 12/4/97	DB PB
	B) PIERCED PRIMERS		12-2-97 12/4/97	DB PB
645	INSPECT FOR LIVE AMMO		12-2-97 12/4/97	DB DE LT
655	FINAL INSPECTION A) HEADSPACE		12-9-97	CK
	B) TRIGGER PULL	<u>2.29</u> <u>2.26</u> <u>2.29</u> <u>2.30</u> <u>2.28</u>	12/5/97	TM
	C) FUNCTION		12-9-97	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702856DATE 11-7-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.66	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.60	2.43		
PULL #3	2.57	2.69	2.48		
PULL #4	2.59	2.61	2.43		
PULL #5	2.59	2.64	2.54		
TOTAL	12.87	13.20	12.39		
AVG.	2.57	2.64	2.47		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.16		
PULL #2	3.21	3.15		
PULL #3	3.13	3.18		
PULL #4	3.16	3.07		
PULL #5	3.13	3.15		
TOTAL	15.81	15.71		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	3.93		3.94
PULL #2	3.99	3.97		3.99
PULL #3	3.93	3.94		3.95
PULL #4	3.98	3.99		3.96
PULL #5	3.90	4.00		3.95
TOTAL	19.99	19.83		19.79
AVG.	3.99	3.96		3.95

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. C6702856
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11XR

5705 C6702856

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MODEL 700™ M24

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