

BARBER - M24 0046368

UPC



C6702859

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0046368 M2400046407

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0046370

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702859
17 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .307333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.217333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .376414

THE AMR FOR THIS RIFLE IS: 1.036

CENTROIDAL DISTANCES

Ø TO 1 .277498
1 TO 2 .790132
1 TO 3 .536337

+ <----POA
1 3 2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

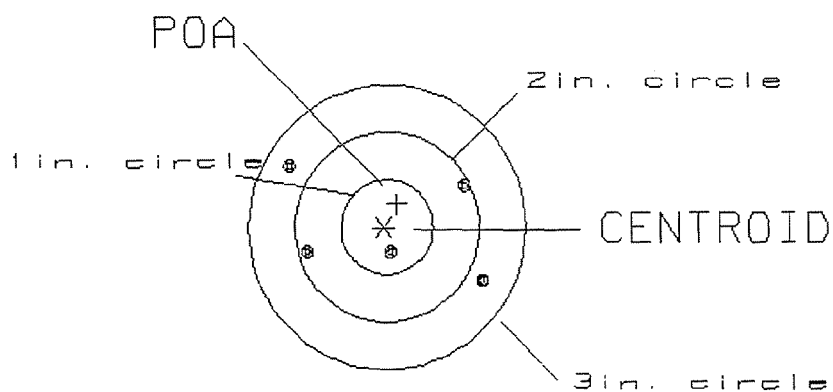
PATTERN #: 1

POA TO CENTROID: .277
 MIN RADIUS : .265
 MEAN RADIUS : .903
 MAX RADIUS : 1.221
 CENTROID X : -.134
 CENTROID Y : -.243

17 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6702859

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.09

1

VS= 1.25

3

GS= 2.43

5

REMINGTON CENTERFIRE ACCURACY TEST

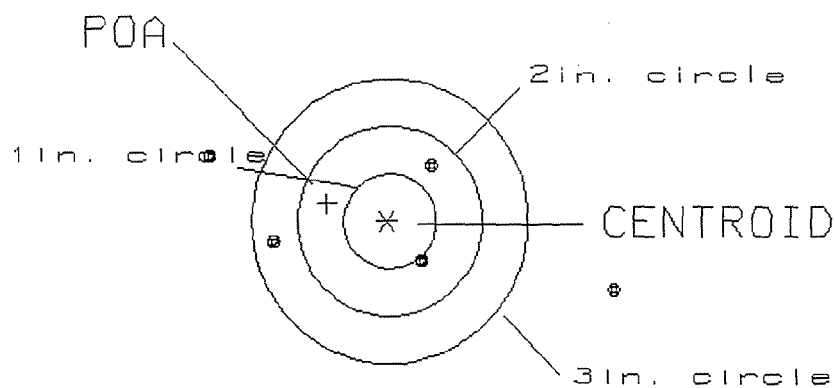
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .680
 MIN RADIUS : .489
 MEAN RADIUS : 1.442
 MAX RADIUS : 2.566
 CENTROID X : .654
 CENTROID Y : -.185

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6702859

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.42
 VS= 1.43
 GS= 4.64

1
 2
 3

REMINGTON CENTERFIRE ACCURACY TEST

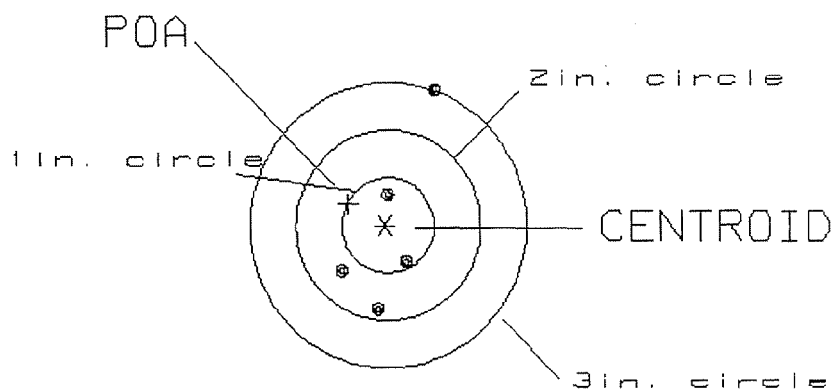
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .460
 MIN RADIUS : .286
 MEAN RADIUS : .762
 MAX RADIUS : 1.516
 CENTROID X : .402
 CENTROID Y : -.224

17 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.01
 VS= 2.28
 GS= 2.37

2
 4
 4

Yes

Yes

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6702859

DATE 9-10-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.27	2.36		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.39		2.39	
PULL #3	2.49	2.35		2.63	
PULL #4	2.55	2.66		2.54	
PULL #5	2.39	2.63		2.53	
TOTAL	12.12	12.39		12.54	
AVG.	2.424	2.478		2.508	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.12		
PULL #2	2.81	3.13		
PULL #3	3.06	3.14		
PULL #4	3.05	2.92		
PULL #5	3.00	3.04		
TOTAL	15.	15.35		
AVG.	3.0	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.97		4.04
PULL #2	3.96	3.97		3.99
PULL #3	4.01	3.96		3.96
PULL #4	4.04	3.91		3.93
PULL #5	3.99	4.06		3.99
TOTAL	20.01	19.87		19.91
AVG.	4.002	3.974		3.982

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702859

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME BARBER - M24 0046377	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-12-97	hw
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-12-97	hw
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.0225</u> <u>.023</u>	9-12-97	hw
	J) ASSEMBLE STOCK		9-12-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-12-97	CR
	M) IRON SIGHT ALIGNMENT		9-12-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-12-97	CR
640	GALLERY TEST AND TARGET	L 64 R 84	9/17/97	RT
	A) MALFUNCTIONS		9/17/97	RT
	B) PIERCED PRIMERS		9/17/97	RT
645	INSPECT FOR LIVE AMMO		9/17/97	BWT
655	FINAL INSPECTION A) HEADSPACE		8-23-97	CK
	B) TRIGGER PULL	<u>2.56</u> <u>2.63</u> <u>2.61</u> <u>2.63</u> <u>2.64</u>	9/18/97	TRM
	C) FUNCTION		8-23-97	CK
660	PACK			

Do Not Use

Do Not Use

Lot #22

SERIAL NO



C6702859

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO
C6702859

ORDER NO
25705

25DR

5705 C6702859

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



06702859

owner registration sticker



06702859